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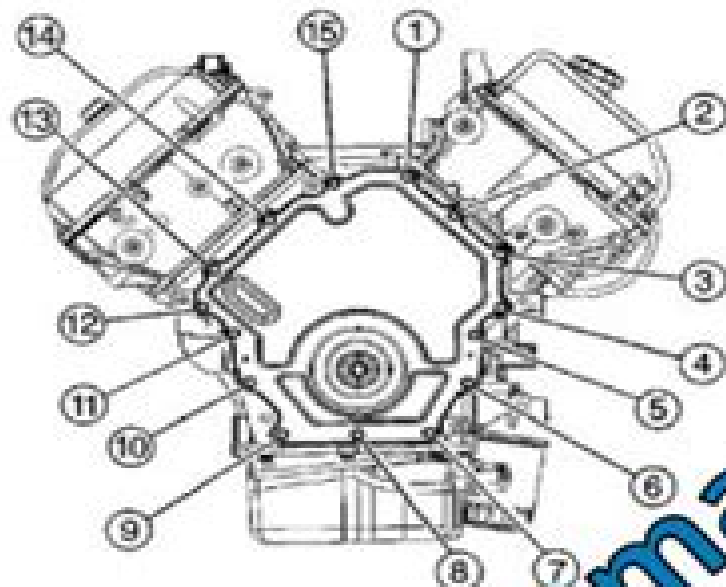


Fig. 72: Identifying Engine Front Cover Bolt Tightening Sequence
Courtesy of GENERAL MOTORS CORP.

NOTE: Refer to **EASTERN ENGINE**.

7. Tighten the engine front cover bolts in the sequence shown.

Tighten: Tighten the engine front cover bolts in the proper sequence to 10 N·m (in).

CAMSHAFT COVER INSTALLATION - LEFT SIDE

TOOLS REQUIRED

- J 38823 Water Pump Pulley Installer. See **Special Tools**.

of the valve locks. See **Special Tools**.
Remove the valve locks. A magnet is the most suitable tool.
Loosen the swirl nut of the J 44211 (2) using the arm
retainer. See **Special Tools**.
Remove the valve spring retainer.

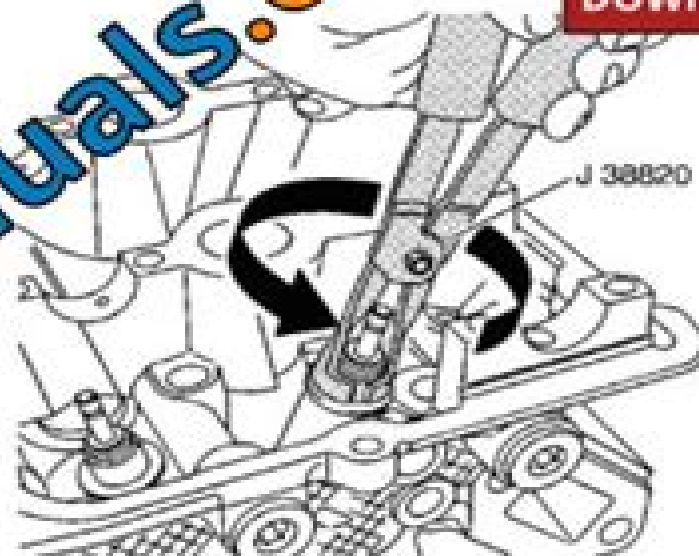


Fig. 329: Using J 38820 To Replace Valve Seal
Courtesy of GENERAL MOTORS CORP.

IMPORTANT: The valve stem seal should not be removed unless replacement is required.

Use the J 38820 in order to grip the seal. See **Special Tools**. Remove the seal by exerting a twisting, pulling motion. Discard the old valve stem seal.

Inspect and measure the valve stem. Refer to **Valve Spring Inspection and**

Buick Lucerne Operating Manual

Siddappa N.Byrareddy



Buick Lucerne Operating Manual:

Unveiling the Magic of Words: A Review of "**Buick Lucerne Operating Manual**"

In a world defined by information and interconnectivity, the enchanting power of words has acquired unparalleled significance. Their ability to kindle emotions, provoke contemplation, and ignite transformative change is truly awe-inspiring. Enter the realm of "**Buick Lucerne Operating Manual**," a mesmerizing literary masterpiece penned by a distinguished author, guiding readers on a profound journey to unravel the secrets and potential hidden within every word. In this critique, we shall delve in to the book is central themes, examine its distinctive writing style, and assess its profound affect the souls of its readers.

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