

WP4001182

VALVES AND VALVE SPRINGS REMOVAL

1. Remove:

- Valve cotters (1)

NOTE:

Attach a valve spring compressor and attachment (2) between the valve spring retainer and cylinder head to remove the valve cotters.

CAUTION:

Do not compress so much as to avoid damage to the valve spring.



Valve spring compressor:

90890-04019

Valve spring compressor attachment:

90890-04108

EB402016

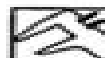
VALVES AND VALVE GUIDES INSPECTION

1. Measure:

- Stem-to-guide clearance

Stem-to-guide clearance =
valve guide inside diameter (3) -
valve stem diameter (4)

Out of specification → Replace the valve guide.



Clearance (stem to guide):

Intake:

0.010 ~ 0.037 mm

<Limit: 0.08 mm>

Exhaust:

0.025 ~ 0.052 mm

<Limit: 0.10 mm>

2. Replace:

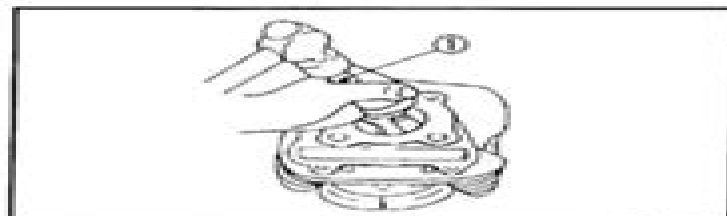
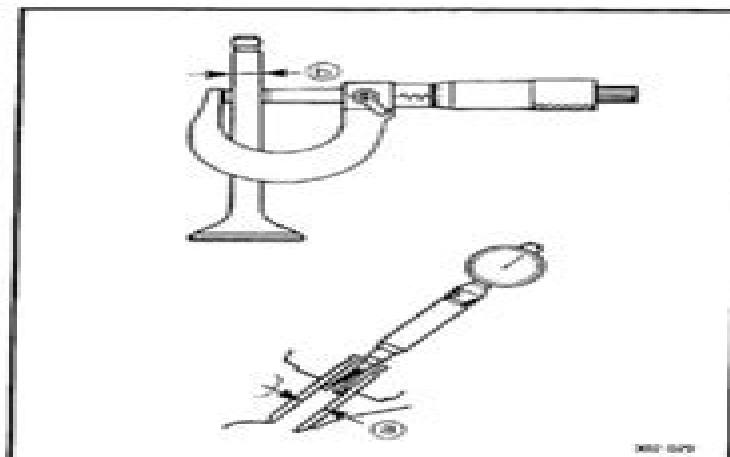
- Valve guide

.....
Replacement steps:

NOTE:

Heat the cylinder head in an oven to 100°C to ease guide removal and installation and to maintain correct fit.

- Remove the valve guide using a valve guide remover (1).



Ag 200 Service Manual

Christian G. Meyer



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Table of Contents Ag 200 Service Manual

1. Understanding the eBook Ag 200 Service Manual
 - The Rise of Digital Reading Ag 200 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ag 200 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ag 200 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ag 200 Service Manual
 - Personalized Recommendations
 - Ag 200 Service Manual User Reviews and Ratings
 - Ag 200 Service Manual and Bestseller Lists
5. Accessing Ag 200 Service Manual Free and Paid eBooks

- Ag 200 Service Manual Public Domain eBooks
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 - Interactive Elements Ag 200 Service Manual
- 8. Staying Engaged with Ag 200 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ag 200 Service Manual
- 9. Balancing eBooks and Physical Books Ag 200 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ag 200 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ag 200 Service Manual
 - Setting Reading Goals Ag 200 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ag 200 Service Manual
 - Fact-Checking eBook Content of Ag 200 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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