



**WARNING: BEFORE USING THIS FIREARM,
READ AND FOLLOW THESE INSTRUCTIONS.**

If there is anything you do not understand,
get help from someone qualified in the safe handling of firearms.



For all
BUSHMASTER
XM15-Models

**OPERATING AND SAFETY
INSTRUCTION MANUAL**

A1 & A2 Sight Systems
All Rifles & Carbines
Including V Match

PLEASE PRACTICE SAFE FIREARMS HANDLING!

This instructional manual should always accompany your Bushmaster firearm.



WARNING: IF THIS FIREARM IS CARELESSLY OR IMPROPERLY HANDLED,
UNINTENTIONAL DISCHARGE COULD RESULT AND COULD CAUSE INJURY,
DEATH, OR DAMAGE TO PROPERTY.



CAUTION: CAREFULLY READ THIS INSTRUCTION MANUAL PRIOR TO LOADING
AND FIRING THIS FIREARM. FOLLOW ALL INSTRUCTIONS ON THE PROPER
HANDLING AND SAFE USE OF THIS FIREARM - LIVES MAY DEPEND ON IT! If
unfamiliar with firearms, seek further advice through safe handling courses run by your
local gun clubs, NRA approved instructor, or similar qualified organizations.



CAUTION: USE ONLY CLEAN, DRY, HIGH QUALITY COMMERCIALY
MANUFACTURED AMMUNITION IN GOOD CONDITION which is appropriate to the
.223 Rem. caliber of your firearm. We do not recommend the use of remanufactured or
hand loaded ammunition because it may damage your rifle. Use of improper ammunition
will invalidate your warranty.



WARNING: THIS WEAPON COULD CHAMBER A ROUND if it is dropped or jarred with
a loaded magazine in place - either with the Bolt Carrier Assembly locked to the rear, or in
its forward position.

PLEASE PRACTICE SAFE FIREARMS HANDLING!

FUNDAMENTAL RULES FOR SAFE GUN HANDLING

ALWAYS KEEP THE GUN POINTED IN A SAFE DIRECTION.

NEVER LOAD THE GUN UNTIL READY TO USE.

KEEP YOUR FINGER OFF THE TRIGGER UNTIL READY TO SHOOT.

Bushmaster Ar15 Armorers Manual

Perry D. Frazer



Bushmaster Ar15 Armors Manual:

Shooter's Bible Guide to Firearms Assembly, Disassembly, and Cleaning Robert A. Sadowski, 2012-11-21 Provides step by step instructions and manufacturer specifications for all aspects of firearms maintenance while sharing accompanying tips for a wide range of firearms categories

Gunsmithing the AR-15 Patrick Sweeney, 2016 Round out the AR 15 section of your bookshelf with Gunsmithing the AR 15 The Bench Manual the only step by step AR 15 armors manual available that helps you remove replace maintain and upgrade every single part on your rifle [Armorer's Manual AR15/M16/M4 Family of Weapons](#) Christopher Bartocci, 2017-01-27 This armorer s manual covers nomenclature general usage cycle of operations field stripping complete detailed disassembly reassembly troubleshooting and maintenance of the AR15 M16 M4 series of weapons This manual is intended for law enforcement and military end users covering maintenance of combat rifles This manual is not specific to any type of manufacturer but the entire family of weapons This manual also includes proper gauging for depo level maintenance This is manual is written by Chris Bartocci author of Black Rifle II and armorer instructor Printed in color [M4 Carbine, M16A2 W/E](#) Desert Staff, Us Government, 2000-01-01 This US issue manual is a truly hands on and is the only M4 AR15 book you will ever need Filled with how to photos and complimented by detailed text it covers every part right down to the smallest pin A few of the topics covered are Disassembly Assembly Maintenance Troubleshooting Tools Required Inspection and much more If you want to understand how the rifle works and how to keep it working this book is an absolute must [The Gunsmith's Manual](#) J. P. Stelle, William B. Harrison, 2013-06-04 Originally published in 1883 The Gunsmith s Manual is generally considered to be the first substantive work dealing with gunsmithing exclusively and in detail A comprehensive introductory chapter one of the manual s best qualities provides the reader with an extensive history of the gun including the invention of gun powder the first rifle and much more Once acquainted with firearms readers can then move on to learn how guns were made and used in the nineteenth century as well as terms used in gunsmithing The real meat of the book however is the authors detailed instruction on gun care and maintenance Specifics are offered on tools workbench materials and setup metalworking working with wooden stocks common repairs and the process of browning among many other topics You can even improve your marksmanship with these expert shooting tips for a variety of firearms Although first published in the nineteenth century The Gunsmith s Manual is highly relevant for today s firearms owners and tinkerers The authors recommended procedure for removing a rusted in screw for example is still widely used over 100 years later You can learn to care for your rifle or shotgun as traditional gunsmiths would have For both the historian and the firearms enthusiast The Gunsmith s Manual is an invaluable learning tool [Advanced Gunsmithing](#) W. F. Vickery, 2015-02-10 A historical landmark title on the practice of gunsmithing Readers say it best This is the real deal If you want to be a master gunsmith you need to understand how they did it in the past Vickery s clear and precise instruction covers gunsmithing essentials and techniques for both the amateur and professional

