

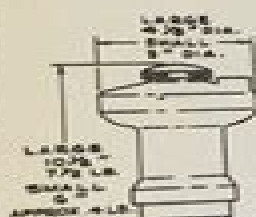
HAND ROUTING

TYPICAL ROUTER SET-UP

STEP II
VIEW SHOWING ROUTER PLATE
BOLTED ON OUTSIDE OF SKIN THEN
PREVIOUSLY DRILLED HOLES
(INSIDE LOCATOR REMOVED)

STEP III
BUSHINGS
FOR DRILLING
COORDINATED
HOLE PATTERN

ROUTER
PLATE
FOR STEEL
SEE PLATE
DETAIL A
SKIN
(OUTSIDE)

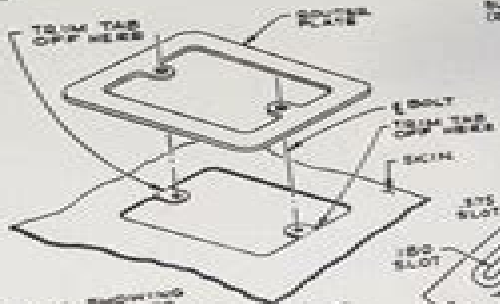
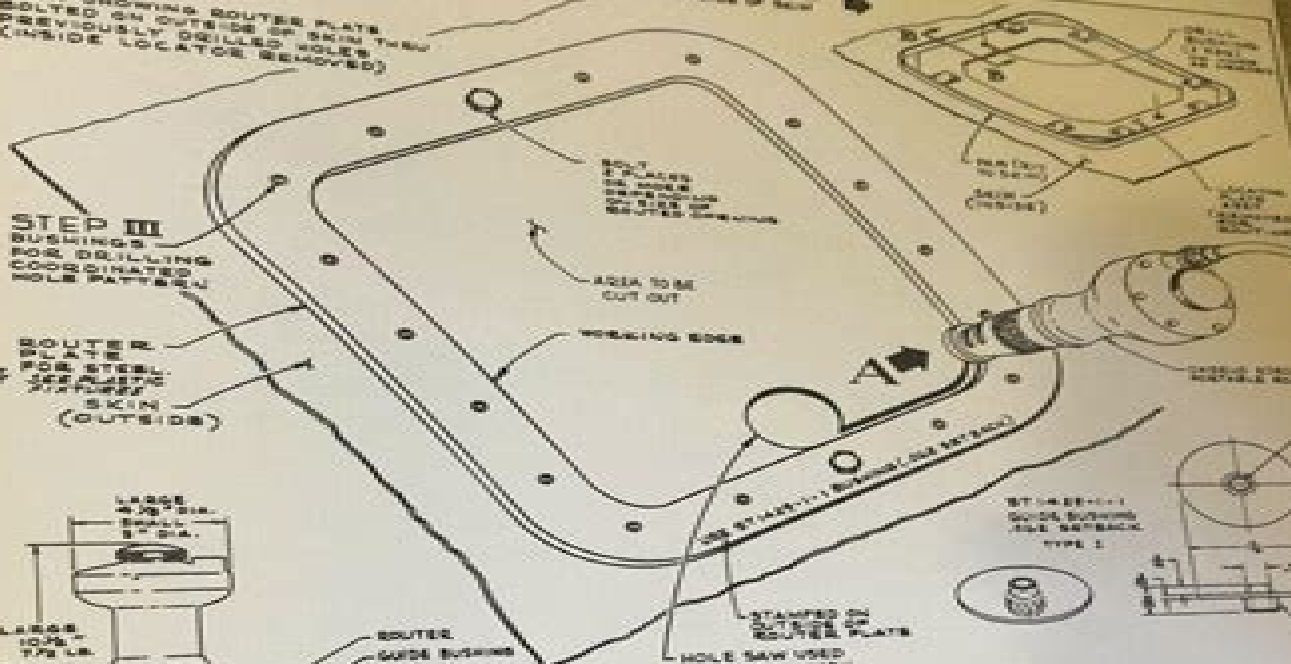


TWO SIZES OF ROUTERS
AVAILABLE IN TOOLROOMS
LARGE TYPE BERT 1/2 HP
SMALL TYPE WDA 1/4 HP



B - B

STEP I VIEW INSIDE OF SKIN SHOWING LOCATOR
FOR DRILLING TWO HOLES TO ATTACH
ROUTER PLATE ON OUTSIDE OF SKIN



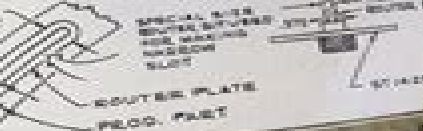
DETAIL SHOWING
AN ALTERNATE
CONDITION WHERE DOES NOT
PRODUCTION THAT CAN BE
USED FOR ATTACHING THE
ROUTER PLATE

ST LARS-1-1
ROUTER BIT
TYPE 1

ST LARS-1-4
TYPE 2
METHOD OF ADAPTING ROUTER
BUSHING FOR SPECIAL SETTING
(BRIDGE ONE TO TWO) FOR
ROUTING STRAIGHT CUTS

CUT OFF TO SLIT

FOR OTHER SIZE BUSHINGS SEE SKIN
TYPE II IS OBSOLETE (NOT SHOWN)



ROUTER PLATE
PROD. PART

Boeing Tool Design Manual

LL Leslie

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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