



AMERICAN PETROLEUM INSTITUTE

API Standard 620

Design and Construction of Large, Welded, Low-pressure Storage Tanks

First Edition, 1965 | October 2012 | 117 Pages | Size: 8 1/2" x 11" | Product No. 620-12

The API Committee on Design has presented this standard to cover large, low-pressure storage tanks of the type described in 1.1 that contain petroleum hydrocarbons, gases or vapors and flammable products, as well as other liquid products commonly handled and stored by the service branches of the industry.

The Manufacturer of a low-pressure storage tank that will house this API 620 material shall ensure that the tank is constructed in accordance with the requirements of this standard.

Coverage

This standard covers the design and construction of large, welded, low-pressure carbon steel above ground storage tanks (including floating-roof tanks) that have a single vertical axis of rotation. This standard does not cover design procedures for tanks that have walls shaped in such a way that the walls cannot be generated in their entirety by the rotation of a suitable section around a single vertical axis of rotation.

The tanks covered in this standard are designed for rated temperatures not greater than 200 °F and are constructed to their gross liquid heights not more than 120 ft (36.6 m) gauge.

The tanks covered in this standard provide for installation in areas where the lowest recorded 2-day mean atmospheric temperature is -50 °F. Tanks designed otherwise must be designed for tanks in elevated temperatures, tanks in all grades, tanks that are low temperature, tanks in severe low-pressure storage tanks for refrigerated products at temperatures from -50 °F to -100 °F, tanks in severe low-pressure storage tanks for liquefied gases at temperatures not lower than -200 °F.

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