

Automatic Process Control.

Purpose of Automatic process control systems is to maintain the process parameters at the values set by the operator. Following figure shows the basic elements of a typical control system.

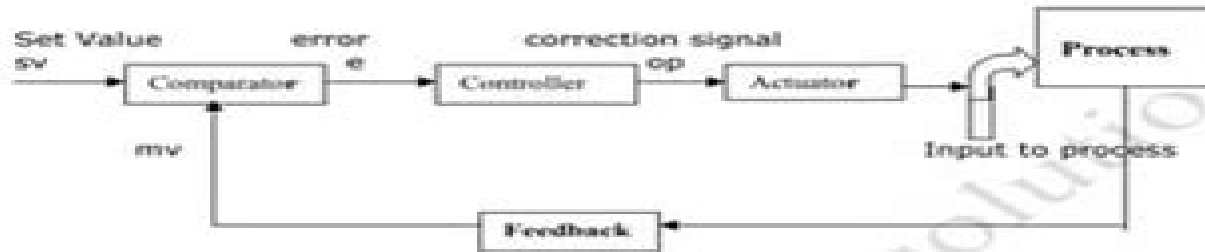


Fig. 1

sv : Set value of the process parameter, selected by the operator

mv : measured value of the process

e : error = (sv - mv)

op : output signal from the controller = fn { control action and error}

Above figure explains the essential elements of control system. Comparator compares the process variable being controlled with the set value. The output 'e' from Comparator is called the error. Magnitude and direction of output signal op depends upon the error signal's magnitude, direction and controller's control action. Controller output is sent to the actuator. Actuator is the element that controls the input to the process. Control Valves, Damper operated by hydraulic or pneumatic cylinder or electrical motors, Feed pump scoop etc are some of the actuators used in Power Plant control. Actuators are also called Final Control Elements

Why the process parameter changes: In any process, deviation of a parameter from its desired value takes place because of disturbances that occur in the process. Disturbances are broadly categorized as:

- 1) Supply side disturbances
- 2) Demand side disturbances
- 3) Disturbances arising out of changes in the characteristics or status of the process equipment or control equipment.

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Yi-Tong Ma



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Principles and Practice of Automatic Process Control Richard G. Smith, 1986-01-03 *Principles and Practices of Automatic Process Control* Carlos A. Smith, Armando B. Corripio, 2005-08-05 Highly practical and applied this Third Edition of Smith and Corripio's *Principles and Practice of Automatic Process Control* continues to present all the necessary theory for the successful practice of automatic process control. The authors discuss both introductory and advanced control strategies and show how to apply those strategies in industrial examples drawn from their own professional practice. The strengths of the book are its simplicity, excellent examples, practical approach, real case studies, and focus on Chemical Engineering processes. More than any other textbook in the field, Smith and Corripio prepares a student for use of process control in a manufacturing setting. Course Hierarchy: Course is called Process Control Senior level course. Same course as Seborg but Smith is considered more accessible. *The Publishers' Trade List Annual*, 1980

Business Process Management Gustavo Alonso, Peter Dadam, Michael Rosemann, 2007-09-04 This book constitutes the refereed proceedings of the 5th International Conference on Business Process Management BPM 2007 held in Brisbane Australia in September 2007. The papers are organized in topical sections on business process maturity and performance, business process modeling, case studies, compliance and change, process configuration and execution, formal foundations of BPM, business process mining and semantic issues in BPM.

Principles and Practice of X-Ray Spectrometric Analysis E.P. Bertin, 2012-12-06 Since the first edition of this book was published early in 1970, three major developments have occurred in the field of x-ray spectrochemical analysis. First, wavelength dispersive spectrometry in 1970 already securely established among instrumental analytical methods has matured. Highly sophisticated miniaturized modular solid state circuitry has replaced electron tube circuitry in the readout system. Computers are now widely used to program and control fully automated spectrometers and to store process and compute analytical concentrations directly and immediately from accumulated count data. Matrix effects have largely yielded to mathematical treatment. The problems associated with the ultralong wavelength region have been largely surmounted. Indirect association methods have extended the applicability of x-ray spectrometry to the entire periodic table and even to certain classes of compounds. Modern commercial computerized automatic simultaneous x-ray spectrometers can index up to 60 specimens in turn into the measurement position and for each collect count data for up to 30 elements and read out the analytical results in 1-4 min, all corrected for absorption enhancement and particle size or surface texture effects and wholly unattended. Sample preparation has long been the time limiting step in x-ray spectrochemical analysis. Second, energy dispersive spectrometry in 1970 only beginning to assume its place among instrumental analytical methods has undergone phenomenal development and application and some believe may supplant wavelength spectrometry for most applications in the foreseeable future.

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