

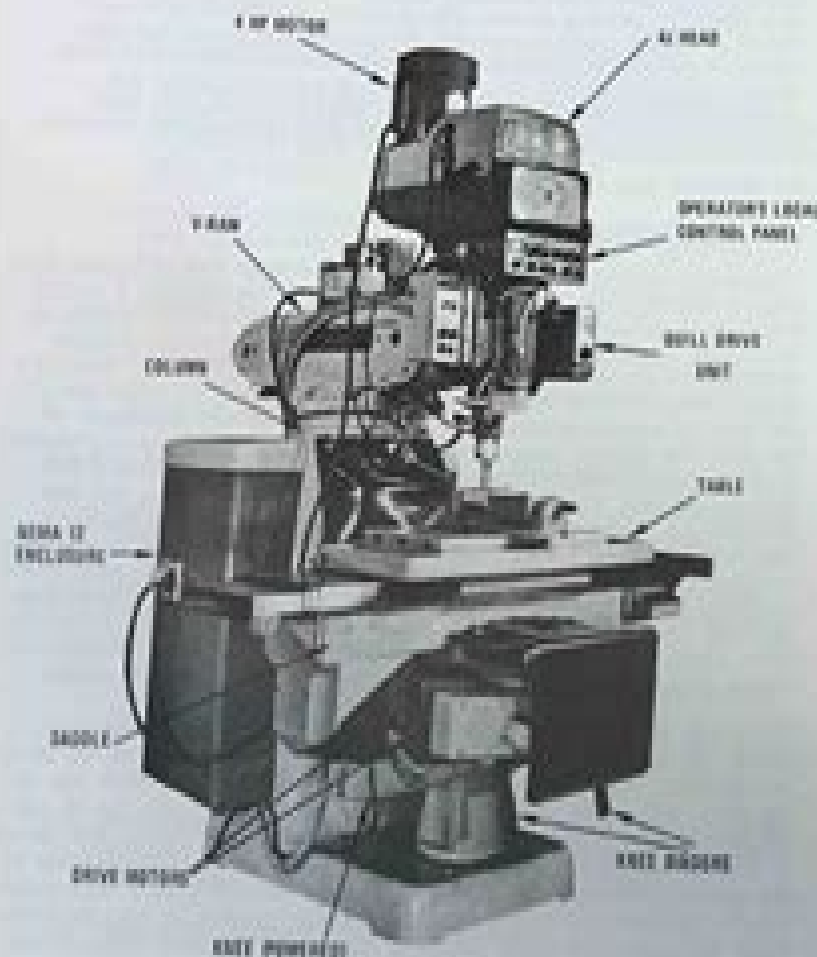


Figure 1-3-1. Machine Features

1-3-1

Machine sections are as follows:

X-axis = 20"

Y-axis = 15"

Z-axis = 14" (Manual)

Z-axis = 12" (C/C)

The drive arrangement on the X and Y axes is not coming from the ball screw support bearing, but between two bearings where available space leads to better design through stiffness. The open portion of the saddle ways that support and guide the table are provided with sliding way covers on each side of the table. No operating handles are supplied for the X or Y axes, but the manual hand crank for the Z-axis is standard (without Option 1). Dual binding clamps are supplied for knee-to-column locking.

1.3.2 Lubrication System

Lubrication is supplied to all moving members from a central lubricating tank containing a filter and a motorized mechanical lubricating pump. (Tank capacity is one quart). Each pump discharge delivers a metered amount of fluid every 30 minutes for manual applications.

Distribution as follows:

X axis 4 orifices (2 faces & 2 guiding edges)

Y axis 4 orifices (2 faces & 2 guiding edges)

Z axis 6 orifices (2 faces, 2 guiding edges & back both sides)

Lubrication for each ball screw is also delivered by the central system and controlled by an orifice at a distributor and directed to each ball nut. (This also applies to a hand powered knee drive with Anne screw.)

1.3.3 Ram Turret Assembly

The top of the column is 17 1/2 inches in diameter and is machined to accept a tapered V-ram which permits the ram to rotate about the vertical axis of the column. The bearing surface and securing means is so arranged that excessive moment loads about this surface can be exerted without excessive deflection. On the turret is mounted a ram driven by rack and pinion to decrease or increase the thrust

1-3-3

Bridgeport Ii Manual

VM Jensen



Bridgeport II Manual:

Airman's Information Manual ,1972 **Moody's Manual of Railroads and Corporation Securities** ,1909 **Report of the Commissioner of Education Made to the Secretary of the Interior for the Year ... with Accompanying Papers** United States. Bureau of Education,1903 Consumers' Guide ,1941 *Watson's Weekly Art Journal* ,1893 **Catalogue of Copyright Entries** ,1920 Community Canning Centers United States. Department of Agriculture. Production and Marketing Administration,1946 Although the scope of this publication has been limited to canning many communities have found it desirable to provide facilities for other methods of preservation such as quick freezing dehydrating salting and brining Much of the equipment used for the preparation of foods for canning may be used for the preparation of foods to be preserved for any of these methods thus effecting a saving in space and cost of equipment *Community Canning Centers* ,1946 **Miscellaneous Publication** ,1946 **Catalogue of Title-entries of Books and Other Articles Entered in the Office of the Librarian of Congress, at Washington, Under the Copyright Law ... Wherein the Copyright Has Been Completed by the Deposit of Two Copies in the Office** Library of Congress. Copyright Office,1920

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https://stats.tinkerine.com/public/detail/default.aspx/Becoming_Naturally_Therapeutic_A_Return_To_The_True_Essence_Of_Helping.pdf

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