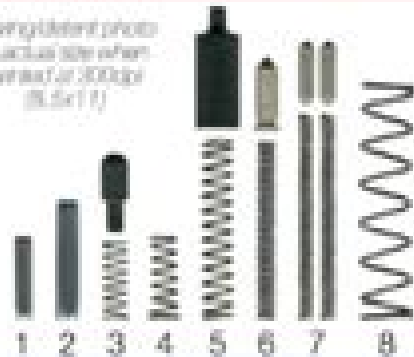


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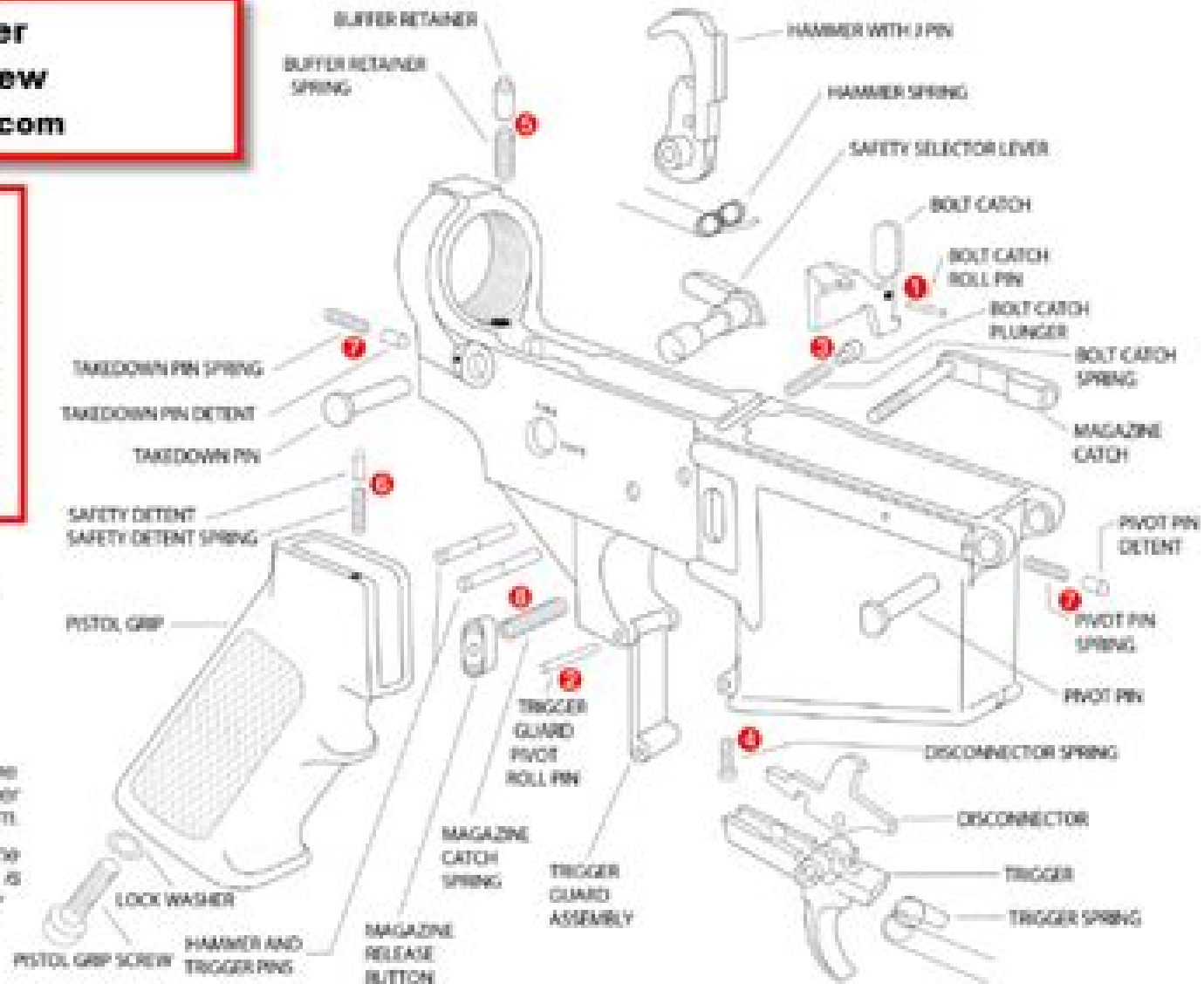
Spring/detent photo
is actual size when
printed at 300dpi
(8.5x11)



