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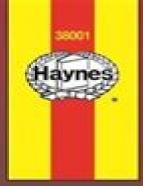
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Jeff Kibler, John Harold Haynes

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the required shape of metal is obtained by removing the unwanted material from the work piece in the form of chips is called cutting shaping example turning drilling milling boring etc 2 classify the relative motion between work piece and cutting tool