

Adjusting Valve Assembly

The adjusting valve acts as a hydraulic pressure regulator. It automatically "locks-out" the 5-4-R pump when system pressure reaches 1500 psi (1034 kPa) and allows the excess flow to return to the tank (see item 1). When the system pressure drops to 900 psi (620 kPa), due to control valve action, the adjusting valve will "unlock" and restrict flow into the 5-4-R system pressure back up to 1500 psi. This cycle will repeat itself over and over again during machine operation.

The four major adjusting valve components are:

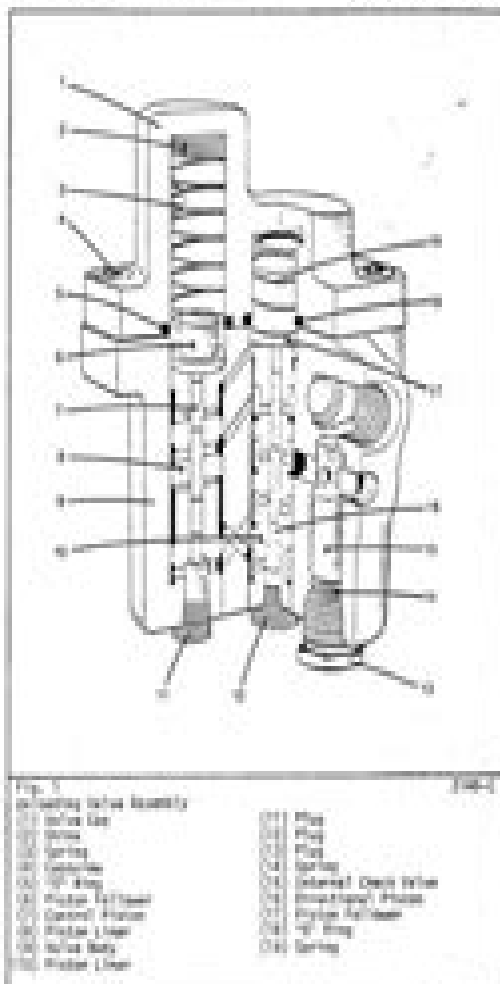
- (1) Control Pressure Spring (2) - This spring balance against the accumulator system's pressure.
- (3) Control Pressure (3) - Movement of this piston controls the direction and movement of directional control valves.
- (4) Directional Pressure (4) - This piston restricts 5-4-R pump flow when in response (forward), or in accumulator and spring (reverse).
- (5) Relief Check Valve (5) - This check valve prevents reverse oil flow if engine is shut down while adjusting valve is operating and system (control).

Adjusting Valve Check Valve

The adjusting valve is preset at the factory to "lock-out" the 5-4-R pump at 900 psi (620 kPa) and "unlock" the pump at 1500 psi (1034 kPa). If the pressure range should vary, then first, adjust the valve as follows:

Note: After each valve adjustment, check the 5-4-R system pressure. If the pressure is not correct, repeat the adjustment.

- (a) Shut down machine and increase 5-4-R system pressure to point by adding the control tank and forth.



WARNING

The 5-4-R System Pressure MUST be released to zero before servicing valve (see item 1). See Procedures for 5-4-R System Pressure Release (see item 1).

- (a) Remove cap screw (1) securing valve cap (1) to valve body (1). Carefully remove cap from body.

Note: Be careful not to touch the valve body or the spring (2) (3).

- (b) Adjust the pressure to point of relieving stress (2). Add weight to increase pressure - release stress to decrease.

IMPORTANT

Use only enough weight to increase pressure to 1500 psi (1034 kPa). Having too heavy weight may cause the pressure above 1500 psi (1034 kPa) which will cause the 5-4-R system pressure to increase. Do not use too much weight. Do not use too much weight.

If 1500 psi (1034 kPa) has not been reached by adding weight, the 5-4-R system is probably not functioning - check item 11. If necessary, before the adjusting valve "check-out" pressure is reached, this weight can be directly increased by system (see item 1) and a relatively heavy pressure range setting.

- (c) Reinstall valve cap (1) with spring (2 & 3) and piston (4) of valve (5). Install cap (1) with (2 & 3) as required.

Repeat steps (1) and (2), as required, until 1500 psi is reached.

Adjusting Valve Directional Pressure

Prevent or hold cutting of the adjusting valve is generally caused by the accumulator and

charge, excessive fluid filling chamber, excessive control valve (excessive leakage, or too tight a grade of valve oil). Thoroughly clean all of the above possible causes before attempting the adjusting valve.

Excessive pressure fluctuations, or failure of 5-4-R pressure to develop, may be caused by binding of one or both adjusting valve pistons, which is usually caused by contamination. To release and disengage the adjusting valve for cleaning and inspection, carefully follow the procedure below:

- (a) Shut down machine and the 5-4-R system pressure to point by adding the control tank and forth.

WARNING

The 5-4-R System Pressure MUST be released to zero before servicing the 5-4-R system. See Procedures for 5-4-R System Pressure Release (see item 1).

- (a) Thoroughly clean the adjusting valve assembly and then leaving to 15. Remove valve from machine and thoroughly clean or plug all openings to avoid system contamination and excessive oil loss.
- (b) Remove cap screw (1) securing valve cap (1) to valve body (1). Carefully remove cap from body. Remove piston (2) and spring (2 & 3). After valve cap, plug, remove "1" plug (2 & 3) from their location.
- (c) Remove piston followers (4 & 5) from valve body (1). Carefully remove piston (2) & 3 from their seats, using the "support" valve. Remove plug (10) to remove spring (7) and install clean valve (10).

IMPORTANT

Each Piston and Spring are a matched set. When changing piston (change Spring 1st). In the Exchange System from Spring (adjusting valve). Also, when changing piston, the 5-4-R system pressure must be released to zero before the 5-4-R system pressure is set.

Note: Completely thoroughly clean all 5-4-R components with an approved solvent and dry with a clean, dry cloth. Carefully inspect the pistons and their the pistons in spring. If the valve pistons are damaged in any way, the complete adjusting valve must be replaced.

Note: Be careful to adjust the 5-4-R system pressure to point by adding the control tank and forth.

Adjusting Valve Assembly

To reassemble and install the adjusting valve, follow the above assembly instructions to the valve body and into the holder (see item 1).

- (a) Lightly lubricate pistons and valve body with lubricant of working assembly.
- (b) Reinstall "1" plug (2 & 3) of valve of adjustment.
- (c) Reinstall all plug valves (1) and (2) to 40 - 50 psi (2.7 - 3.4 bar) forward. Remove plug (10) to 40 - 50 psi (2.7 - 3.4 bar) forward. Remove plug (10) to 40 - 50 psi (2.7 - 3.4 bar) forward. Remove plug (10) to 40 - 50 psi (2.7 - 3.4 bar) forward.
- (d) Reinstall (2) securing the valve cap (1) to valve body (1). Tighten screw to a torque of 40-50 ft-lbs (54-68 N-m).
- (e) Tighten all controls to the conditions as indicated in item 11. "Control" Valve and "Support" Valve.

IMPORTANT

Each Check and Relief Valve, Check Adjusting Valve Assembly. If valve is not functioning, replace Complete Assembly.

Bmw 318 Service Manual

Robert Bowen



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