

ASTMA313 Table 2 Chemical Requirements for Other Carbon and Alloy Steels

Grade	C (Carbon)	Mn (Manganese)	P (Phosphorus), max	S (Sulfur), max	Si (Silicon)	Ni (Nickel)	Cr (chromium)	Mo (Molybdenum)
1006	0.08 max	0.45 max	0.030	0.035	—	—	—	—
1008	0.10 max	0.50 max	0.035	0.035	—	—	—	—
1009	0.15 max	0.60 max	0.035	0.035	—	—	—	—
1010	0.08-0.13	0.30-0.60	0.035	0.035	—	—	—	—
1012	0.10-0.15	0.30-0.60	0.035	0.035	—	—	—	—
1015	0.13-0.18	0.30-0.60	0.035	0.035	—	—	—	—
1016	0.13-0.18	0.60-0.90	0.035	0.035	—	—	—	—
1017	0.15-0.20	0.30-0.60	0.035	0.035	—	—	—	—
1018	0.15-0.20	0.60-0.90	0.035	0.035	—	—	—	—
1019	0.15-0.20	0.70-1.00	0.035	0.035	—	—	—	—
1020	0.18-0.23	0.30-0.60	0.035	0.035	—	—	—	—
1021	0.18-0.23	0.60-0.90	0.035	0.035	—	—	—	—
1022	0.18-0.23	0.70-1.00	0.035	0.035	—	—	—	—
1023	0.20-0.25	0.30-0.60	0.035	0.035	—	—	—	—
1024	0.18-0.25	1.30-1.65	0.035	0.035	—	—	—	—
1025	0.23-0.28	0.30-0.60	0.035	0.035	—	—	—	—
1026	0.22-0.28	0.60-0.90	0.035	0.035	—	—	—	—
1027	0.22-0.28	1.20-1.55	0.035	0.035	—	—	—	—
1030	0.28-0.34	0.60-0.90	0.035	0.035	—	—	—	—
1033	0.30-0.36	0.70-1.00	0.035	0.035	—	—	—	—
1035	0.32-0.38	0.60-0.90	0.035	0.035	—	—	—	—
1040	0.37-0.44	0.60-0.90	0.040	0.050	—	—	—	—
1050	0.48-0.55	0.60-0.90	0.040	0.050	—	—	—	—
1060	0.55-0.65	0.60-0.90	0.040	0.050	—	—	—	—
1340	0.38-0.43	1.60-1.90	0.035	0.040	0.15-0.35	—	—	—
1524	0.19-0.25	1.35-1.65	0.040	0.050	—	—	—	—
4118	0.18-0.23	0.70-0.90	0.035	0.040	0.15-0.35	—	0.40-0.60	0.08-0.15
4130	0.28-0.33	0.40-0.60	0.035	0.040	0.15-0.35	—	0.80-1.10	0.15-0.25
4140	0.38-0.43	0.75-1.00	0.035	0.040	0.15-0.35	—	0.80-1.10	0.15-0.25
5130	0.28-0.33	0.70-0.90	0.035	0.040	0.15-0.35	—	0.80-1.10	—
8620	0.18-0.23	0.70-0.90	0.035	0.040	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25
8630	0.28-0.33	0.70-0.90	0.035	0.040	0.15-0.35	0.40-0.70	0.40-0.60	0.15-0.25

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