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VARIABLE SPEED TOP HOUSING ASSEMBLY



ITEM NO.	PART NO.	DESCRIPTION
1	1458	Speed Changer Drive Shaft
2	1459	Machine Screws (2 Req.)
3	1460	Bearing Block
4A	1025-A	Van Speed Dial 1-1/2 HP
4-B	1025-B	Van Speed Dial 2 HP
5	1461	Ball Pin
6	1462	Speed Changer Dial
7	1463	Speed Changer Crown
8	1464	Ball Pin
9	1465	Speed Changer Drive Drum
10	1467	Speed Changer Spur Gear
11	1467	Socket Set Screw
12	1461	Bronze Bearing
13	1468	Bronze Bearing
14	1122-03	Hex Nut
15	1476	Plastic Face Plate 2 HP
16	1477	Flat Head Cap Screw (2 Req.)
17	1458	Speed Changer Housing
18	1466	Socket Head Cap Screw (4 Req.)
19	1468	Bronze Bearing
20	1461	Ball Pin
21	1462	Water Gear
22	1472	Bronze Bearing
23	1467	Socket Set Screw
24	1473-A	Speed Changer Shaft
25	1479	Socket Set Screw
26	1471	Wave Spring Washer
27	1476	Speed Changer Handwheel
28	1476	Cushion Plate
29	1476	Speed Changer Handle
30	1426	Two-Lift Chamber
31	1444	Socket Head Cap Screw (2 Req.)
32	1458	Socket Cap Screw (3 Req.)
33	1468	Top Bearing Cap
34	243-0042	Drum Switch
35	1452	Cotter Pin
36	1455	Washer (2 Req.)
37	1465	Hex Jam Nut
38	1453	Speed Changer Plate Front Shaft
39	1466	Socket Head Cap Screw (2 Req.)
40	1468	Hex Head Screw (2 Req.)
41-A	1468	Motor 1-1/2 HP (std)
41-B	1467	Motor 2 HP (std)
41-C	1503801	Motor 2 HP (std)
41-D	1547-04C	Motor 2 HP (CNC std)
42	1476	Ball Housing & Base
43	1426	Van Speed Drive Ball
44-A	1475	Timing Ball 1-1/2 HP
44-B	1476	Timing Ball 2 HP

ITEM NO.	PART NO.	DESCRIPTION
45	1454	Spindle Pulley Spacer
46	1473	Key
47-A	1477	Spindle Pulley Hub 1-1/2 HP
47-B	1477	Spindle Pulley Hub 2 HP
48	1541	Snap Ring
49	1538	Wave Spring Washer
50	1542	Ball Bearing
51	1469	Timing Pulley Crown Spline
52	1538	Snap Ring
53	1538	Front Spline (2 Req.)
54	1534	Socket Head Cap Screw (2 Req.)
55	1531	Speed Changer Plate
56	1537	Spindle Pulley Bearing Housing
57	1539	Adjustable Drive Variable Dial Assy
58	1538	Ball Bearing
59	1426	Plastic Insert (2 Req.)
60	1495	Plastic Key
61-A	1112	Plastic Insert 1-1/2 HP (2 Req.)
61-B	1114	Plastic Insert 2 HP (2 Req.)
62-A	1025-A	Plastic/Steel Key for 2 HP Variable Dial
62-B	1025-B	Plastic Key for 1-1/2 HP Variable Dial
63-A	1437	Adjustable 1-1/2 HP Motor Variable Assy
63-B	1438	Adjustable 2 HP Motor Variable Assy
64-A	1471	Retaining Ring 1-1/2 HP
64-B	1534	Retaining Ring 2 HP
64-C	214-0029	Retaining Ring 2 HP CNC
65	1467	Socket Set Screw
66-A	1467	Ball Pin for 1-1/2 HP Drive Key
66-B	1467	Ball Pin for 2 HP Drive Key
67-A	1468	1-1/2 HP Drive Key without Pin
67-B	1467	2 HP Drive Key without Pin
68-A	1539	1-1/2 HP Stationary Motor Variable Dial
68-B	1538	2 HP Stationary Motor Variable Dial
69-A	1547-01	1-1/2 HP Motor Shaft
69-B	1547-02	1-1/2 HP Motor Shaft (CNC Style)
69-C	1547-01	2 HP Motor Shaft
69-D	1547-02	2 HP CNC Motor Shaft
70-A	1547-06	Reduct 1-1/2 HP Amature Assembly
70-B	1547-06	Reduct 2 HP Amature Assembly
70-C	1547-09	Reduct 2 HP CNC Amature Assembly
71	207-0113	Motor Link
72	1317	Key
73	1542	Lubrication Data Plate
74	1524	Tapet Pin (2 Req.)
75	1525	Socket Head Cap Screw
76	1526	Motor Pulley Cover
77	1524	Socket Head Cap Screw (3 Req.)

