API-579 Extending Equipment Life Without Compromising Safety

General Data:

Material = SA-516 Gr.60

Design Pressure = 21,4 kg/cm2

Design Temperature = 340 °C

Internal Diameter = 2500 mm

Nominal Thickness = 32,0 mm

Uniform Metal Loss = 2,0 mm

Future Corrosion Allowance, away = 0,5 mm

from the region of local metal loss,

Future Corrosion Allowance, in the = 1,5 mm

region of local metal loss

Weld Joint Efficiency = 1,0

Design Code = ASME VIII-1 1989

ASME VIII DIV.I

(t = 32 mm) MAWP = 26,4 kg/cm2

ASME VIII DIV.1

(t = 16 mm) MAWP = 12,9 kg/cm2

API-579, Level 1

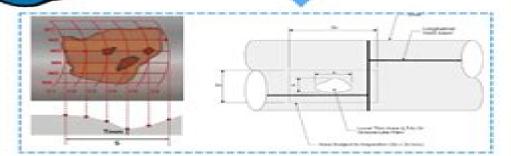
(t=16mm) MAWP = 21,2 kg/cm2

- Avoid costly replacements
- Maintain safety and compliance.
- Support turnaround planning with fast Level 1 assessments
- Optimize asset life and performance

Inspection Data:

Longitudinal length local metal loss (s) = 300 mm Circumferential length local metal loss (c) = 250 mm

Minimum measured thickness = 16.0 mm



UNITÉCNICA

Api 579

C. Senthil Kumar,R. Sujatha,R. Muthukumar,K. Balaji Rao,Raghu V. Prakash,Prabhakar V. Varde

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