

CALIBRATION PROCEDURE

TO CALIBRATE BACKGROUND:

1. PRESS **FLANGE** **BEND** **B** **-**
-1 00.000 APPEARS IN THE DISPLAY
2. PRESS **MAN** **ADV** AND GAUGE MOVES TO 2.000"

TO SELECT RAM AXIS MODE: (WHEN APPlicable)

1. PRESS **BEND** **B** **-** **DEPTH**
2. PRESS **-** TO TOGGLE BETWEEN OFF, POS OR LPA MODES

TO CALIBRATE RAM

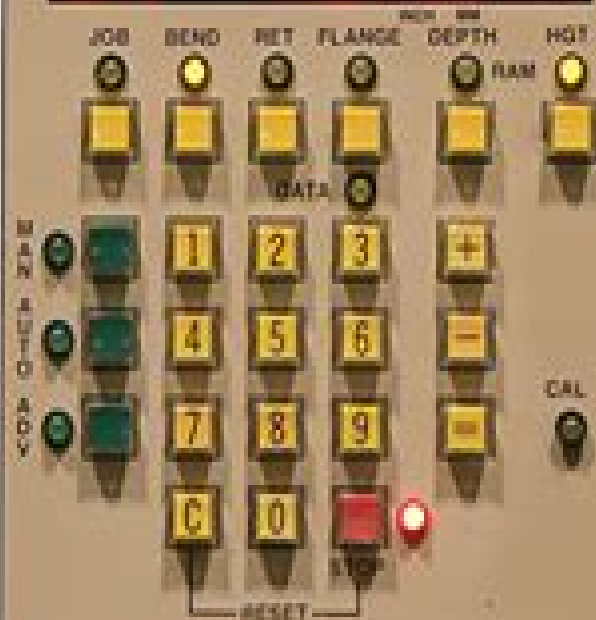
1. PRESS **DEPTH** **BEND** **B** **-**
2. PRESS **MAN** THEN POSITION PRESSURE RAM TO CALIBRATION POSITION
3. PRESS **ADV**
-1 00.000 APPEARS IN THE DISPLAY

TO RESET

PRESS **C** AND **STOP** SIMULTANEOUSLY
RESET CANCELS ALL CALIBRATION

AUTOGAUGE

01 -072



CNC 99

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Autogauge Cnc99 Operator Manual For Press Brakeshears

Lei Huang



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