



Allen-Bradley BASIC Module User's Manual (Cat. No. 1771-DB)

Use This Update With:

Publication 1771-6.5.34, BASIC Module (Cat. No. 1771-DB) User's Manual, dated July, 1987.

Connecting a T1, T2, T3 or T4 Industrial Terminal to the Program Port

Use the following table to determine which keyboards you can use with your 1770-TA Monitor.

1770-TA Monitor		
Terminal	Series A	Series B
1770-T3 Terminal 1770-FD Keyboard ¹ Series A, Revision H	not applicable	Use Port C cable configuration. Refer to (figure 4.3) in your user's manual.
1770-T3 terminal 1770-FD Keyboard ¹ Series C, Revision H	not applicable	Use Port C cable configuration. Refer to (figure 4.3) in your user's manual.
1770-T3 Terminal 1770-FD Keyboard ¹ Series G, Revision H	not applicable	Use Port C cable configuration. Refer to (figure 4.3) in your user's manual.
1770-T1 Terminal 1770-FC Keyboard	Use Port B cable configuration. Refer to (figure 4.3B) below	2
1770-T1 Terminal 1770-FA Keyboard	Use Port B cable configuration. Refer to (figure 4.3B) below	2
1770-T4 Terminal 1770-FE Keyboard Series A, Revision F	not applicable	Use Port C cable configuration. Refer to (figure 4.3) in your user's manual.

¹ If your firmware revision is earlier than the following you should update your keyboard to the latest revision
1770-FD Series A, Revision H
1770-FD Series B, Revision H
1770-FD Series C, Revision A
1770-FE Series A, Revision F

² **Important:** Do not use a 1770-FC or 1770-FA keyboard with a 1770-TA, Series B monitor for this application. You cannot select Channel C as the main active port.

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LP Steffe



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Instrument Engineers' Handbook, Volume Three Bela G. Liptak, 2002-06-26 Instrument Engineers Handbook Third Edition Volume Three Process Software and Digital Networks provides an in depth state of the art review of existing and evolving digital communications and control systems While the book highlights the transportation of digital information by buses and networks the total coverage doesn't stop there It describes **Instrument Engineers' Handbook, Volume Two** Bela G. Liptak, 2018-10-08 The latest update to Bela Liptak's acclaimed bible of instrument engineering is now available Retaining the format that made the previous editions bestsellers in their own right the fourth edition of Process Control and Optimization continues the tradition of providing quick and easy access to highly practical information The authors are practicing engineers not theoretical people from academia and their from the trenches advice has been repeatedly tested in real life applications Expanded coverage includes descriptions of overseas manufacturer's products and concepts model based optimization in control theory new major inventions and innovations in control valves and a full chapter devoted to safety With more than 2000 graphs figures and tables this all inclusive encyclopedic volume replaces an entire library with one authoritative reference The fourth edition brings the content of the previous editions completely up to date incorporates the developments of the last decade and broadens the horizons of the work from an American to a global perspective B la G Lipt k speaks on Post Oil Energy Technology on the AT T Tech Channel [Programmable Controllers & Designing Sequential Logic](#) Robert Filer, George Leinonen, 1992 [Fundamentals of CIM Technology](#) David L. Goetsch, 1988 [Chilton's I & C S](#), 1992 [Systems I](#), 1986 **Programmable Controllers** Thomas A. Hughes, 1997 This newly revised edition of Programmable Controllers discusses all phases of programmable controller applications from systems design and programming to installation maintenance and start up Used as a resource by thousands of technicians and engineers this applications based book provides a clear and concise presentation of the fundamental principles of programmable controllers for process and machine control Increased coverage of all five standard PLC programming languages Ladder Diagram Function Block Diagram Sequential Function Chart Instruction List and Structured Text a and the addition of numerous programming applications and examples clearly explain each programming language [Plant and Process Engineering 360](#) Mike Tooley, 2009-12-07 Plant and Process Engineering 360 will be the backbone of any plant chemical or process engineer's library This is a broad area in which engineers need to be familiar with a wide array of techniques technologies and equipment Its focus on providing a broad introduction to key systems make the book the first point of reference for engineers who are involved with designing specifying maintaining or working with plant process and control technologies in many sectors including manufacturing chemical process and energy A single source of plant and process equipment information for engineers providing a 360 degree view of the critical equipment engineers encounter Enables readers to get up to speed with unfamiliar topics quickly with an overview of important but disparate technologies that are specific to plant engineering

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