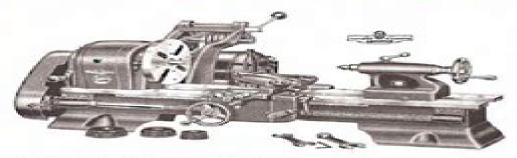
Atlas. 6" Backgeared Screwcutting LATHE



- * 6" swing, 18" capacity between centers
- Headstock spindle is equipped with Timken tapered roller bearings for accuracy, service and versatility
- Bed ways are massive, precision ground grey-iron for accuracy and rugged strength
- ★ The 16 spindle speeds equip you to handle a wide work range
- * Back gears provide extra power for heavy cuts
- ★ Reversible automatic longitudinal power feed cuts operating time
- * Complete V-belt drive
- * Wide thread cutting range 8 to 96 Standard, right or left hand — Metric, .5 to 3 mm., Standard.
- * Operates from a 1/4 or 1/2 HP motor.

No. 618 6" BACKGEARED SCREW-CUTTING LATHE. Complete as shown, less motor, with equipment listed below. Code YEDUF, shipping weight 100 lbs.

EQUIPMENT FURNISHED

Reversible Automatic Power Longitudinal Feed; Graduated Compound Rest; Tool Post, Ring and Rocker, 3/4" Tool Bit; Complete Set of Change Gears to out standard threads between 8 and 36 per inch; Threading Chart, Threading Dial; Quick-Change Countershaft; Complete V-Belt Drive; Moste Pulley furnished is for 3/4" diameter moor shaft—dealer can supply bushings for 1/4" dia, motor shafts; 60-Hole Indexing Mechanism; 5/4," Combination Metal and Woodworking Face Plate; Two 60" Lathe Centers—No. 2 Morse Taper for Headstock, No. 1 Morse Taper for Tailstock; 3 Wrenches; Instruction Manual.

WIDE THREADING RANGE



Arias 6-inch lathes are equipped with change gears and threading dial for custing all threads from 8 to 95 per inch, right or left band, in the following standards: National Coanse (USS). National Fine (SAE), Acme, Square, and Whitworth. Gear train is completely enclosed — threading chart mounted on inside of guard shows gear train act-ups.

SPECIFICATIONS

Swing Over Bed. 6" Swing Over Carriage 3½" Capacity between Censers 18" Threading Range 8 to 96 Standard, Right or Left Hand — Metric, 5 to 3 mm. Standard Collet Capacity 9/32" (see page 14) Overall Dimensions

SPEEDS AND FEEDS

Sixteen Speeds54, 82, 122, 140, 187,
287, 317, 365, 481, 550, 820, 940, 1250,
1925, 2125, 3225 RPM.
Feeds (Left or Right) per Revolution of
Spindle0078", .0048", .0039" or .0024"
Lead Screw
16 Acme Threads per inch

DRIVE UNIT

Motor Recommended Motor Mounting		or 1/5	HIP, 1	725 RPM Bench
Countershaft Spindle	Bearings			e Bronze

HEADSTOCK

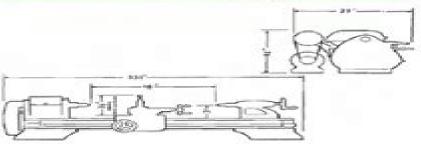
Spindle Bearings	Timken Tapered
Roller Bearings with Thrust	Take-up Collar and
Not	
Spindle Nose	10 Pirch NS Threads
Spindle Nose Taper	No. 2 Morse Taper
Harbo discounted Smiradle	- 10 大利 大利 大利 大利 (1997)
Back Gears	20 Pitch, 36" Wide
Backgear Shaft Bearings	Oilige Bronze
Spindle Gear 24 Pitch, 3	

CARRIAGE

Cross Feed Travel	43/4"
Cross Feed Screw	
Tool Post Slide Travel	134"
Tool Post	slot to take 3/2" bits
or tool h	solder for 3/16" bits

TAILSTOCK

Tailstock	
	Ram Travel No. 1 Morse Taper
Tailstock	Set-Over, Forward or Back9/16"



Atlas Lathe Operations Manual

Judd E. Hollander

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