#### Inspection

#### Center Pivet Shaft Diameter

FIG. 6A-03: Measure the diameter of pivot pin at the bushing contact point with a micrometer or vernier calipers. If the measured value is less than the usable limit, replace the pivot.

Standard values as assembled	30 mm (1.18 in.)
Usable limit	29.9 mm (1.177 in.

If end play and side play are satisfactory, reverse procedures to install front axle beam.

#### AXLE BEAM CENTER BUSHING

#### Replace

FIG. 6A-04: Measure the bore diameter with a cylinder gauge or vernier calipers. If the measured value exceeds the usable limit, replace the bush. Refer to reassembly.

Standard values as assembled	30 mm (1.18 in.)
Usable limit	30.2 mm (1.189 in.)

#### Center Pivot Axial Play

FIG. 6A-05: Measurement of the axial play, with the front axie mounted on the tractor, can be accomplished by jacking up the front of the tractor to allow the front axie to become free.

Standard values as assembled	30 mm (1.18 in.)
Useble limit	30.2 mm (1,189 in.)

If the measurement must be made after the front axis has been disassembled, measure the play as follows:

Measure length of pivot pin, 1, from inside head of pin to shoulder at start of threads.

Measure pivot housing length as shown at "X".

Measure width of pivot collar, 2.

When sum of measured collar thickness and pivot housing length, is less than standard value by 1 mm (0.04 in.) or more, correct by replacing collar.

Standard values as assembled: mm (in.)

Pivot housing length	201 mm (7.91 in.)
Pivot collar thickness	4 mm (0.16 in.)

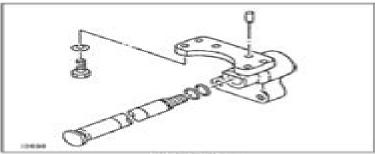


FIG. 6A-03



FIG. 6A-04

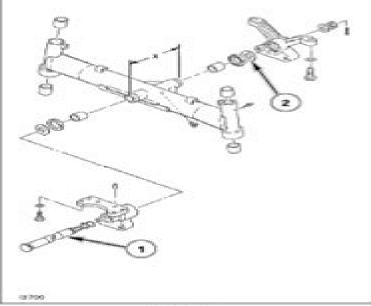


FIG. 6A-05

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