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□ See 1-1/2 & 2 HP Motor Parts

Bridgeport 2j Manual

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Bridgeport 2j Manual:

A Guide to Renovating the Bridgeport 2J Variable Speed Milling Machine L. L. C. ILION Industrial Services, LLC, 2013-02-14 ILION Industrial Services is pleased to announce this brand new renovation manual which is written specifically for the Bridgeport 2J variable speed mills If you are planning on refurbishing your Bridgeport Series 1 2J or 2J2 Mill or if you are out in the market looking for a good used Bridgeport then this manual is a great place to start A Guide to Renovating the Bridgeport 2J Variable Speed Milling Machine our 152 page soft cover shop manual is fully illustrated with over 400 B W photographs and diagrams plus step by step instructions for disassembling cleaning reassembling and adjusting all of the critical components of the variable speed 2J milling machine The manual also illustrates the difference in the various models and provides guidance for evaluating a used machine before you purchase Bridgeport never produced a full blown maintenance manual for their mills so this is the closest you will come to a step by step guide The typeface of the manual is printed two points larger than normal for those of us who prefer to work at the bench without the use of our reading glasses The instructions are simple and easy to follow no prior machinery renovation experience is required Though the Bridgeport is an industrial machine it is well suited for the home garage shop or small business and the task of loacting one getting it home and placing it back in service is not as expensive or challenging as you may think Let us show you how If you are interested in the original Bridgeport J Head the Step Pulley model please check out our other books **A Guide to Renovating the Bridgeport Series 1 J Head Milling Machine** L. L. C. ILION Industrial Services, LLC, 2013-02-14 If you are planning on refurbishing your Bridgeport Series 1 J Head Mill Step Pulley Model or if you are in the market for a good used Bridgeport then this new manual by ILION Industrial Services is a great place to start A Guide to Renovating the Bridgeport Series 1 J Head Milling Machine Our 126 page soft cover shop manual is fully illustrated with over 350 B W photographs and diagrams plus step by step instructions for disassembling cleaning reassembling and adjusting all of the critical components of the Step Pulley J head milling machine The manual illustrates all of the different model variations plus it contains a section on evaluating used machinery prior to purchase Bridgeport never produced a full blown maintenance manual for their mills so this is the closest you will come to a step by step guide If you are interested in the Bridgeport 2J Variable Speed model please take a look at our other manuals The typeface of the manual is printed two points larger than normal for those of us who prefer to work at the bench without the use of our reading glasses The instructions are simple and easy to follow no prior machinery renovation experience is required Though the Bridgeport is an industrial machine it is well suited for the home garage shop or small business and the task of finding one getting it home and getting it back into operating condition is not as expensive and challenging as you may think Let us show you how to do it *Aviation Unit and Aviation Intermediate Maintenance Manual* ,1991 **Catalog** McMaster-Carr Supply Company, 1990 *Huebner's Machine Tool Specs: Machining centers through spark erosion machines* ,1980 *January 2023 - Surplus Record Machinery &*

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Table of Contents **Bridgeport 2j Manual**

1. Understanding the eBook Bridgeport 2j Manual
 - The Rise of Digital Reading Bridgeport 2j Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Bridgeport 2j Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Bridgeport 2j Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Bridgeport 2j Manual
 - Personalized Recommendations
 - Bridgeport 2j Manual User Reviews and Ratings

- Bridgeport 2j Manual and Bestseller Lists
- 5. Accessing Bridgeport 2j Manual Free and Paid eBooks
 - Bridgeport 2j Manual Public Domain eBooks
 - Bridgeport 2j Manual eBook Subscription Services
 - Bridgeport 2j Manual Budget-Friendly Options
- 6. Navigating Bridgeport 2j Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Bridgeport 2j Manual Compatibility with Devices
 - Bridgeport 2j Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Bridgeport 2j Manual
 - Highlighting and Note-Taking Bridgeport 2j Manual
 - Interactive Elements Bridgeport 2j Manual
- 8. Staying Engaged with Bridgeport 2j Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Bridgeport 2j Manual
- 9. Balancing eBooks and Physical Books Bridgeport 2j Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Bridgeport 2j Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Bridgeport 2j Manual
 - Setting Reading Goals Bridgeport 2j Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Bridgeport 2j Manual
 - Fact-Checking eBook Content of Bridgeport 2j Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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