

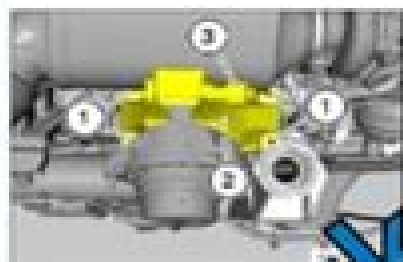
BMW 4 Series 2014-2020 Workshop Manual



Release screws (1).
Tightening torque [11.11.6A2](#)
Unfasten screws (2).
Tightening torque [11.11.6A2](#)
Remove trim panel (3).



Release nut (1) on starter motor.
Tightening torque [12.02.3A2](#)
Disconnect positive battery cable from starter motor.
Release positive battery cable from clamp (2).



Release screws (1).
Tightening torque [22.32.3A2](#)
Remove engine air filter housing (2) from engine.
Modify add-on air filter (3).



Release screws.
Tightening torque [22.32.3A2](#).



Exhaust gas temperature sensor (1) must be installed in the exhaust manifold (2) for the exhaust gas temperature sensor to be able to measure the exhaust gas temperature.

• Install and tighten exhaust temperature sensor for the exhaust gas temperature sensor.

Exhaust temperature sensor for GDI	
Exhaust gas temperature sensor	Tightening torque 20,7 Nm

• Connect and lock the connector (1).
The connector (1) must engage audibly.

POSTPROCESS

6 - Install sound insulation on ingresses



• Insert sound insulation (1) on ingresses and install.

7 - Installing intake air filter housing

Prerequisite

Ignition is switched off.



• Insert and install the intake filter housing (1).
• Connect the intake part (2) to the intake filter housing.
• Tighten clamp (2).

Intake filter housing to clean air pipe	
Clamp	Tightening torque 3 Nm

Intake filter housing to intake manifold	
Mount	Tightening torque 3,5 Nm

• Connect and audit both the connector (1) to the hot fire air mass meter.



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