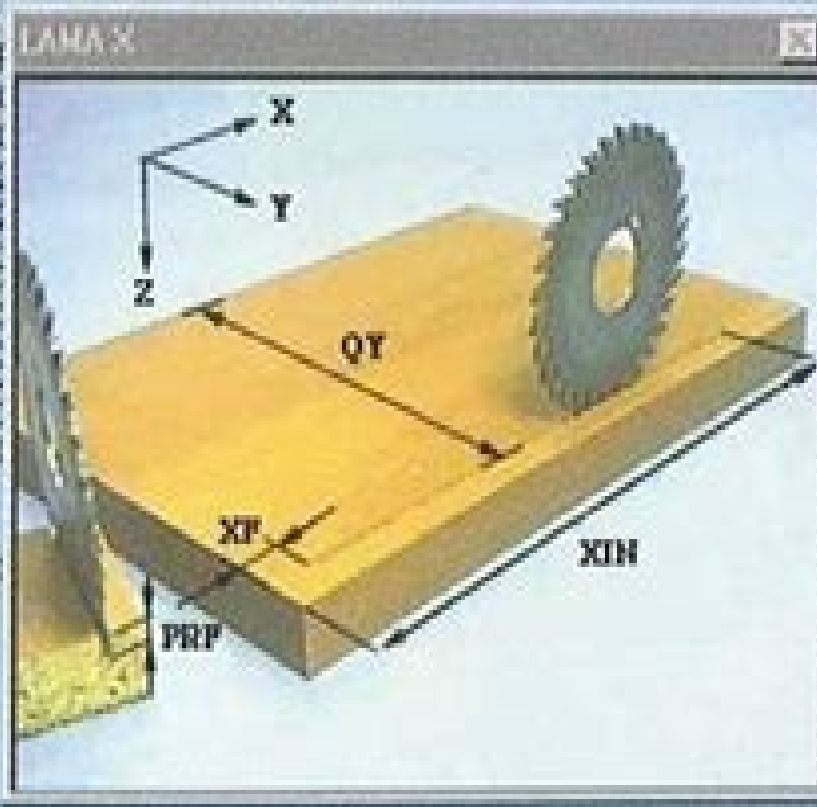


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N00 X247.00 Y37.00 T23,24,19 VF=3.00 PRF=12.00 L=C99
N01 X9.50 Y15.00 T1,3 VF=3.00 PRF=12.00 L=C99
N04 X165.50 Y15.00 T1,3 VF=3.00 PRF=12.00 L=C99
N50 X893.00 Y37.00 T24,23 VF=3.00 PRF=12.00 L=C99
N60 X165.50 Y47.00 T10
N70 X9.50 Y47.00 T10 VF
N90 X336.00 Y295.00 T24
N91 X336.00 Y553.00 T24
N100 X119.00 Y517.00 T24
N110 X119.00 Y261.00 T24
N120 X763.50 Y494.00 T24
N130 X763.50 Y403.33 T24
N140 X763.50 Y958.00 T24
N150 X763.50 Y249.67 T24
N160 X763.50 Y184.67 T24
N170 X763.50 Y30.00 T10
N180 Z=PRF
N190 PAN=1 ST1="13.60"
N200 G45 X773.00 Y585.00
N210 G1 X0.00 Y585.00
N220 G0 L=POFF
Z

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Dialog box for parameter input:

- XIN:
- XF:
- QY:
- PRF:
- VT:
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Buttons:



# Biesse Xnc Instruction Manual

**Peter Smid**



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course proposed in the book CNC 50 Hour Programming Course The text includes all the basic programming concepts and  
explains the G code standard functions i e the programming language at the basis of all numerical controls The training and  
graphic simulation software offers free and unlimited access and faithfully reproduces a real numerical control on the  
computer The teaching method and the covered topics have been selected to spark the students interest and curiosity in the  
study of the matter The training course includes chapters and paragraphs both for theoretical and practical instruction  
Paragraphs on theory contain drawings and diagrams that simplify the understanding of the text The first practical  
experiences consist in the use of pre drafted programs that give the students the opportunity to familiarize with the numeric  
control and its potential Later you will learn how to write new programs with difficulty levels that are commensurate to the  
acquired experience The practical exercises are accompanied by the respective operating procedures that allow the students  
to learn on their own reducing the need for the teacher s presence Periodical tests are offered in order to help the students  
and teachers assess progress achieved or to highlight the topics for review The total number of hours necessary for the

understanding of the theoretical part and for carrying out the practical exercises will always be specified at the beginning of each chapter The analyzed machines are a three axis lathe X Z C with driven tools and a three axis vertical mill X Y Z All the programs used during the explanation and all the images contained in this book which may be used at home or printed viewed or projected in the classroom may be downloaded from the website [cncwebschool.com](http://cncwebschool.com) **Training Module for Using CNC Machines** ,2002 *Operating Instructions Bosch CNC Alpha 3 3475/E3-2/82* Robert Bosch GmbH.,198?

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### **Table of Contents Biesse Xnc Instruction Manual**

1. Understanding the eBook Biesse Xnc Instruction Manual
  - The Rise of Digital Reading Biesse Xnc Instruction Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Biesse Xnc Instruction Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Biesse Xnc Instruction Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Biesse Xnc Instruction Manual
  - Personalized Recommendations
  - Biesse Xnc Instruction Manual User Reviews and Ratings
  - Biesse Xnc Instruction Manual and Bestseller Lists

5. Accessing Biesse Xnc Instruction Manual Free and Paid eBooks
  - Biesse Xnc Instruction Manual Public Domain eBooks
  - Biesse Xnc Instruction Manual eBook Subscription Services
  - Biesse Xnc Instruction Manual Budget-Friendly Options
6. Navigating Biesse Xnc Instruction Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Biesse Xnc Instruction Manual Compatibility with Devices
  - Biesse Xnc Instruction Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Biesse Xnc Instruction Manual
  - Highlighting and Note-Taking Biesse Xnc Instruction Manual
  - Interactive Elements Biesse Xnc Instruction Manual
8. Staying Engaged with Biesse Xnc Instruction Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Biesse Xnc Instruction Manual
9. Balancing eBooks and Physical Books Biesse Xnc Instruction Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Biesse Xnc Instruction Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Biesse Xnc Instruction Manual
  - Setting Reading Goals Biesse Xnc Instruction Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Biesse Xnc Instruction Manual
  - Fact-Checking eBook Content of Biesse Xnc Instruction Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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