

## HACCP Plan Sample

Facility: Tony's Roast Beef House      Preparer: Tony

Date: 1/9-2017

**Food Item: Beef Roast / Sliced Beef**

Flow diagram or descriptive narrative of the food preparation steps for the food item:

Receive Frozen  $\Rightarrow$  Thaw  $\Rightarrow$  Cook  $\Rightarrow$  Hot Hold  $\Rightarrow$  Slice  $\Rightarrow$  Serve  $\Rightarrow$  Discard

**CCP 1**                      **CCP 2**

$\Downarrow$   
 Cool  $\Rightarrow$  Reheat  $\Rightarrow$  Slice  $\Rightarrow$  Serve  $\Rightarrow$  Discard  
 CCP 3      CCP 4

## HACCP CHART

| Critical Control Points (CCPs)                                                                                | Monitoring Procedures                                                            | Corrective Actions                                                                                                                                                   |
|---------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1. <u>Cook</u> to an internal temperature of 145°F for a minimum of 3 minutes                                 | Check the temperature of the product's center with a calibrated stem thermometer | Continue to cook                                                                                                                                                     |
| 2. <u>Hot Hold</u> at a minimum of 140°F (Maximum of 4 hours)                                                 | Check internal temperature of the product every hour                             | If internal temp. is less than 140°F for more than 1 hour- Discard. If internal temp. is less than 140°F for 1 hr. or less – rapidly reheat to 165°F for 15 seconds. |
| 3. <u>Cool</u> so that internal temp Is less than 70°F in 2 hrs., and less than 45°F in an additional 4 hours | Check the internal temperature of the product at one hour intervals              | Discard product                                                                                                                                                      |
| 4. <u>Reheat</u> to an internal Temperature of 165°F for at least 15 seconds                                  | Check the internal temperature of the product                                    | Discard the product if it fails to reach 165° within 2 hours                                                                                                         |

**Equipment Utilized at each Critical Control Point (include type and quantity of each unit)**

CCP 1: Convection Oven (2)

CCP 2: Heat Lamps (4)

CCP 3: Walk-in Cooler (1)

CCP 4: Convection Oven (2)

# Brewery Haccp Planning

**Graham G. Stewart, Inge Russell, Anne  
Anstruther**

## **Brewery Haccp Planning:**

*Beer* Paul S Hughes, E Denise Baxter, 2019-05-02 For centuries beer has been a favourite drink throughout the world The art of brewing has more recently evolved into the science it is today as a result of the increased knowledge of both the ingredients and the process Considerations such as appearance taste and the nutritional value of beer are important topics for consumers and brewing scientists alike This book looks at the chemistry behind those aspects of beer that are of particular interest to beer drinkers namely flavour and nutritional aspects in combination with a discussion of maintenance of quality and safety the areas more relevant to the brewing scientist *Beer Quality Safety and Nutritional Aspects* brings the reader right up to date with current thinking and will be valued by both interested consumers and those employed in industries related to the brewing industry

**Beer in Health and Disease Prevention** Victor R Preedy, 2011-04-28 *Beer in Health and Disease Prevention* is the single comprehensive volume needed to understand beer and beer related science Presenting both the concerns and problems of beer consumption as well as the emerging evidence of benefit this book offers a balanced view of today s findings and the potential of tomorrow s research Just as wine in moderation has been proposed to promote health research is showing that beer and the ingredients in beer can have similar impact on improving health and in some instances preventing disease This book addresses the impact of beer and beer ingredients on cancers cardiovascular disease anti oxidant benefits and other health related concerns It offers a holistic view from beer brewing to the isolation of beer related compounds It contains self contained chapters written by subject matter experts This book is recommended for scientists and researchers from a variety of fields and industries from beer production to health care professionals Winner of the 2009 Best Drinks and Health Book in the World Gourmand World Cookbook Awards The most comprehensive coverage of the broad range of topics related to the role of beer and beer ingredients in health Addresses the impact of beer and beer ingredients on cancers cardiovascular disease anti oxidant benefits and other health related concerns Presents a holistic view from beer brewing to the isolation of beer related compounds Appropriate for scientists and researchers from a variety of fields and industries from beer production to health care professionals Consistent organization of each chapter provides easy access to key points and summaries Self contained chapters written by subject matter experts

Quality Management Mary Pellettieri, 2015-10-07 Quality management for small regional and national breweries is critical for the success of craft brewing businesses Written for staff who manage quality assurance QA and quality control QC in breweries of all sizes this book clearly sets out how quality management is integrated into every level of operation Author Mary Pellettieri shows how quality management is a concept that encompasses not only the free from defect ethos but combines the wants of the consumer and the art of brewing good beer Breweries must foster a culture of quality where governance and management seamlessly merge policy strategy specifications goals and implementation to execute a QA QC program What tests are necessary knowing that food safety alone does not signify a quality product adhering to good management practice GMP

