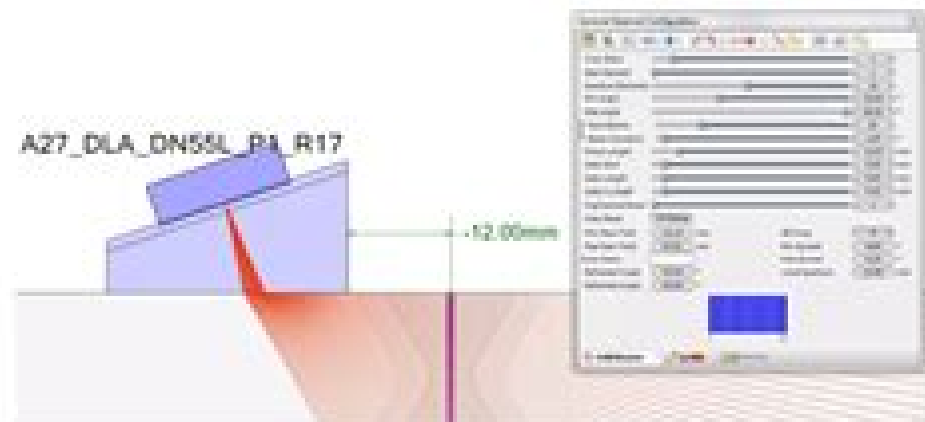
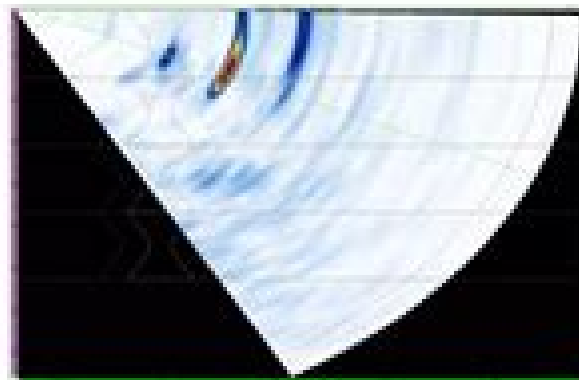


Improvements in PA Inspection of LNG Tanks

PA Setup and Configuration – DLA (Dual Linear Array)

- DLA 30–89 degree S-scan
- DLA uses a pitch-catch technique with an acoustically insulated receiver
- Only refracted longitudinal beams can penetrate the I-625 weld
- Typical flaws are incomplete penetration in weld root, lack of fusion in weld volume, and centerline vertical cracking
- Shear-wave beams cannot penetrate the weld, and successful qualification of LNG shell welds without use of conventional or PA refracted longitudinal (RL) is not possible



Api 620 Guide

Chetan Singh



Api 620 Guide:

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Handbook of Engineering Practice of Materials and Corrosion Jung-Chul (Thomas) Eun, 2020-09-04

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