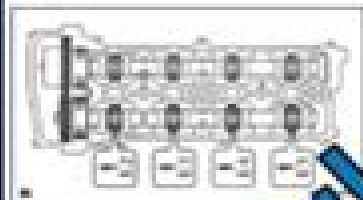
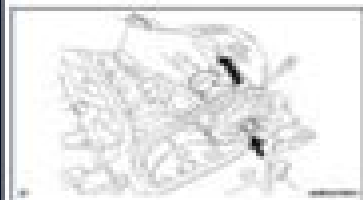


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- (a) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
Torque: 26.5 N·m (201 kgf·cm, 22 ft·lb) for No. 1 bearing cap
9.8 N·m (82 kgf·cm, 80 in·lb) for No. 3 bearing cap

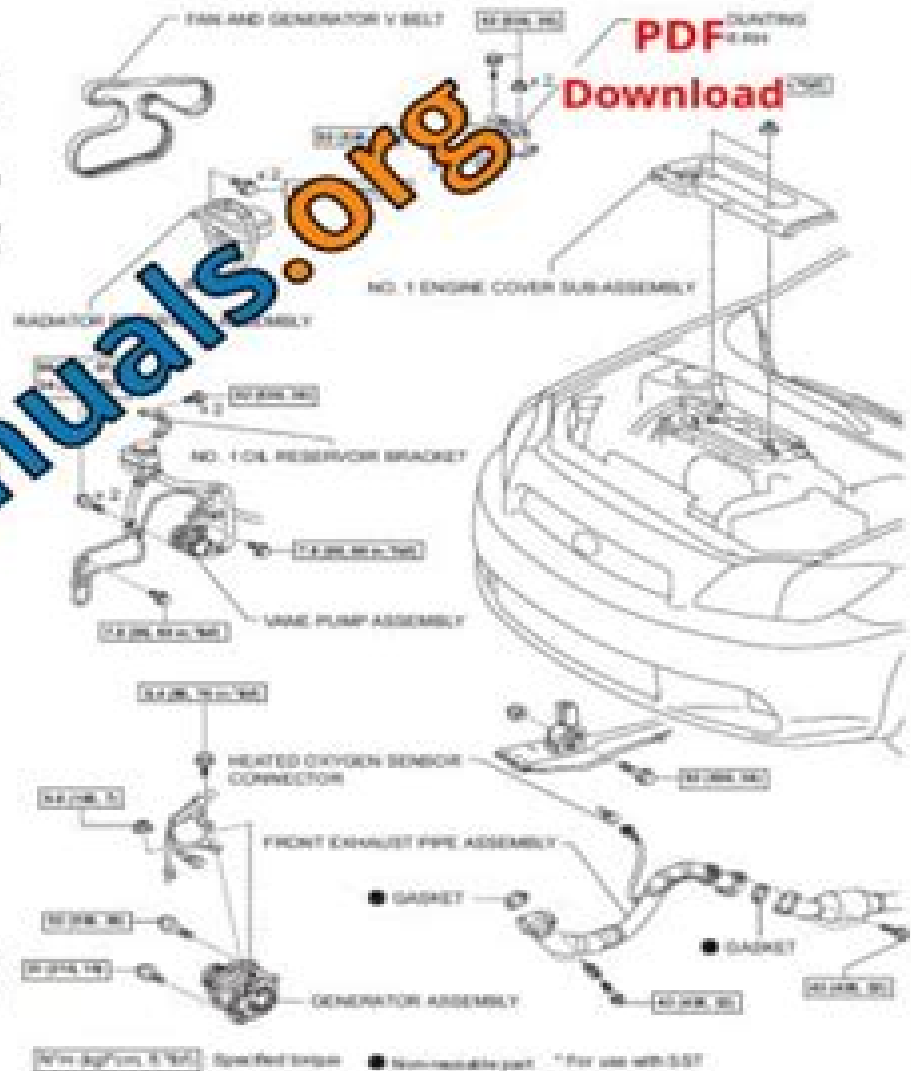
16. INSTALL NO. 2 CAMSHAFT

- (a) Apply a light coat of engine oil to the journal portion of the No. 2 camshaft.
(b) Put the No. 2 camshaft on the cylinder head with the paint mark of the chain aligned with the timing mark in the camshaft timing sprocket.

- (c) While holding the No. 2 camshaft by hand, temporarily tighten the camshaft timing sprocket bolt.

- (d) Examine the timing mark numbers and check that the camshaft is in the illustration. Then install the camshaft on the cylinder head.
(e) Apply a light coat of engine oil to the threads and ends of the bearing cap bolts.

- (f) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
Torque: 26.5 N·m (201 kgf·cm, 22 ft·lb) for No. 1 bearing cap
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