

**Table 14-2**  
**Recommended Maximum Sizes for**  
**Anchor-Rod Holes in Base Plates**

| Anchor Rod Diameter, in. | Max. Hole Diameter, in. | Min. Washer Size, in. | Min. Washer Thickness | Anchor Rod Diameter, in. | Hole Diameter, in. | Min. Washer Size, in. | Min. Washer Thickness |
|--------------------------|-------------------------|-----------------------|-----------------------|--------------------------|--------------------|-----------------------|-----------------------|
| $\frac{3}{4}$            | $1\frac{5}{16}$         | 2                     | $\frac{1}{4}$         | $1\frac{1}{2}$           | $2\frac{5}{16}$    | $3\frac{1}{2}$        | $\frac{1}{2}$         |
| $\frac{7}{8}$            | $1\frac{9}{16}$         | $2\frac{1}{2}$        | $\frac{5}{16}$        | $1\frac{3}{4}$           | $2\frac{3}{4}$     | 4                     | $\frac{5}{8}$         |
| 1                        | $1\frac{13}{16}$        | 3                     | $\frac{3}{8}$         | 2                        | $3\frac{1}{4}$     | 5                     | $\frac{3}{4}$         |
| $1\frac{1}{4}$           | $2\frac{1}{16}$         | 3                     | $\frac{1}{2}$         | $2\frac{1}{2}$           | $3\frac{3}{4}$     | $5\frac{1}{2}$        | $\frac{7}{8}$         |

- Notes: 1. Circular or square washers meeting the washer size are acceptable.
2. Clearance must be considered when choosing an appropriate anchor rod hole location, noting effects such as the position of the rod in the hole with respect to the column, weld size and other interferences.
3. When base plates are less than  $1\frac{1}{4}$  in. thick, punching of holes may be an economical option. In this case,  $\frac{3}{4}$ -in. anchor rods and  $1\frac{1}{16}$ -in. diameter punched holes may be used with ASTM F844 (USS Standard) washers in place of fabricated plate washers.

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**Nils A. Eilertsen**

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