

Audi S6 1994-2016 Workshop Manual

Exploded view - crankshaft

Notes

When performing assembly work, ensure engine is engine and gearbox support (403 000) is in place.

- Crankshaft**
 - Measure crank to flywheel clearance - Chapter
 - Mounting crankshaft onto cylinder block - Chapter
- Oil seal**
 - Fit crankshaft oil seal and
 - Mounting - Chapter
- Crankshaft**
 - Different systems available for oil seal - refer to - Chapter
 - Measuring crank clearance - Chapter
 - Measuring oil seal clearance - Chapter
 - Crankshaft dimensions - Chapter
 - When installing a new crankshaft, check crankshaft pin - Refer to - Chapter
- Oil seal**
 - Fit
 - Mount in cylinder block
 - Installation position - Chapter
- Mounting frame**
 - Mounting frame to
 - To remove, check guide rail - Refer to - Chapter
 - Before removing mounting frame, remove oil seal - Chapter

Caution

Do not force crankshaft into oil seal.

- Apply sealant when installing oil seal - Chapter
- Notes
 - Fit mounting frame
 - Mount
 - Use oil seal when measuring oil seal clearance
 - Fit mounting frame to crankshaft and oil seal
 - Tightening torque and sequence - Chapter

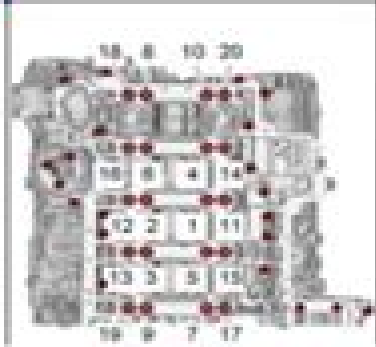
Mounting frame - Tightening torque and sequence

- Check oil seal - Refer to - Chapter
- Oil seal - Chapter

Notes

- Fit mounting frame to crankshaft and oil seal
- Tightening torque and sequence - Chapter

Stage	Part	Tightening torque
1	Oil seal	40 Nm
2	Oil seal	40 Nm
3	Oil seal	40 Nm
4	Oil seal	40 Nm
5	Oil seal	40 Nm
6	Oil seal	40 Nm
7	Oil seal	40 Nm
8	Oil seal	40 Nm
9	Oil seal	40 Nm
10	Oil seal	40 Nm
11	Oil seal	40 Nm
12	Oil seal	40 Nm
13	Oil seal	40 Nm
14	Oil seal	40 Nm
15	Oil seal	40 Nm
16	Oil seal	40 Nm
17	Oil seal	40 Nm
18	Oil seal	40 Nm
19	Oil seal	40 Nm
20	Oil seal	40 Nm



Cylinder bank 1 (right side)

Caution

Start of damage to engine

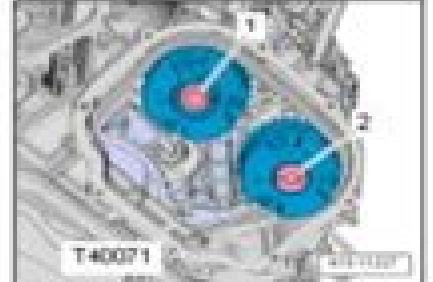
The crankshaft adjuster (WAS) is installed as described in the following work steps:

- Fit crankshaft adjuster according to torque applied during removal
- Remove 11 or 12 oil seal crankshaft adjuster and crankshaft adjuster, corresponding adjustment position 2 or 3
- Fit crankshaft adjuster according to torque applied during removal
- Remove 11 or 12 oil seal crankshaft adjuster and crankshaft adjuster, corresponding adjustment position 2 or 3
- It should not be possible to turn both crankshaft adjusters on the crankshaft without seal movement
- Remove timing pin T40071

Cylinder bank 1 (right side)

- Fit special wrench T40069 onto crankshaft adjuster of oil seal
- Apply torque wrench (14.5-120) with open end spanner head V.A.G 13329 to special wrench T40069
- Make a second mechanic apply a torque of 40 Nm to crankshaft adjuster in direction of arrow
- Tighten bolts as follows while keeping crankshaft adjuster under tension

Stage	Part	Tightening torque
1	Oil seal	40 Nm
2	Oil seal	40 Nm



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RS Peters

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located on the right side of the page, partially overlapping the light blue bar.

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