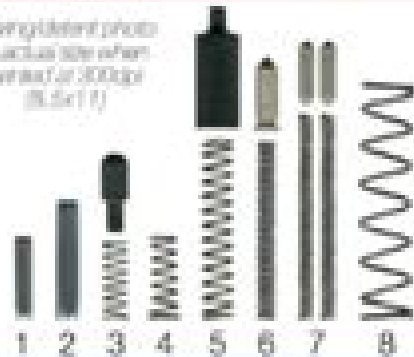


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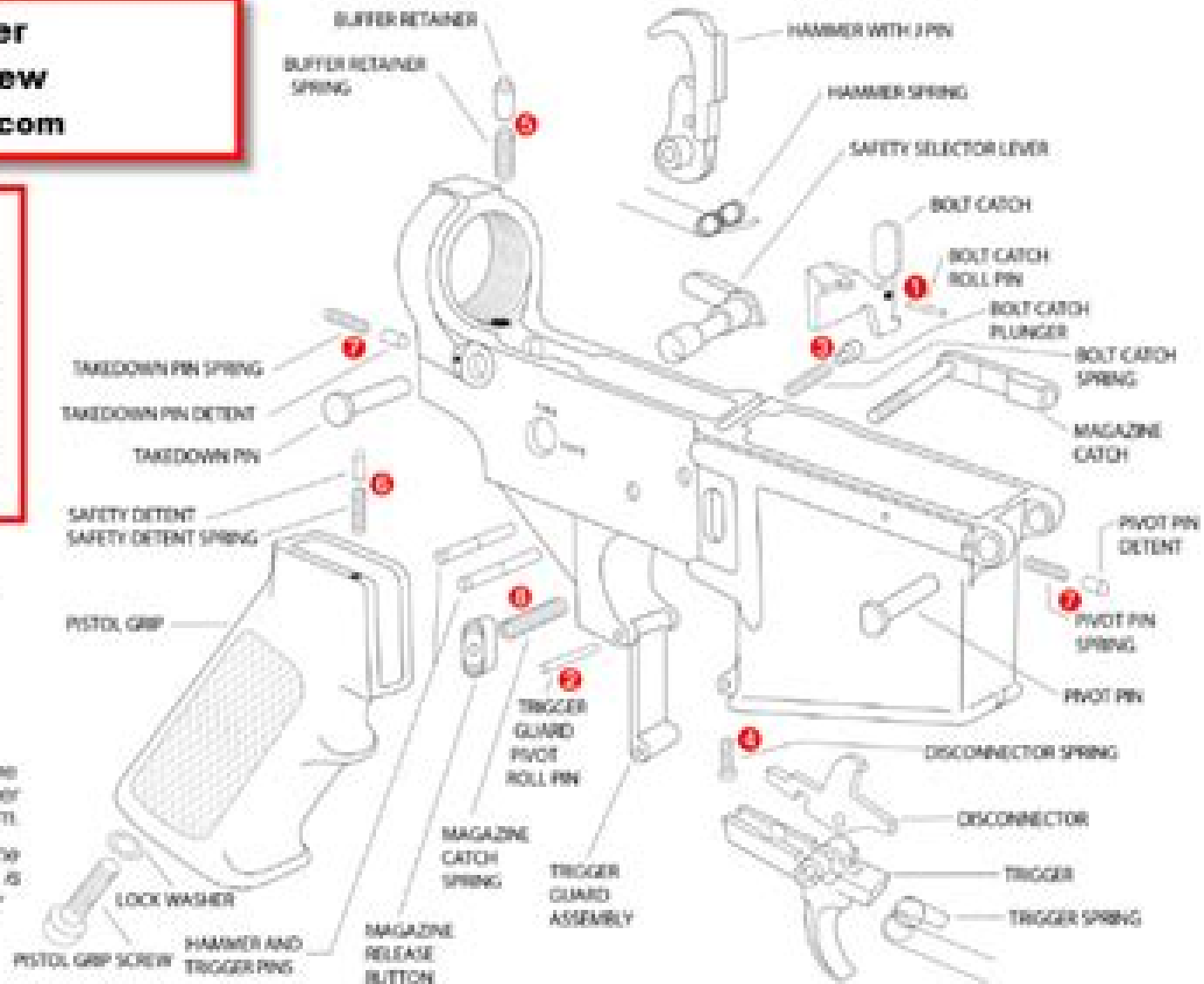
Spring/detent photo
is actual size when
printed at 300dpi
(8.5x11")



1. Bolt Catch Roll Pin
2. Trigger Guard Pivot Roll Pin
3. Bolt Catch Plunger and Spring
4. Disconnecter Spring
5. Buffer Retainer and Spring
6. Safety Detent and Spring
7. Takedown and Pivot Pin Detents and Springs
8. Magazine Catch Spring

*3, 4 - Compared to the Bolt Catch Spring, the Disconnecter Spring is made from thinner wire and flares out slightly at the bottom.

*6, 7 - The Takedown Pin and Pivot Pin use the identical spring and detent. The spring is a little taller and thinner than the Safety Detent Spring.



Assembly Notes:

The Hammer Pin and Trigger Pin are identical and can be installed in either direction.

