



11.15 Fit a new seal to the oil pump cover

mounting screws are in position. Remove all traces of sealer from the threads of the pump cover bolts.

15 Fit a new seal into the groove around the oil pump housing section of the cover, and secure a band of suitable material (available from Haulmark Civil Supplies) in the same cover mating surface (see **Illustration**).

16 Carefully manoeuvre the oil pump cover into position, taking great care not to damage the oil seal lip or the camshaft seal inner roller shaft. Locate the cover of the covers mating with the pump, making the mating correctly positioned.

17 Apply a smear of sealer to the threads of each cover retaining bolt, then refit all bolts and tighten them to the specified torque. Note that the larger bolt corresponds to the lower oil pump bolt below the cover.

18 Refit the timing belt sprockets and belt as described in Sections 1 and 2, then refit the pump as described in Section 13.

19 On completion with the engine with fuel or oil described in (Chapter 1).



1 Remove the oil pump sprocket as described in Section 5.

2 Carefully push or pull a small hole in the oil seal (shown) with a sharp screwdriver, then refit the seal with the screw with plate to secure the seal (see **Illustration**).



11.17 Fit a new sealing ring to the cover of the oil cover



11.18 Pull the screw to adjust the seal

Direction: draw outwards to adjust. Turn clockwise to the oil pump.

3 Clean the seal housing, and push off any burrs or raised edges which may have caused the seal to fail in the first place.

4 Press the new seal into position using a suitable rubber drift such as a wooden shaft from only on the bevelled outer edge of the seal. Take care not to damage the seal lip during fitting. Note that the seal lip should face inwards.

5 Check the oil pump assembly as described in Section 5.



Removal

1 The oil cover and integral oil filter housing is situated on the rear left-hand side of the cylinder block. Fully, spray the fasteners that join up the front of the oil and support it securely on safe stands (see **Jacking and support**).

2 Clean the cooling system as described in Chapter 1. Alternatively, drain the oil cooler hoses directly above the cooler and be prepared to catch coolant loss as the hoses are disconnected. To replace screws to the coolant hoses, remove the charge air pipework.

3 Position a suitable container beneath the oil filter. Undo the oil cooler return hose (shown) release the retaining clip and disconnect the return hose.



11.17 Ensure that the top of the oil filter housing engages, then with the centre bolt

4 Release the clips and disconnect the coolant hoses from the oil cooler, and remove the piping from retaining clips.

5 Remove the single bolt securing the oil filter housing to the cylinder block. Thread the retaining clip, a new one must be used on refitting.

Refitting

6 Fit a new sealing ring to the recess in the rear of the cooler, then offer the cooler to the cylinder block (see **Illustration**).

7 Ensure that the oil cooler return hose prior to correctly positioned, ensure that the top of the oil filter housing engages correctly. Then refit the centre bolt and tighten it to the specified torque (see **Illustration**).

8 Reconnect the coolant hoses to the cooler and secure them in position with the retaining clips.

9 Lower the vehicle to the ground, top up the engine oil level as described in (Chapter 1).

10 If removed, refit the charge air pipe from.

11 Refit or top up the cooling system and engine oil as described in (Chapter 1). Start the engine, and check the oil cooler for signs of leakage.



Note: New physical retaining bolts will be required on refitting.

Removal

1 Remove the transmission as described in Chapter 10, then remove the clutch assembly as described in (Chapter 5).

2 Remove the flywheel from turning by turning the flywheel with the flywheel. Alternatively, cut a strip between the flywheel and the cylinder block/crankshaft. Make significant marks between the flywheel and crankshaft using paint or a suitable marker pen.

3 Remove and remove the retaining bolts and plate, then remove the flywheel (see **Illustration**). Do not stop it, as it is very heavy.



11.19 Fabricate a locking bar to retain the flywheel



11.2 Push out the centre pin and extract the separating nut securing the mufflers to the base of the bumper

3 Undo the screws on each side above the muffler location, securing the wheel arch liner to the bumper (see **Illustration**).

4 Undo the two bumper rear retaining screws in the number plate aperture (see **Illustration**).

5 Release the tongue assembly from the upper edge of the bumper (see **Illustration**).

6 On models with parking distance sensors, disconnect the distance sensor cable wiring connector from the underside of the bumper.

7 With the aid of an assistant, pull the bumper upwards and outwards at the sides to disengage the side guide rails (see **Illustration**).

8 Pull the bumper downwards to disengage the rear guide rails and centre guide rail (see **Illustration**).

9 When sufficient clearance exists, release the bumper plate light bulbholders from the light units. The bulbholders are a separate thing to the light units (see **Illustration**).



11.7 Release the bumper assembly from the upper edge of the bumper



11.11 Release the number plate light bulbholders from the light units



11.4 Undo the three screws (shown) on each side



11.5 Undo the screws each side (shown) securing the wheel arch liner to the bumper

10 Carefully lift the bumper off the car (see **Illustration**).

Refitting

11 Refit the rear light cluster each side as described in (Chapter 12).



11.12 Pull the bumper upwards and outwards at the sides to disengage the side guide rails



11.13 Pull the bumper downwards to disengage the rear guide rails and centre guide rail



11.4b Undo the three screws (shown) on each side



11.5b Undo the screws each side (shown) securing the wheel arch liner to the bumper

12 Undo the retaining screws each side in the rear light cluster aperture (see **Illustration**).

Refitting

13 Working under the wheel arch, undo the four retaining screws (two on each side).



11.13 Pull the bumper downwards to disengage the rear guide rails and centre guide rail



11.14 Undo the retaining screws (shown) each side in the rear light cluster aperture

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1. Understanding the eBook Astra Mk 5 H Manual
 - The Rise of Digital Reading Astra Mk 5 H Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Astra Mk 5 H Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Astra Mk 5 H Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Astra Mk 5 H Manual
 - Personalized Recommendations

- Astra Mk 5 H Manual User Reviews and Ratings
- Astra Mk 5 H Manual and Bestseller Lists
- 5. Accessing Astra Mk 5 H Manual Free and Paid eBooks
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 - ePub, PDF, MOBI, and More
 - Astra Mk 5 H Manual Compatibility with Devices
 - Astra Mk 5 H Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Astra Mk 5 H Manual
 - Highlighting and Note-Taking Astra Mk 5 H Manual
 - Interactive Elements Astra Mk 5 H Manual
- 8. Staying Engaged with Astra Mk 5 H Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Astra Mk 5 H Manual
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 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Astra Mk 5 H Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Astra Mk 5 H Manual
 - Setting Reading Goals Astra Mk 5 H Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Astra Mk 5 H Manual
 - Fact-Checking eBook Content of Astra Mk 5 H Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
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