

Mini Classic 1959-1976 Workshop Manual

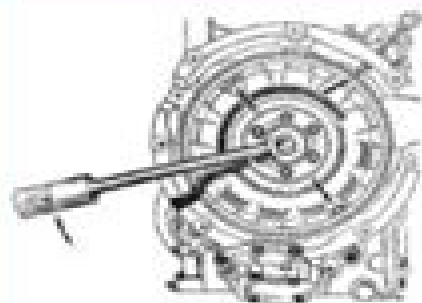


Fig. Aa.1

Removing the converter input lock, using Service tool (SST) 901. A suitable circumference threaded through the converter housing to stop the converter turning, and the converter drain plug, are indicated by arrows.

- (14) Disconnect the exhaust pipe from the manifold and secure the pipe against the tailstock.
- (15) Disconnect the belt from the cylinder block and swing the end away from the engine.
- (16) Remove the rocker cover nuts and fit the engine lifting bracket (Fig. Aa.5).
- (17) Remove the oil screen securing each engine according to the sub-figure.
- (18) Lift the engine vertically to release the drive shafts from the driving flanges, and remove the engine/transmission unit from the car.



Fig. Aa.2

Using Service tool (SST) 1000 to hold the converter input gear while removing the input gear nut.

Building

- (19) Reverse the removal instructions with particular attention to the following points.
- (20) Lower the engine/transmission unit to a position where the drive shafts can engage the driving flange shaft, and secure the securing nuts to approximately four threads. Lower the unit completely into the car.
- (21) Adjust the gear selector rod and cable according to Section Fx.3.
- (22) Tighten up the engine with oil as described in Aa.1.

Section Aa.3

TRANSOM

Removal

- (1) Remove the engine/transmission unit from the car.



Fig. Aa.3

The engine oil feed pipe (1), adaptor (2) with the internal 'Y' ring and (3) from the early type pipe assembly.



Fig. Aa.4

The main components to be disconnected or removed from above the car before removing the engine and transmission unit.

- (2) Raise the front of the car until the wheels are free to rotate and remove the drive shaft flange securing bolt.
- (3) Remove the rear wheel protection cover (if fitted) or pull back the rubber shoe and disconnect the



Fig. Aa.5

Use the indicated front lifting eye of the transom to give an angled lift when removing and refitting the power unit.

gear selector cable by removing the clevis pin. Release the yoke clamp nut and remove the yoke, nut, and rubber bellows and sleeve. Remove the cable from adjusting nut from the cable cable and pull the cable clear of the transmission.

- (4) Remove the exhaust bracket from the front drive cover. The larger nut is secured by a locking tab (see Fig. Aa.3).
- (5) Drain the cooling system as in Section G2.
- (6) Disconnect the heater hoses and the water control valve cable. Release the fitting clips on the heater block air tube connections on the grille and the wing valance and swing the tube clear of the engine bay.
- (7) Disconnect all electrical connections from the engine.
- (8) Remove the distributor cap.
- (9) Remove the oil screen as in Section Da.1.
- (10) Remove the waterpump as in Section Da.2.
- (11) Disconnect the speedometer cable from the rear of the transmission.
- (12) Disconnect the oil pressure gauge hose.
- (13) Disconnect and remove the fans.

Removing the engine using Service tool (SST) 1000. A screwdriver to stop the converter turning, and the low pressure valve, are indicated by the arrows.

Austin Mini Workshop Manual 1962

Arthur James Wells



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