



Basic

Advanced

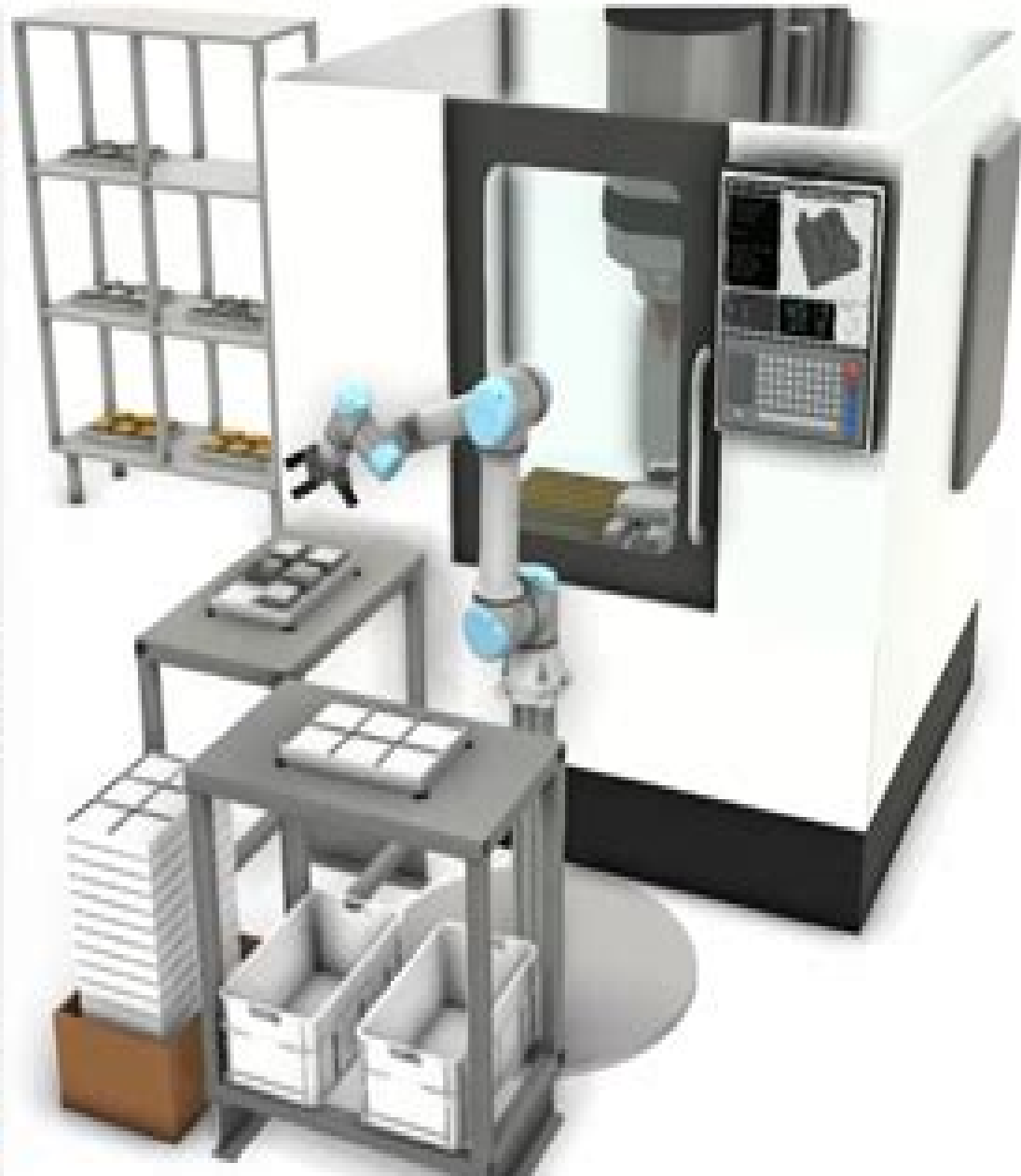
Templates

URCap

- **Approach_1**
 - **ApproachPoint_1**
 - **Call Tool_2_On**
 - **Part_To_Load = True**
 - **Exit_1**
- **AfterFind**
 - **Tray_at_Parts = False**
- **Done**
 - **Move1**
 - **Waypoint_2**
- **Move1**
 - **Wait_Machine**
- **MACHINE**
 - **if Part_To_Load = True or Part_To_Unload**
 - **Wait in front of machine for Load and**
 - **Wait Enable_interfere**
 - **if Request_Unload = True and Part_To**
 - **Unload CNC_1**
 - **Unload - Set Gripper #1**
 - **Move1**
 - **Load_Approach**
 - **Load_Position**
 - **Call Tool_1_On**
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 Speed 



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