1. Bolt Catch Roll Pin
2. Trigger Guard Pivot Roll Pin
3. Bolt Catch Plunger and Spring
4. Disconnecter Spring
5. Buffer Retainer and Spring
6. Safety Detent and Spring
7. Takedown and Pivot Pin Detents and Springs
8. Magazine Catch Spring

*3, 4 - Compared to the Bolt Catch Spring, the Disconnecter Spring is made from thinner wire and flares out slightly at the bottom.

*6, 7 - The Takedown Pin and Pivot Pin use the identical spring and detent. The spring is a little taller and thinner than the Safety Detent Spring.



Assembly Notes:

The Hammer Pin and Trigger Pin are identical and can be installed in either direction.

The Safety Detent is installed with the fat base against the spring.

The Disconnecter Spring is installed with the flared end down.



Proper hammer and trigger spring installation

Ar15 Assembly Guide

JR Anderson



Ar15 Assembly Guide:

AR-15 Rifle Builder's Manual Rob Reaser,2016 If you want to build your own AR 15 style rifle this is the book you need The AR 15 Rifle Builder s Manual is the fully illustrated step by step guide to building the AR 15 style rifle No procedure is left out or glossed over The primary AR 15 groups upper receiver assembly lower receiver assembly and bolt carrier group are broken down into their component assemblies to provide every detail in the AR 15 assembly process This book is not only the authoritative guide to building an AR 15 rifle it is an invaluable resource for anyone looking to upgrade or modify their existing AR Key concepts such as headspacing trigger function troubleshooting and cycle of operation are also covered TOPICS INCLUDE Lower receiver group components tools and assemblyHow an AR trigger worksHeadspacing an AR 15Bolt carrier group assemblyUpper receiver group components tools and assemblyFunction check proceduresBasic AR 15 operationService and lubricationTroubleshootingYou won t find a more detailed AR 15 assembly manual anywhere Designed specifically for e reader platforms this manual offers reader friendly navigation between the Table of Contents and all subsections Take it to your workbench or the range *The AR-15 Assembly Guide* Erik Lawrence,2014-10-10 **Ar-15 Rifle Builder Instruction Book** Oscar Wright,2019-06-29 If you have been looking on how to build your own customized AR 15 rifle this guide is for you this AR 15 instruction book is a complete picture step by step guide to building your own AR 15 rifleIt shows the step by step guide with no step left out it breaks down the primary AR 15 groups which includes the upper receiver assembly lower receiver assembly and bolt carrier group into their various component so as to provide all aspect in the AR 15 assembly this book is a must have if you want to master the building of AR 15This book covers the following Materials needed to build AR 15 rifle Step by step picture guide to building your own AR 15 rifle Several types of stripped upper receivers with different features for different application Buying AR 15 parts Get your copy today and build AR 15 just like the ones you see on action movies **The AR-15 Rifle Builder's Manual Guide** Brad Morgan,2021-11-03 If you want to build your own AR 15 style rifle this is the book you need The AR 15 Rifle Builder s Manual Guide is step by step guide to building the AR 15 style rifle No procedure is left out or glossed over The primary AR 15 groups upper receiver assembly lower receiver assembly and bolt carrier group are broken down into their component assemblies to provide every detail in the AR 15 assembly process This book is not only the authoritative guide to building an AR 15 rifle it is an invaluable resource for anyone looking to upgrade or modify their existing AR Key concepts such as headspacing trigger function troubleshooting and cycle of operation are also covered TOPICS INCLUDE Lower receiver group components tools and assembly How an AR trigger works Head spacing an AR 15 Bolt carrier group assembly Upper receiver group components tools and assembly Function check procedures Basic AR 15 operation Service and lubrication Troubleshooting You won t find a more detailed AR 15 assembly manual anywhere Designed specifically for e reader platforms this manual offers reader friendly navigation between the Table of Contents and all subsections Take it to your workbench or the range [AR-15 Rifle](#)

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