ASNT Level III Study Guide
Basic(ASNT Level III Study Guide Basic
NDT NDI NDE FPI Pen Mag AE ET LT
PT MFL MT NR IR UT VT Visual Testing
Ultrasonic Thermal Radiographic
Neutron Radiographic Magnetic
Particle Flux Leakage Liquid Penetrant
Leak Electromagnetic Acoustic
Emission)Questions And Answers.

Which of the following statements is true concerning the usage of SNT-TC-1A? -Answer SNT-TC-1A is not intended to be used as a strict specification.

The SNT-TC-1A Interpretation Panel will respond to inquiries about SNT-TC-1A. The inquiry must be: - Answer Written and stated in general terms

With regard to the training of NDT personnel, the employer: - Answer May engage an outside service but is, nevertheless, responsible for the certification of the company's NDT personnel

SNT-TC-1A is intended as a guideline for employers: - Answer To establish their own written practice that must be used as a strict specification.

The following is a statement in SNT-TC-1A "It is recognized that these guidelines may not be appropriate for certain employers; circumstances and / or applications." What should be done if the guidelines are not appropriate? - Answer The employer should review the detailed recommendations and modify them as necessary to meet its particular needs.

Who should be responsible to assess whether or not an individual should be qualified and certified who does not perform NDT, but monitors and evaluates NDT? - Answer The individual's employer.

To which of the following NDT methods is SNT-TC-1A currently not applicable - Answer Holographic testing

ASNT intended that the recommendations of SNT-TC-1A be applied - Answer With flexibility and reason

Of the following, which is most appropriate to determine the needs to qualify and certify personnel whose only NDT function is to operate digital thickness equipment. - Answer The employer.

Certification is - Answer Written testimony of qualification.

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**Yi-Tong Ma** 

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simply a cost It is a powerful tool that contributes to the economic success of the work Therefore there is need to control all three but quality is the most significant Many manufacturers recognize that quality leads to a higher customer retention rate and helps to build competitive boundaries However the term quality by itself isn t sufficient ISO 9000 definitions the QC is the operational techniques and activities that are utilized to fulfil requirements for quality and QA is all those planned and systematic activities implemented to provide adequate confidence that the entity will fulfil requirements for quality QC is a production line function The aim of QC is to offer the highest reasonable quality of product or service to the client thereby meeting or even exceeding the client's requirements. The QA manager is interested in investigating technologies and processes that prevent defects QA is a staff function The aim of QA is to apply a planned and systematic production process establishing confidence that the process generates suitable products QC method is intended to provide regular product inspection thereby guaranteeing the output's correctness completeness and integrity It finds and addresses mistakes They file and record all the QC procedures The product or service needs to be suitable and fit for the intended purpose The methods and processes should decrease errors and shortcomings the first time through the manufacturing process QC is product oriented it focuses on tests and inspections carried out at various production line checkpoints QA is process oriented its concerns are process definitions proper selection of tools proper use of testing methods and operator training QC works at locating defects QA works at preventing them QC emphasizes testing of products to discover defects and reporting the results to management QA attempts to improve and stabilize production to minimize or prevent the conditions that trigger defects Typically quality control involves problem identification problem analysis problem correction and feedback Quality assurance involves data collection problem trend analysis process identification process analysis and process improvement

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