```
IF ((stage1_sensor <= 0) OR (stage2_sensor <= 0)) OR (stage3_sensor <= 0) THEN
     (* Transition: '<81>:140' *)
     IF overall target > (0.4 * LO) THEN
         (* Transition: *<81>:141* *)
          (* Transition: "<81>:142' *
         is c2 Setpoint (= 2)
         (* Entry 'NO REDUCTION': "<81>:123' *)
         rtb stagel setpoint := L0;
         rtb stage2 setpoint := 10;
         distributed target := L0:
     BUT STREET
         (* Transition: "CSI>:143' *)
         IF stage1 sensor <= 0 THEN
              (* Transition: '(81):144' '
             (* Transition: '<81>:146' *
             is c2 Setpoint := 6;
             (* Entry 'STAGE 1 FAILED': '<81>:119' *)
             distributed target := overall target / 2/
             rtb stagel setpoint := L0;
             rtb stage2 setpoint := L0 - distributed target;
             distributed target := rtb stage2 setpoint - distributed target;
         ELSIF stage3 sensor <= 0 THEN
             (* Transition: '<81>:145' *)
             (* Transition: "(Si):148" *)
             is c2 Setpoint := 8;
             (* Entry 'STAGE 3 FAILED': '<51>:318' *)
             distributed target := overall target / 2:
             rtb stage! setpoint := 10 - distributed target;
             rtb_stage2_setpoint := rtb_stage1_setpoint - distributed target;
             distributed target : " | tb stage2 setpoint;
         ELSIE stade2 sensor <= 0 THEN
              (* Transition: "<81>:147! *)
             is c2 Setpoint is 7:
             (* Entry 'STAGE 2 FAILED': '<81>:117' *)
             distributed target := overall target / 2/
             rtb stagel setpoint := L0 - distributed target;
             rtb stage2 setpoint := rtb stage1 setpoint;
             distributed target := rtb stagel setpoint - distributed target/
         III LAKED
             quard ce 1r
         END INT
     END BEL
STATE.
     muand is 12
 END IF
```

Allen Bradley Structured Text Manual

Michael Hoelscher

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