

Bandsaw Tooth Selection Guide

For Precision Metal Cutting Bandsaw Blades



Solids

Double Flute Tooling		Triple Flute Tooling (Materials over 10 HRC)	
Material Thickness (in)	Tooth Per Inch	Material Thickness (in)	Tooth Per Inch
0-1	18	10-120	5/8
1-4	14	100-200	5/8
4-10	10/16	200-400	5/8
10-20	8/16	400-600	5/8
20-40	6/8	600+	5/8
40-70	4/8		
70-120	3/8		
120-200	2/8		
200-400	1 1/8		
400+	1 1/4		



Tubes and RHS

Material Thickness (in)	Material Thickness (in)															
0-1	18	14	10/16	8/16	6/8	5/8	4/8	3/8	2/8	1 1/8	1 1/4	1 1/2	1 3/4	1 7/8	2	2 1/4
1-4	14	10/16	8/16	6/8	5/8	4/8	3/8	2/8	1 1/8	1 1/4	1 1/2	1 3/4	1 7/8	2	2 1/4	2 1/2
4-10	10/16	8/16	6/8	5/8	4/8	3/8	2/8	1 1/8	1 1/4	1 1/2	1 3/4	1 7/8	2	2 1/4	2 1/2	2 3/4
10-20	8/16	6/8	5/8	4/8	3/8	2/8	1 1/8	1 1/4	1 1/2	1 3/4	1 7/8	2	2 1/4	2 1/2	2 3/4	3
20-40	6/8	5/8	4/8	3/8	2/8	1 1/8	1 1/4	1 1/2	1 3/4	1 7/8	2	2 1/4	2 1/2	2 3/4	3	3 1/4
40-70	4/8	3/8	2/8	1 1/8	1 1/4	1 1/2	1 3/4	1 7/8	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4
70-120	3/8	2/8	1 1/8	1 1/4	1 1/2	1 3/4	1 7/8	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4	4
120-200	2/8	1 1/8	1 1/4	1 1/2	1 3/4	1 7/8	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4
200-400	1 1/8	1 1/4	1 1/2	1 3/4	1 7/8	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4	4 1/2
400-600	1 1/4	1 1/2	1 3/4	1 7/8	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4	4 1/2	4 3/4
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800-1000	1 3/4	1 7/8	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4	4 1/2	4 3/4	5	5 1/4
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Universal Beam - 0° Saw Angle

Material Thickness (in)	Material Thickness (in)															
	1/8	3/16	1/4	5/16	3/8	7/16	1/2	9/16	5/8	11/16	3/4	7/8	1	1 1/8	1 1/4	1 1/2
1/16	1/8	3/16	1/4													
1/8		1/8	3/16	1/4	5/16											
3/16			1/8	3/16	1/4	5/16										
1/4				1/8	3/16	1/4	5/16									
5/16					1/8	3/16	1/4	5/16								
3/8						1/8	3/16	1/4	5/16							
7/16							1/8	3/16	1/4	5/16						
1/2								1/8	3/16	1/4	5/16					
9/16									1/8	3/16	1/4	5/16				
5/8										1/8	3/16	1/4	5/16			
11/16											1/8	3/16	1/4	5/16		
3/4												1/8	3/16	1/4	5/16	
7/8													1/8	3/16	1/4	5/16

Bandsaw Blade Cross Reference Guide

Rick Peters



Bandsaw Blade Cross Reference Guide:

The book delves into Bandsaw Blade Cross Reference Guide. Bandsaw Blade Cross Reference Guide is a vital topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Bandsaw Blade Cross Reference Guide, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:
 - Chapter 1: Introduction to Bandsaw Blade Cross Reference Guide
 - Chapter 2: Essential Elements of Bandsaw Blade Cross Reference Guide
 - Chapter 3: Bandsaw Blade Cross Reference Guide in Everyday Life
 - Chapter 4: Bandsaw Blade Cross Reference Guide in Specific Contexts
 - Chapter 5: Conclusion
 2. In chapter 1, this book will provide an overview of Bandsaw Blade Cross Reference Guide. The first chapter will explore what Bandsaw Blade Cross Reference Guide is, why Bandsaw Blade Cross Reference Guide is vital, and how to effectively learn about Bandsaw Blade Cross Reference Guide.
 3. In chapter 2, the author will delve into the foundational concepts of Bandsaw Blade Cross Reference Guide. The second chapter will elucidate the essential principles that need to be understood to grasp Bandsaw Blade Cross Reference Guide in its entirety.
 4. In chapter 3, this book will examine the practical applications of Bandsaw Blade Cross Reference Guide in daily life. The third chapter will showcase real-world examples of how Bandsaw Blade Cross Reference Guide can be effectively utilized in everyday scenarios.
 5. In chapter 4, the author will scrutinize the relevance of Bandsaw Blade Cross Reference Guide in specific contexts. This chapter will explore how Bandsaw Blade Cross Reference Guide is applied in specialized fields, such as education, business, and technology.
 6. In chapter 5, this book will draw a conclusion about Bandsaw Blade Cross Reference Guide. The final chapter will summarize the key points that have been discussed throughout the book.
- The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Bandsaw Blade Cross Reference Guide.

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