



CC943

4. Remove the gear shift stopper (located above the hi/low shift shaft). Account for the washer, spring, and stopper.



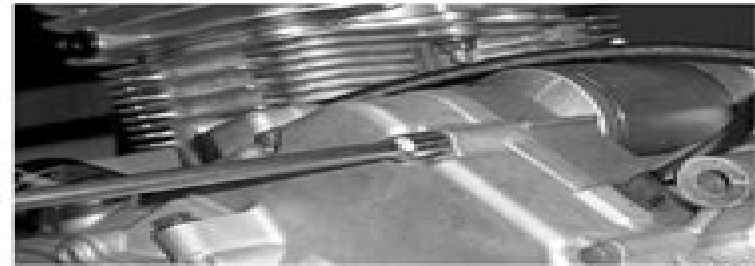
CC944

■ **NOTE:** On the FIS models, remove the two cap screws securing the speed sensor housing; then remove the housing. Account for the gasket.



CF 509

5. Remove the cap screws securing the left-side cover to the crankcase (fifteen 6 mm and one 8 mm); then using a slide hammer w/6 mm Adapter (p/n 0644-310), remove the left-side cover.



CC945



CC946

■ **NOTE:** Inspect the inside of the left-side cover for any shaft washers and spacers that may have come off with the cover. Make sure they are returned to their respective shafts. Also, make sure the alignment pins are in place.

B. Rotor/Flywheel

C. Idle Gear Assembly

■ **NOTE:** Steps 1-5 in the preceding sub-section must precede this procedure.

■ **NOTE:** For steps 6-14, refer to illustration CC948B.

■ **NOTE:** To aid in installing, it is recommended that the assemblies are kept together and IN ORDER.

Arctic Cat 500 4x4 Repair Manual Suzuki

Mike Jess



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