

Scion TC 2005-2010 Workshop Manual



- (a) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
Torque: 26.5 N·m (201 kgf·cm, 22 ft·lb) for No. 1 bearing cap
9.8 N·m (82 kgf·cm, 80 in·lb) for No. 3 bearing cap

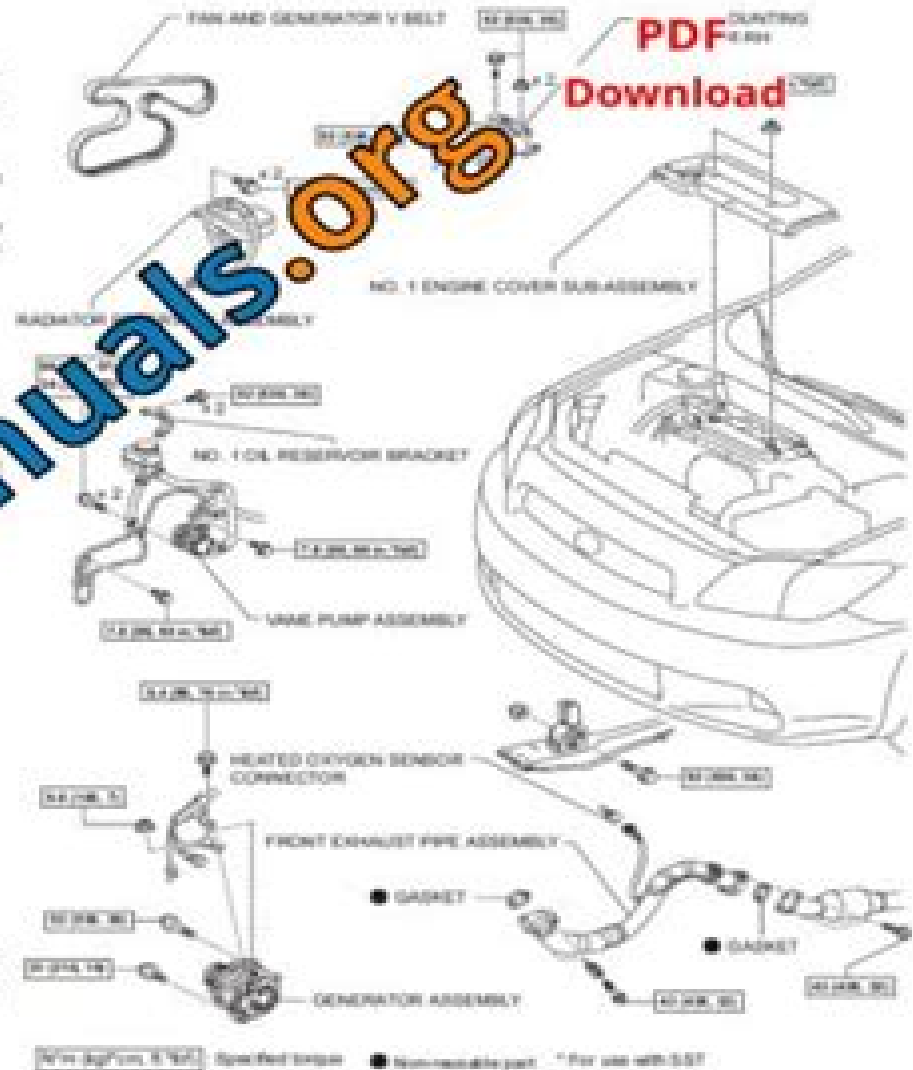
16. INSTALL NO. 2 CAMSHAFT

- (a) Apply a light coat of engine oil to the journal portion of the No. 2 camshaft.
(b) Put the No. 2 camshaft on the cylinder head with the paint mark of the chain aligned with the timing mark in the camshaft timing sprocket.

- (c) While holding the No. 2 camshaft by hand, temporarily tighten the camshaft timing sprocket bolt.

- (d) Examine the timing mark and paint mark in the illustration. Then, rotate the camshaft to the position in the cylinder head.
(e) Apply a light coat of engine oil to the threads and ends of the bearing cap bolts.

- (f) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
Torque: 26.5 N·m (201 kgf·cm, 22 ft·lb) for No. 1 bearing cap
9.8 N·m (82 kgf·cm, 80 in·lb) for No. 3 bearing cap



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SJ Ball



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Table of Contents Automatic Scion Tc Repair Manual

1. Understanding the eBook Automatic Scion Tc Repair Manual
 - The Rise of Digital Reading Automatic Scion Tc Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Automatic Scion Tc Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Automatic Scion Tc Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Automatic Scion Tc Repair Manual
 - Personalized Recommendations
 - Automatic Scion Tc Repair Manual User Reviews and Ratings
 - Automatic Scion Tc Repair Manual and Bestseller Lists
5. Accessing Automatic Scion Tc Repair Manual Free and Paid eBooks
 - Automatic Scion Tc Repair Manual Public Domain eBooks
 - Automatic Scion Tc Repair Manual eBook Subscription Services
 - Automatic Scion Tc Repair Manual Budget-Friendly Options

6. Navigating Automatic Scion Tc Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Automatic Scion Tc Repair Manual Compatibility with Devices
 - Automatic Scion Tc Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Automatic Scion Tc Repair Manual
 - Highlighting and Note-Taking Automatic Scion Tc Repair Manual
 - Interactive Elements Automatic Scion Tc Repair Manual
8. Staying Engaged with Automatic Scion Tc Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Automatic Scion Tc Repair Manual
9. Balancing eBooks and Physical Books Automatic Scion Tc Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Automatic Scion Tc Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Automatic Scion Tc Repair Manual
 - Setting Reading Goals Automatic Scion Tc Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Automatic Scion Tc Repair Manual
 - Fact-Checking eBook Content of Automatic Scion Tc Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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