

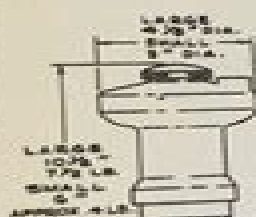
HAND ROUTING

TYPICAL ROUTER SET-UP

STEP II
VIEW SHOWING ROUTER PLATE
BOLTED ON OUTSIDE OF SKIN THEN
PREVIOUSLY DRILLED HOLES
(INSIDE LOCATOR REMOVED)

STEP III
BUSHINGS
FOR DRILLING
COORDINATED
HOLE PATTERN

ROUTER
PLATE
FOR STEEL
SEE PLATE
DETAIL A
(OUTSIDE)

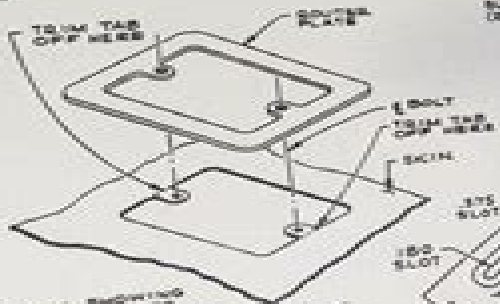
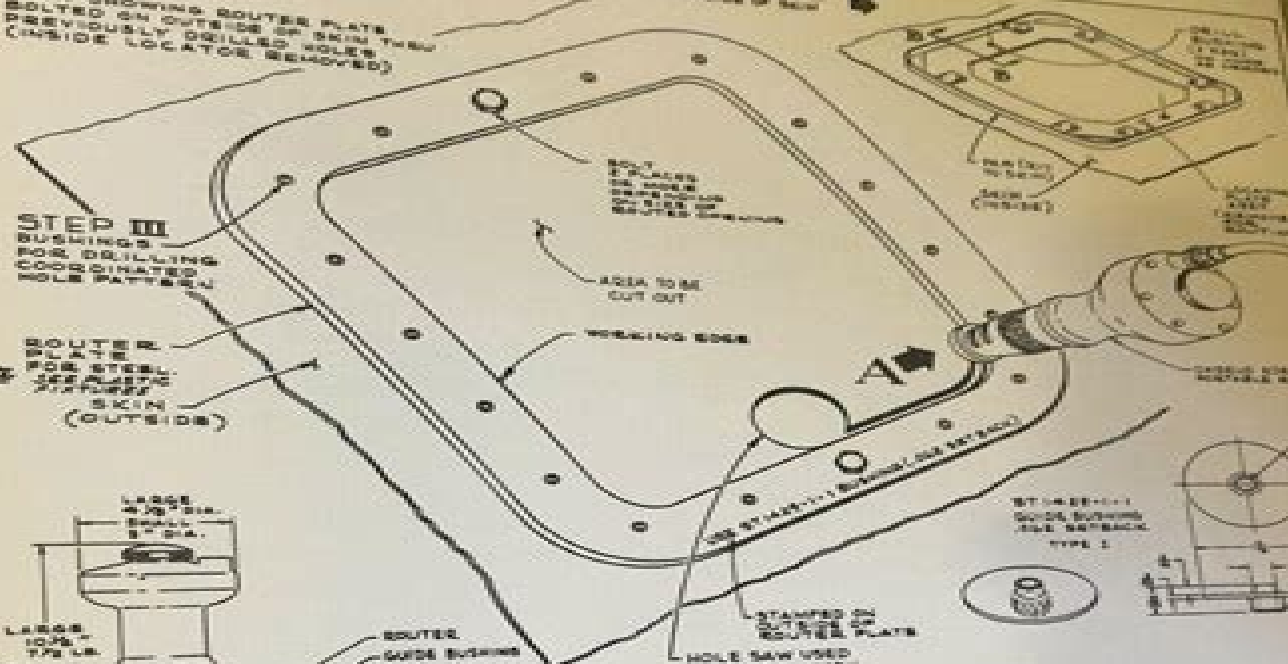


TWO SIZES OF ROUTERS
AVAILABLE IN TOOLROOMS
LARGE TYPE BERT 1/2 HP
SMALL TYPE WDA 3/4 HP

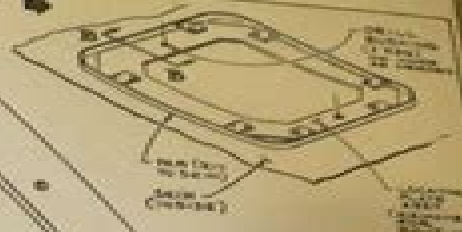


B - B

STEP I VIEW INSIDE OF SKIN SHOWING LOCATION
FOR DRILLING TWO HOLES TO ATTACH
ROUTER PLATE ON OUTSIDE OF SKIN



DETAIL SHOWING
AN ALTERNATE
CONDITION WHERE NOT
PRODUCTION THAT CAN BE
USED FOR ATTACHING THE
ROUTER PLATE



STANDARD
SIZES BUSHING
SEE BACK
TYPE I



STANDARD
TYPE I
METHOD OF ADAPTING ROUTER
BUSHING FOR SPECIAL METHOD
(BUSHING ONE TO TWO) FOR
ROUTING STRAIGHT CUTS



FOR OTHER SIZES BUSHINGS SEE SKIN
TYPE II IS OBSOLETE (NOT SHOWN)



Boeing Tool Design Manual

AW Rasmussen



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