

API 570 Exam Questions

1. A welder continuity log should be maintained to allow verification that each welder has utilized each welding process within a _____ period.
- a. one year
 - b. 2 year
 - c. **six month**

API 577 8.2

2. Undercut is normally found _____.
- a. in the weld metal
 - b. in the base metal
 - c. **at the weld interface**
 - d. at the root of the weld, only

API 577 T2

3. The records of procedure, welder and welding operator qualification must be available to the _____.
- a. Manufacturer
 - b. Welder
 - c. **Authorized Inspector**
 - d. Foreman

ASME IX QW-103

4. A welder qualifying with a groove weld in plate in the 4G position is qualified to weld groove welds in plate and pipe over 24" O.D. in at least the _____ positions.
- a. Vertical
 - b. Flat & horizontal
 - c. **Flat & overhead**
 - d. Horizontal

ASME IX QW-461.9

5. A welder qualifying with plate fillet welds in the 3F and 4F positions is qualified to weld groove welds in plate in the _____ positions.
- a. Flat only
 - b. Flat and horizontal
 - c. Flat and vertical
 - d. **None of the above**

ASME IX QW-461.9

6. A welder qualifying by making a groove weld on pipe with an O.D. of 3/4" in the 5G position is qualified to weld groove welds in:
- a. 1/2" O.D. Pipe in the overhead position
 - b. **6" O.D. Pipe in the vertical position**
 - c. 3/4" O.D. pipe in the horizontal position
 - d. **None of the above**

ASME IX QW-461.9
QW-452.3

7. When a tensile specimen breaks in the base metal outside of the weld or fusion line, the strength recorded may be at most _____ below the specified tensile and be accepted.
- a. 3.5%
 - b. 0.5%
 - c. **5%**
 - d. All of the above

ASME IX QW-153

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Michael Hoelscher

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