

BIFFI

Spring return pneumatic quarter-turn actuator for spring end torques to 685,500 lb.in.

Features and benefits

- Scotch yoke design generates high break torque needed for the actuation of many quarter-turn valves.
- Six bearings provide reliability, smooth operation and extended service life:
 - Two bronze yoke bearings ensure minimal friction.
 - Two bronze sliding block bearings spread load over large surface area.
 - Guide block bearing and piston rod bearing of sintered bronze impregnated with PTFE increase efficiency, reduce maintenance and prolong actuator life.
- Graphite-impregnated PTFE piston bearing reduces friction between the piston and cylinder bore and allows the cylinder to be operated without lubrication.
- Guide bar supports the transverse forces and insures proper support of the piston rod. Hard chrome plating on guide bar provides corrosion resistance and minimal friction loads.
- Chrome-plated piston rods provide maximum corrosion resistance and minimal friction loads on dynamic seals.
- Electroless nickel-plated cylinder bore provides maximum corrosion resistance and reliability.
- Multiple external tie bar design provides maximum cylinder integrity.
- Totally enclosed, weatherproof carbon steel housing provides maximum strength. Internal coating protects against corrosion.
- External travel stops allow precise adjustments of a 4° rotation at each end of travel.
- Low hysteresis and high response enhance modulating service.
- Spring cartridge incorporates up to four springs, fully encapsulated in a tamper-proof factory welded assembly.
- Spring configurations available up to 1,300,000 lb.in. spring end torque.
- Available with cambed or with symmetric scotch yoke mechanism to suit the valve characteristics.
- Special coatings for offshore or corrosive environments.
- Special version available for use with sour gas supply.

Options and accessories

- Accessory mounting brackets provided for mounting of controls or enclosures.
- Manual jackscrews and hydraulic manual overrides optional.
- Double acting actuators available.

General application

Designed for on-off or modulating control of quarter-turn ball, butterfly, plug or damper style valves.



Technical data

Supply pressure	: 20 to 150 psig
Supply medium	: air, nitrogen or sweet gas
Output torque	: Spring end torque to 685,500 lb.in.
Ambient temperature standard range	: -20°F to 210°F (-30°C to 100°C)
optional ranges	: -85°F to 300°F (-55°C to 150°C)

Biffi Hydraulic Actuator Service Manual

Roman Wölfel



Biffi Hydraulic Actuator Service Manual:

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Table of Contents Biffi Hydraulic Actuator Service Manual

1. Understanding the eBook Biffi Hydraulic Actuator Service Manual
 - The Rise of Digital Reading Biffi Hydraulic Actuator Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Biffi Hydraulic Actuator Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Biffi Hydraulic Actuator Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Biffi Hydraulic Actuator Service Manual
 - Personalized Recommendations
 - Biffi Hydraulic Actuator Service Manual User Reviews and Ratings

- Biffi Hydraulic Actuator Service Manual and Bestseller Lists
- 5. Accessing Biffi Hydraulic Actuator Service Manual Free and Paid eBooks
 - Biffi Hydraulic Actuator Service Manual Public Domain eBooks
 - Biffi Hydraulic Actuator Service Manual eBook Subscription Services
 - Biffi Hydraulic Actuator Service Manual Budget-Friendly Options
- 6. Navigating Biffi Hydraulic Actuator Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Biffi Hydraulic Actuator Service Manual Compatibility with Devices
 - Biffi Hydraulic Actuator Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Biffi Hydraulic Actuator Service Manual
 - Highlighting and Note-Taking Biffi Hydraulic Actuator Service Manual
 - Interactive Elements Biffi Hydraulic Actuator Service Manual
- 8. Staying Engaged with Biffi Hydraulic Actuator Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Biffi Hydraulic Actuator Service Manual
- 9. Balancing eBooks and Physical Books Biffi Hydraulic Actuator Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Biffi Hydraulic Actuator Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Biffi Hydraulic Actuator Service Manual
 - Setting Reading Goals Biffi Hydraulic Actuator Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Biffi Hydraulic Actuator Service Manual
 - Fact-Checking eBook Content of Biffi Hydraulic Actuator Service Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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