Table 12-Nominal Seating Surfaces, Stem, or Weld-Deposited Materials and Hardness

Trim No. (CN)	Nominal Trim	Seating Surface Hardness (HB) Min. *	Seating Surface Material Type ^b	Seating Surface Typical Specifications Grade			Stem		
				Cost	Forged	Welded =	Material Type ⁵	Typical Specifications Type	Stem Hardness (HB)
2	304	Note ^d	18Cr-8Ni	ASTM A351 (CF8)	ASTM A182 (F304)	AWS A5.9 ER308	18Cr-8Ni	ASTM A276-T304	Note ^e
3	F310	Note ^d	25Cr-20Ni	NA	A182 (F310)	AWS A5.9 ER310	25Cr-20Ni	A276-T310	Note ^e
4	Hard F6	750 *	Hard 13Cr	NA	Note *	NA	13Cr	A276-T410 or T420	200 min 275 max
5	Hard-faced	350 *	CoCr-A s	NA.	NA	AWS A5.13 E or R CoCr-A	13Cr	A276 T410 or T420	200 min 275 max
5A	Hard-faced	350 *	Ni-Cr	NA	NA.	Note h	19Cr	A276 T410 or T420	200 min 275 max
6	F6 and Cu-Ni	250	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420	200 min 275 max
		175	Cu-Ni	NA	Note ^k	NA			
7	F6 and hard F6	250 '	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420	200 min 275 max
		750	Hard 13Cr	NA.	Note ¹	NA.			
8	F6 and hard- faced	250	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420 NA	200 min 275 max
		350 1	CoCr-A *	NA.	NA.	AWS A5.13 E or R CoCr-A			
8A	F6 and hard- faced	250 1	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420	200 min 275 max
		350	Ni-Cr	NA.	NA	Note *			
9	Monei*	Note 4	Ni-Cu alloy	NA	MFG standard	NA.	Ni-Cu alloy	MFG standard	Note *

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Peipei Pang

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