The Safety Detent is installed with the fat base against the spring.

The Disconnecter Spring is installed with the flared end down.



Proper hammer and trigger spring installation

Ar15 Assembly Guide

Rob Reaser



Ar15 Assembly Guide:

AR-15 Rifle Builder's Manual Rob Reaser,2016 If you want to build your own AR 15 style rifle this is the book you need The AR 15 Rifle Builder s Manual is the fully illustrated step by step guide to building the AR 15 style rifle No procedure is left out or glossed over The primary AR 15 groups upper receiver assembly lower receiver assembly and bolt carrier group are broken down into their component assemblies to provide every detail in the AR 15 assembly process This book is not only the authoritative guide to building an AR 15 rifle it is an invaluable resource for anyone looking to upgrade or modify their existing AR Key concepts such as headspacing trigger function troubleshooting and cycle of operation are also covered TOPICS INCLUDE Lower receiver group components tools and assemblyHow an AR trigger worksHeadspacing an AR 15Bolt carrier group assemblyUpper receiver group components tools and assemblyFunction check proceduresBasic AR 15 operationService and lubricationTroubleshootingYou won t find a more detailed AR 15 assembly manual anywhere Designed specifically for e reader platforms this manual offers reader friendly navigation between the Table of Contents and all subsections Take it to your workbench or the range *The AR-15 Assembly Guide* Erik Lawrence,2014-10-10 **Ar-15 Rifle Builder Instruction Book** Oscar Wright,2019-06-29 If you have been looking on how to build your own customized AR 15 rifle this guide is for you this AR 15 instruction book is a complete picture step by step guide to building your own AR 15 rifleIt shows the step by step guide with no step left out it breaks down the primary AR 15 groups which includes the upper receiver assembly lower receiver assembly and bolt carrier group into their various component so as to provide all aspect in the AR 15 assembly this book is a must have if you want to master the building of AR 15This book covers the following Materials needed to build AR 15 rifle Step by step picture guide to building your own AR 15 rifle Several types of stripped upper receivers with different features for different application Buying AR 15 parts Get your copy today and build AR 15 just like the ones you see on action movies **The AR-15 Rifle Builder's Manual Guide** Brad Morgan,2021-11-03 If you want to build your own AR 15 style rifle this is the book you need The AR 15 Rifle Builder s Manual Guide is step by step guide to building the AR 15 style rifle No procedure is left out or glossed over The primary AR 15 groups upper receiver assembly lower receiver assembly and bolt carrier group are broken down into their component assemblies to provide every detail in the AR 15 assembly process This book is not only the authoritative guide to building an AR 15 rifle it is an invaluable resource for anyone looking to upgrade or modify their existing AR Key concepts such as headspacing trigger function troubleshooting and cycle of operation are also covered TOPICS INCLUDE Lower receiver group components tools and assembly How an AR trigger works Head spacing an AR 15 Bolt carrier group assembly Upper receiver group components tools and assembly Function check procedures Basic AR 15 operation Service and lubrication Troubleshooting You won t find a more detailed AR 15 assembly manual anywhere Designed specifically for e reader platforms this manual offers reader friendly navigation between the Table of Contents and all subsections Take it to your workbench or the range [AR-15 Rifle](#)

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Ar-15 Operator's Build Manual Aj Carapezza,Rob Krott,2017-11 *The AR-15 Complete Assembly Guide* Walt Kuleck,Clint McKee,2002 AR 15 Riffle Builder Guide Henry Arnold,2019-07-18 AR 15 RIFFLE BUILDER GUIDESTep by Step Approach on How to Build and Assemble A R 15 Guns Nothing gives you more satisfaction than putting one A R 15 together yourself Some especially first timers will buy a parts kit that includes everything you need Others will want to individually select every component so the finished product is exactly what they want when it s complete Whatever

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Table of Contents Ar15 Assembly Guide

1. Understanding the eBook Ar15 Assembly Guide
 - The Rise of Digital Reading Ar15 Assembly Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Ar15 Assembly Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ar15 Assembly Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ar15 Assembly Guide
 - Personalized Recommendations
 - Ar15 Assembly Guide User Reviews and Ratings
 - Ar15 Assembly Guide and Bestseller Lists

5. Accessing Ar15 Assembly Guide Free and Paid eBooks
 - Ar15 Assembly Guide Public Domain eBooks
 - Ar15 Assembly Guide eBook Subscription Services
 - Ar15 Assembly Guide Budget-Friendly Options
6. Navigating Ar15 Assembly Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Ar15 Assembly Guide Compatibility with Devices
 - Ar15 Assembly Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ar15 Assembly Guide
 - Highlighting and Note-Taking Ar15 Assembly Guide
 - Interactive Elements Ar15 Assembly Guide
8. Staying Engaged with Ar15 Assembly Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ar15 Assembly Guide
9. Balancing eBooks and Physical Books Ar15 Assembly Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ar15 Assembly Guide
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Ar15 Assembly Guide
 - Setting Reading Goals Ar15 Assembly Guide
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ar15 Assembly Guide
 - Fact-Checking eBook Content of Ar15 Assembly Guide
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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