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The Gunsmith's Manual : A complete Handbook for the American gunsmith, being a practical guide to all branches of the trade J. Parish Stelle, Wm. B. Harrison, 2024-08-26 Unlock the secrets of a timeless craft with J Parish Stelle and Wm B Harrison's definitive guide The Gunsmith's Manual A Complete Handbook for the American Gunsmith This comprehensive handbook is an indispensable resource for anyone interested in the art and science of gunsmithing providing practical guidance across all branches of the trade Join master gunsmiths J Parish Stelle and Wm B Harrison as they share their extensive knowledge and expertise in the intricate world of firearms craftsmanship From the basics of metalworking and woodworking to advanced techniques in gun repair and customization this manual covers every aspect of the trade in meticulous detail Stelle and Harrison's work is rich with themes of precision craftsmanship and the preservation of traditional skills Their detailed instructions and significant passages highlight the step by step processes and specialized tools required for gunsmithing Quotes like In the hands of a skilled gunsmith metal and wood transform into instruments of precision and power emphasize the artistry and dedication involved in this craft With a blend of technical detail and practical advice The Gunsmith's Manual sets an informative and engaging tone that keeps readers captivated From the construction of firearm components to the intricacies of fine tuning and repair Stelle and Harrison paint a vivid picture of the gunsmith's workshop Their work transcends a mere instructional guide it is a celebration of the craftsmanship and innovation that define the field of gunsmithing Since its publication The Gunsmith's Manual has been acclaimed for its thorough coverage and practical utility Its enduring popularity speaks to Stelle and Harrison's ability to make the complexities of gunsmithing accessible and engaging ensuring that the knowledge of this vital trade is passed down through generations As you delve into The Gunsmith's Manual you'll find yourself drawn to its detailed explanations practical tips and engaging narrative Stelle and Harrison's passion for their craft and their ability to convey complex techniques with clarity make this book a treasured resource for both aspiring and experienced gunsmiths In conclusion The Gunsmith's Manual is more than just a technical handbook it is a timeless exploration of the art and science of gunsmithing that continues to inspire and educate readers Whether you're a seasoned professional a hobbyist or someone discovering this trade for the first time prepare to be informed and inspired by this essential guide Don't miss your chance to master the craft of gunsmithing Let The Gunsmith's Manual guide you through the intricate and rewarding world of firearm craftsmanship Grab your copy now and join the readers who have benefited from Stelle and Harrison's expert guidance and comprehensive knowledge

AR-15 Rifle Builder's Manual Rob Reaser, 2016-03-14 If you want to build your own AR 15 style rifle this is the book you need The AR 15 Rifle Builder's Manual is the fully illustrated step by step guide to building the AR 15 style rifle No procedure is left out or glossed over The primary AR 15 groups upper receiver assembly lower receiver assembly and bolt carrier group are broken down into their component

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Elementary Gunsmithing - A Manual of Instruction for Amateurs in the Alteration and Repair of Firearms Perry D. Frazer, 2011-11-08 Many of the earliest books particularly those dating back to the 1900s and before are now extremely scarce and increasingly expensive We are republishing these classic works in affordable high quality modern editions using the original text and artwork

[The Gunsmith's Manual](#) James Parish Stelle, William B. Harrison, 1945

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