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84 POWER UNIT



Fig. 4-89

CRANKSHAFT

After visually inspecting the crankshaft, check it particularly carefully for 1) shaft deflection, 2) condition of crankshaft bearing, and 3) condition of crank pin bearing.

1) Crankshaft deflection

Support crankshaft by "V" blocks, as shown, with the dial gauge rigged to read the runout. Deflection is half the runout read on the gauge and is specified to be within the following limit:

Deflection limit on crankshaft	0.05 mm (0.002 in.)
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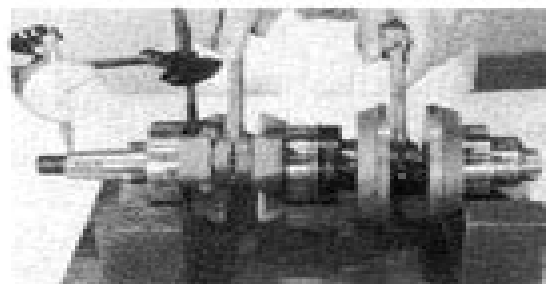


Fig. 4-90

2) Condition of crankshaft bearings

After washing the bearings, clean, spin the outer race of each bearing to see if it rotates smoothly as it should, without any abnormal noise. A bearing giving any abnormal noise or presenting a color signifying burning must be replaced.

To wash the crankshaft, use nonflammable cleaning solvent. At the time of installing it, be sure to oil it with the prescribed lubricant.

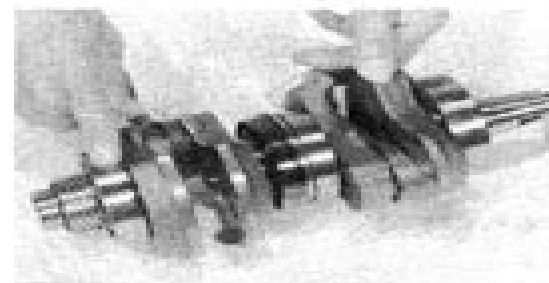


Fig. 4-91

3) Condition of crank pin bearing

Wear on the big end of the connecting rod can be estimated by checking the movement of the small end of the rod. This method can also check the extent of wear on the parts of the connecting rod's big end. If wear exceeds the limit, connecting rod, crank pin and crank pin bearing should all be replaced.

Service limit	5.0 mm (0.20 in.)
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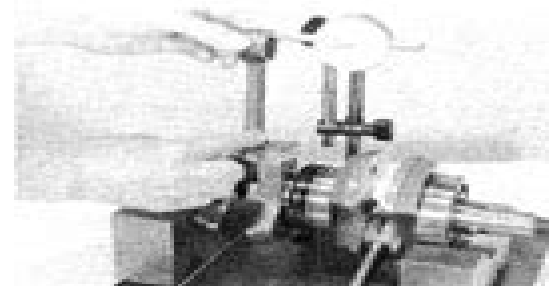


Fig. 4-92

Airma Ax 40 Service Manual

A Loxley



Airma Ax 40 Service Manual:

Unveiling the Power of Verbal Artistry: An Emotional Sojourn through **Airma Ax 40 Service Manual**

In a world inundated with screens and the cacophony of fast communication, the profound energy and psychological resonance of verbal artistry usually fade in to obscurity, eclipsed by the constant onslaught of sound and distractions. However, set within the musical pages of **Airma Ax 40 Service Manual**, a fascinating function of fictional brilliance that impulses with raw emotions, lies an wonderful trip waiting to be embarked upon. Composed by a virtuoso wordsmith, this enchanting opus instructions viewers on an emotional odyssey, gently exposing the latent possible and profound affect stuck within the complicated web of language. Within the heart-wrenching expanse with this evocative evaluation, we will embark upon an introspective exploration of the book is key subjects, dissect its interesting publishing model, and immerse ourselves in the indelible impact it leaves upon the depths of readers souls.

https://stats.tinkerine.com/data/uploaded-files/default.aspx/Advanced_Placement_European_History_Handout_Answers.pdf

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