# API-650 Storage Tanks

The API 650 standard sets minimum requirements for design, material, fabrication, and testing for aboveground vertical, cylindrical, closed- and open-top, welded storage tanks in different sizes and capacities.

API 650 is widely used for tanks that are designed to internal pressures of 2.5 PSI or less. This standard only applies to tanks with uniformly supported bottoms and to tanks in non-refrigerated service that have a maximum design temperature of 200° F or less.

Highland Tank API-650 tanks range in size from 500 to 57,500 gallons.

#### Standard features include:

- Carbon or stainless steel thickness: 3/16 to 1 ½ inches
- Single or Double-wall Construction
- Butt welded joints and seam inspection and factory air test
- Access Manways
- Flanged and threaded connections for normal and emergency venting, gauging, filling, and product piping
- Lifting lugs
- · Anchor chairs
- Primer paint

These tanks are commonly used for the storage of:

- Oil
- Motor Fuels gasoline, diesel, aviation fuel, biofuels, and more
- Chemicals
- Water
- Produced and waste water



# **Api 650 Tank Data Sheet**

**KJ Lindholm-Leary** 

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Oil & Gas Design Engineering Guide Book M. Aslam Imadi, 2023-02-03 Oil Gas Design Engineering Guide Book consists of a set of valuable practices applicable to design engineering services such as Projects Engineering Design House Requisites Guidelines for Technical Package Writing Quality Assurance Management System Typical set of Project Design Deliverables and some prevalent Design Engineering Software It also includes guide notes for various oil gas facilities such as pipelines piping tanks pressure vessels rotating equipment heaters heat exchangers effluent water treatment systems and flares It is noted that the documents and articles included in this book will surely be of assistance and value to the readers **Surface Production Operations: Volume 5: Pressure Vessels, Heat** and specifically to engineers in the Oil Gas field Exchangers, and Aboveground Storage Tanks Maurice Stewart, 2021-07-22 Covering both upstream and downstream oil and gas facilities Surface Production Operations Volume 5 Pressure Vessels Heat Exchangers and Aboveground Storage Tanks delivers a must have reference guide to maximize efficiency increase performance prevent failures and reduce costs Every engineer and equipment manager in oil and gas must have complete knowledge of the systems and equipment involved for each project and facility especially the checklist to keep up with maintenance and inspection a topic just as critical as design and performance Taking the guesswork out of searching through a variety of generalized standards and codes Surface Production Operations Volume 5 Pressure Vessels Heat Exchangers and Aboveground Storage Tanks furnishes all the critical regulatory information needed for oil and gas specific projects saving time and money on maintaining the lifecycle of mechanical integrity of the oil and gas facility Including troubleshooting techniques calculations with examples and several significant illustrations this critical volume within the Surface Production Operations series is crucial on every oil and gas engineer's bookshelf to solve day to day problems with common sense solutions Provides practical checklists and case studies for selection installation and maintenance on pressure vessels heat transfer equipment and storage tanks for all types of oil and gas facilities Explains restoration techniques with detailed inspection and testing procedures ensuring the equipment is revitalized to maximum life extension Supplies comprehensive coverage on oil and gas specific American and European standards codes and recommended practices saving the engineer time searching for various publications Structural Analysis and Design of Process Equipment Maan H. Jawad, James R. Farr, 2018-06-14 Still the only book offering comprehensive coverage of the analysis and design of both API equipment and ASME pressure vessels This edition of the classic guide to the analysis and design of process equipment has been thoroughly updated to reflect current practices as well as the latest ASME Codes and API standards In addition to covering the code requirements governing the design of process equipment the book supplies structural mechanical and chemical engineers with expert guidance to the analysis and design of storage tanks pressure vessels boilers heat exchangers and related process equipment and its associated external and internal components. The use of process equipment such as storage tanks pressure vessels and heat exchangers has

expanded considerably over the last few decades in both the petroleum and chemical industries. The extremely high pressures and temperatures involved with the processes for which the equipment is designed makes it potentially very dangerous to property and life if the equipment is not designed and manufactured to an exacting standard Accordingly codes and standards such as the ASME and API were written to assure safety Still the only guide covering the design of both API equipment and ASME pressure vessels Structural Analysis and Design of Process Equipment 3rd Edition Covers the design of rectangular vessels with various side thicknesses and updated equations for the design of heat exchangers Now includes numerical vibration analysis needed for earthquake evaluation Relates the requirements of the ASME codes to international standards Describes in detail the background and assumptions made in deriving many design equations underpinning the ASME and API standards Includes methods for designing components that are not covered in either the API or ASME including ring girders leg supports and internal components Contains procedures for calculating thermal stresses and discontinuity analysis of various components Structural Analysis and Design of Process Equipment 3rd Edition is an indispensable tool of the trade for mechanical engineers and chemical engineers working in the petroleum and chemical industries manufacturing as well as plant engineers in need of a reference for process equipment in power plants petrochemical facilities and nuclear facilities Pipeline Rules of Thumb Handbook M.J. Kaiser, E.W. McAllister, 2022-09-02 Pipeline Rules of Thumb Handbook A Manual of Quick Accurate Solutions to Everyday Pipeline Engineering Problems Ninth Edition the latest release in the series serves as the go to source for all pipeline engineering answers Updated with new data graphs and chapters devoted to economics and the environment this new edition delivers on new topics including emissions decommissioning cost curves and more while still maintaining the quick answer standard display of content and data that engineers have utilized throughout their careers Glossaries are added per chapter for better learning tactics along with additional storage tank and LNG fundamentals This book continues to be the high quality classic reference to help pipeline engineers solve their day to day problems Contains new chapters that highlight costs safety and environmental topics including discussions on emissions Helps readers learn terminology with updated glossaries in every chapter Includes Lockheed Missiles and Space Company Conceptual Design of a 50 MGD renovated graphs and data tables throughout Desalination Plant Lockheed Missiles and Space Company, 1966 *Industrial Construction Estimating Manual Kenneth* Storm, 2020-05-27 Industrial Construction Estimating Manual focuses on industrial process plants and enables the contractor subcontractor and engineer to use methods models procedures formats and technical data for developing industrial process plant construction estimates The manual begins with an introduction devoted to labor data collection verification of data coding productivity measurement the unit quantity model and computer aided cost estimating It goes on to provide information on construction materials database systems work estimating computer aided estimating detailed labor estimates bid assurance and detailed applications to construction Practical examples based on historical data collected from past

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