

Advantages and disadvantages of manual process planning

- ❑ The only real advantages of manual process planning are that it is a low-cost task and is flexible, in terms that the system can be changed easily.
- ❑ However, there are a number of distinct disadvantages:
 - Excessive clerical content- the paperwork generated by manual process planning is excessive. It is also very labor intensive due to the excessive paperwork.
 - Lack of consistency in planning - there are many ways to manufacture even the simplest of components. The plan developed for any given component will reflect the process planner's knowledge and experience, and different planners might manufacture the same part completely differently.
 - Late design modifications - increasing, design changes are required late in the design and manufacture cycle and manual process planning is not very responsive to these changes.
 - Changing technology- in the rapidly changing manufacturing environment, new processes, tooling and materials are being introduced more frequently. Again, manual process planning is not very responsive to these changes.

Advantages And Disadvantages Of Manual Planners

SB Merriam



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