

Table 12—Nominal Seating Surfaces, Stem, or Weld-Deposited Materials and Hardness

Trim No. (CN)	Nominal Trim	Seating Surface Hardness (HB) Min. ^a	Seating Surface Material Type ^b	Seating Surface Typical Specifications Grade			Stem		
				Cast	Forged	Welded ^m	Material Type ^b	Typical Specifications Type	Stem Hardness (HB)
2	304	Note ^d	18Cr-8Ni	ASTM A351 (CF8)	ASTM A182 (F304)	AWS A5.9 ER308	18Cr-8Ni	ASTM A276-T304	Note ^d
3	F310	Note ^d	25Cr-20Ni	NA	A182 (F310)	AWS A5.9 ER310	25Cr-20Ni	A276-T310	Note ^d
4	Hard F6	750 ^e	Hard 13Cr	NA	Note ^f	NA	13Cr	A276-T410 or T420	200 min 275 max
5	Hard-faced	350 ^e	CoCr-A ^g	NA	NA	AWS A5.13 E or R CoCr-A	13Cr	A276 T410 or T420	200 min 275 max
5A	Hard-faced	350 ^e	Ni-Cr	NA	NA	Note ^h	13Cr	A276 T410 or T420	200 min 275 max
6	F6 and Cu-Ni	250 ⁱ	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420	200 min 275 max
		175 ⁱ	Cu-Ni	NA	Note ^h	NA			
7	F6 and hard F6	250 ⁱ	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420	200 min 275 max
		750 ⁱ	Hard 13Cr	NA	Note ^f	NA			
8	F6 and hard- faced	250 ⁱ	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420 NA	200 min 275 max
		350 ⁱ	CoCr-A ^g	NA	NA	AWS A5.13 E or R CoCr-A			
8A	F6 and hard- faced	250 ⁱ	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420	200 min 275 max
		350 ⁱ	Ni-Cr	NA	NA	Note ^h			
9	Monel [®]	Note ^d	Ni-Cu alloy	NA	MFG standard	NA	Ni-Cu alloy	MFG standard	Note ^d

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Ying Liu



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Pipe Drafting and Design Roy A. Parisher, Robert A. Rhea, 2021-08-19 Pipe Drafting and Design Fourth Edition is a tried and trusted guide to the terminology drafting methods and applications of pipes fittings flanges valves and more Those new to this subject will find no better introduction on the topic with easy step by step instructions exercises review questions hundreds of clear illustrations explanations of drawing techniques methodology and symbology for piping and instrumentation diagrams piping arrangement drawings and elevations and piping isometric drawings This fully updated and expanded new edition also explains procedures for building 3D models and gives examples of field scale projects showing flow diagrams and piping arrangement drawings in the real world The latest relevant standards and codes are also addressed making this a valuable and complete reference for experienced engineers too Provides tactics on the drafting and design of pipes from fundamentals to detailed advice on the development of piping drawings using manual and CAD techniques Covers 3 D model images that provide an uncommon opportunity to visualize an entire piping facility Includes exercises and questions designed for review and practice Introduces the latest 3D modeling software programs and 3D scanning systems

Pipeline Integrity Handbook Ramesh Singh, 2013-09-18 Based on over 40 years of experience in the field Ramesh Singh goes beyond corrosion control providing techniques for addressing present and future integrity issues Pipeline Integrity Handbook provides pipeline engineers with the tools to evaluate and inspect pipelines safeguard the life cycle of their pipeline asset and ensure that they are optimizing delivery and capability Presented in easy to use step by step order Pipeline Integrity Handbook is a quick reference for day to day use in identifying key pipeline degradation mechanisms and threats to pipeline integrity The book begins with an overview of pipeline risk management and engineering assessment including data collection and regulatory approaches to liquid pipeline risk management Other critical integrity issues include Pipeline defects and corrective actions Introduction to various essential pipeline material such as line pipes and valves Coverage on corrosion and corrosion protection Identifies the key pipeline degradation mechanisms and threats to pipeline integrity Appreciates various corrosion monitoring and control tools and techniques Understands the principles of risk assessment and be able to conduct a simple risk assessment Develops simple Pipeline Integrity Management plans Selects and apply appropriate inspection and assessment criteria for pipeline defects Recommends appropriate repair methods for pipeline defects

Pipeline Integrity Ramesh Singh, 2017-04-25 Pipeline engineers operators and plant managers are responsible for the safety of pipelines facilities and staying on top of regulatory compliance and maintenance However they frequently need reference materials to support their decision and many new pipeline engineers and plant managers are responsible for major repairs and decisions yet do not have the proper reference to set a holistic integrity plan in place Pipeline Integrity Second Edition delivers necessary pipeline inspection methods identification of hazard mechanisms risk and consequence evaluations and repair strategies Covering relevant standards and processes for risk assessment and integrity management

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