

| Nominal<br>Sizes Toterance |         | Tolerance    |             | Tolerance     |                    | Tolerance            |                           | Tolerance                   |                                 | Tolerance                         |  |
|----------------------------|---------|--------------|-------------|---------------|--------------------|----------------------|---------------------------|-----------------------------|---------------------------------|-----------------------------------|--|
| c11                        | Н9      | d10          | 149         | <b>69</b>     | HB                 | 17                   | H7                        | o6                          | H2                              | h6                                |  |
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| -60                        | 25      | -20          | 25          | -14           | 14                 | -6                   | 10                        | -2                          | 10                              | -6                                |  |
| - 120                      | 0       | -60          | 0           | -39           | 0                  | - 16                 | 0                         | -8                          | 0                               | 0                                 |  |
| -70                        | 30      | -30          | 30          | -20           | 18                 | - 10                 | 12                        | -4                          | 12                              | -8                                |  |
| -146                       | 0       | -78          | 0           | -50           | 0                  | -22                  | 0                         | - 12                        | 0                               | 0                                 |  |
| -80                        | 36      | -40          | 36          | -25           | 22                 | - 13                 | 15                        | -5                          | 15                              | -9                                |  |
| -170                       | 0       | -98          | 0           | -61           | 0                  | -28                  | 0                         | - 14                        | 0                               | 0                                 |  |
| -95                        | 43      | -50          | 43          | -32           | 27                 | - 16                 | 18                        | -6                          | 18                              | -11                               |  |
| -205                       | 0       | -120         | 0           | -75           | 0                  | -34                  | 0                         | - 17                        | 0                               | 0                                 |  |
| 0 130 -110                 | 52      | -65          | 52          | -40           | 33                 | -20                  | 21                        | -7                          | 21                              | -13                               |  |
| -240                       | 0       | -149         | 0           | -92           | 0                  | -41                  | 0                         | -20                         | 0                               | 0                                 |  |
| -120                       | 62      | -90<br>-190  | 62<br>0     | -50<br>-112   | 39<br>0            | -25<br>-50           | 25<br>0                   | -9<br>-25                   | 25<br>0                         | -16<br>0                          |  |
| -280                       |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -130                       | 0       |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| 0 -290                     |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -140                       | 74      | -100<br>-220 | 74          | -60<br>-134   | -46<br>0           | -30                  | 30<br>0                   | - 10<br>- 29                | 30                              | -19<br>0                          |  |
| 0 -330<br>190 -150         |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -150                       |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| - 170                      |         | -120         | 87          | -72           | 54                 | -36                  | 35                        | - 12                        | 36                              | -22                               |  |
| -390                       | 87      |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| - 180                      |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -400                       | 0       | -260         | 0           | -159          | 0                  | -71                  | 0                         | -34                         | 0                               | 0                                 |  |
| -200                       | 100     | -146         | 100         | -84           | 63                 | -43                  | 40                        | - 14                        | 40                              | -25                               |  |
| -450                       |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -210                       |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -460                       |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -230                       | 0       | -305         | 0           | -185          | 0                  | -83                  | 0                         | -39                         | 0                               | 0                                 |  |
| -480                       |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -240                       | -       | -170<br>-356 | 115         | -100<br>-215  | 72<br>0            | -50<br>-96           | 46<br>0                   | - 15                        | 46<br>0                         | -29<br>0                          |  |
| -530                       | 115     |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
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| -550                       | 5 55    |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -280                       | 0       |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -570                       |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -300                       | 130     | -190<br>-400 | 130         | -110<br>-240  | 81<br>0            | -56<br>-108          | 62<br>0                   | -17<br>-49                  | 52<br>0                         | -32<br>0                          |  |
| 250 280 0 -620             |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -330                       | 0       |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -650                       |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -360                       | 140     | -210<br>-440 | 140         | -125<br>-265  | 89                 | -62<br>-119          | 67                        | - 18<br>- 54                | 57<br>0                         | -36<br>O                          |  |
| -720                       |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -400                       |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -760                       |         |              |             |               |                    |                      |                           |                             |                                 |                                   |  |
| -840 155                   | -230    | 155          | -135        | 97            | -68                | 63                   | -20                       | 63                          | -40                             |                                   |  |
| 400 .400                   |         | 0 -490       | 0           | -290          | 0                  | - 131                | 0                         | -60                         | 0                               |                                   |  |
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BSI Standards Catalogue ,1997

<u>Proceedings - Institution of British Agricultural Engineers</u> Institution of Agricultural Engineers,1967 <u>Machinery and Production Engineering</u>,1970

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