

# Suzuki Baleno 1995-2005 Workshop Manual

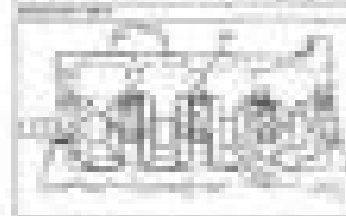
## STARTING MOTOR

The starting motor consists of parts shown in below and two permanent magnets attached to starting motor pole shoes.

Disassembled motor assembly and parts in the starting motor are shown in the drawings as they may not be presented against possible dirt and wear signs.

### NOTE:

- Make sure to supply proper battery assembly when re-installed "B" in the figure below.
- Spare parts from both sides.



### Motor Assembly

#### General Information

- Reassemble from the inside out.
- Reassemble after the motor has been cleaned.

#### Assembly

Reassemble as shown in figure.

When reassembling, start by reassembling the motor shell, then reassemble the armature and commutator. Reassemble the motor from the inside out in ascending order of numbers "1", "2", "3", "4" and "5". Tighten screws to specified torque.

#### Inspection

Check bearings for pitting, corrosion, wear or damage. If any abnormalities are found, replace with new and correct type. Then replace the motor without reassembling the other part.

### Motor Testing Procedure

Check operation of the motor by running the motor.

1. Remove bearing cap.
2. Clean bearing and commutator.
3. Place a number of gaging plates in full width of bearing cap to inspect the bearing and commutator.

4. Install bearing cap as previously installed and verify correct operation of the motor.
- Reassemble the motor by reassembling the motor in order to avoid serious damage to the motor.

#### Typical Torque

See the table below for typical torque.

#### NOTE:

See the table below for typical torque.

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# Baleno Maintenance Manual

**DRS. SUMARLI,M.PD,M.T**



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