proper care and maintenance of assets standard operating procedures training and investment in staff and more must be considered together if a quality culture is to translate into success The people working at a brewery are the heart of any quality program Management must communicate clearly the need for quality management delineate roles and responsibilities and properly train and assess staff members Specialist resources such as a brewery laboratory are necessary if an owner wants to be serious about developing standard methods of analysis to maintain true to brand specifications and ensure problems are identified before product quality suffers Staff must know the importance of taking corrective action and have the confidence to make the decision and implement it in a timely fashion With so many processes and moving parts a structured problem solving program is a key part of any brewery s quality program How should you structure your brewing lab so it can grow with your business What chemical and microbiological tests are appropriate and effective How are new brands incorporated into production How do you build a sensory panel that stays alert to potential drifts in brand quality Which FDA and TTB regulations affect your brewery in terms of traceability and GMP Can you conduct and pass an audit of your processes and products Mary Pellettieri provides answers to these key organizational logistical and regulatory considerations      *Brewing Yeast and Fermentation* Christopher Boulton,David Quain,2013-04-25 Now Available for the First Time in Paperback This unique volume provides a definitive overview of modern and traditional brewing fermentation Written by two experts with unrivalled experience from years with a leading international brewer coverage includes all aspects of brewing fermentation together with the biochemistry physiology and genetics of brewers yeast *Brewing Yeast and Fermentation* is unique in that brewing fermentation and yeast biotechnology are covered in detail from a commercial perspective Now available for the first time in paperback the book is aimed at commercial brewers and their ingredient and equipment suppliers including packaging manufacturers It is also an essential reference source for students on brewing courses and workers in research and academic institutions Definitive reference work and practical guide for the industry Highly commercially relevant yet academically rigorous Authors from industry leading brewers      *Craft Beer* Patrizia Romano,Maurizio Ciani,Angela Capece,2025-05-03 Recently both researchers and consumers have shown strong and growing interest in craft beer which is characterized by its small batches local breweries and unique varieties *Craft Beer New Frontiers in Brewing Science* provides a comprehensive picture of the craft beer market history and legal definition brewing processes and the qualities and styles of the end product It emphasizes traditional and innovative microbial resources involved in the fermentation process as well as safety nutrition and emerging problems such as the sustainability of the production process *Craft Beer New Frontiers in Brewing Science* is the first and only scientific text to comprehensively summarize this exciting field Researchers and students in interested brewing science as well as industry specialists from beer companies will all benefit from this unique resource Covers latest developments in craft beer production Summarizes the main factors affecting craft beer quality Reports the qualities responsible for differentiation between craft and industrial

beer Explores modern approaches to craft brewing      Handbook of Brewing Graham G. Stewart, Inge Russell, Anne Anstruther, 2017-10-20 With a foreword written by Professor Ludwig Narziss one of the world's most notable brewing scientists the Handbook of Brewing Third Edition as it has for two previous editions provides the essential information for those who are involved or interested in the brewing industry The book simultaneously introduces the basics such as the biochemistry and microbiology of brewing processes and also deals with the necessities associated with a brewery which are steadily increasing due to legislation energy priorities environmental issues and the pressures to reduce costs Written by an international team of experts recognized for their contributions to brewing science and technology it also explains how massive improvements in computer power and automation have modernized the brewhouse while developments in biotechnology have steadily improved brewing efficiency beer quality and shelf life      **Brewing Science: A Multidisciplinary Approach** Michael Mosher, Kenneth Trantham, 2021-07-29 This updated text collects all the introductory aspects of beer brewing science into one place for undergraduate brewing science courses This expansive and detailed work is written in conversational style walking students through all the brewing basics from the origin and history of beer to the brewing process to post brew packaging and quality control and assurance As an introductory text this book assumes the reader has no prior knowledge of brewing science and only limited experience with chemistry biology and physics The text provides students with all the necessary details of brewing science using a multidisciplinary approach with a thorough and well defined program of in chapter and end of chapter problems As students solve these problems they will learn how scientists think about beer and brewing and develop a critical thinking approach to addressing concerns in brewing science As a truly comprehensive introduction to brewing science **Brewing Science A Multidisciplinary Approach Second Edition** walks students through the entire spectrum of the brewing process The different styles of beer the molecular makeup and physical parameters and how those are modified to provide different flavors are listed All aspects of the brewery process from the different setup styles to sterility to the presentation of the final product are outlined in full All the important brewing steps and techniques are covered in meticulous detail including malting mashing boiling fermenting and conditioning Bringing the brewing process full circle this text covers packaging aspects for the final product as well focusing on everything from packaging technology to quality control Students are also pointed to the future with coverage of emerging flavor profiles styles and brewing methods Each chapter in this textbook includes a sample of related laboratory exercises designed to develop a student's capability to critically think about brewing science These exercises assume that the student has limited or no previous experience in the laboratory The tasks outlined explore key topics in each chapter based on typical analyses that may be performed in the brewery Such exposure to the laboratory portion of a course of study will significantly aid those students interested in a career in brewing science      **The Brewer's Digest**, 2004      *Craft Brewery HACCP* Neal R. Baughman, 2014 The brewing industry has historically had little food safety regulation In response to the

September 11th attacks new legislation culminating in the Food Safety Modernization Act of 2010 was established and reinforced food safety regulations for the brewing industry Under this expanded regulation breweries are required to comply with the modernized Current Good Manufacturing Practices cGMPs The regulatory climate for the brewing industry is very complicated The brewing industry is regulated primarily under the jurisdiction of the Alcohol and Tobacco Tax and Trade Bureau and the Food and Drug Administration Based upon the regulatory environment and business considerations Boulevard Brewing Company has opted to develop a Hazard Analysis and Critical Control Point HACCP plan Before a HACCP plan can be implemented a foundation of prerequisite programs based on the FDA s cGMPs must be in place Prerequisite programs establish the operational and environmental conditions required for a successful HACCP plan Failure to comply with the cGMPs can lead to fines re inspection fees forced recalls and possible criminal prosecution Prerequisite programs were developed for the following areas facilities including sanitary design principles utilities traffic and product flow production equipment including preventive maintenance and calibration receiving warehousing and shipping including supplier control chemical control and raw material testing pest control for insects rodents and birds cleaning and sanitation under a Master Sanitation Schedule specifications including ingredients products and packaging materials personal hygiene for both employees and visitors and lastly a system of traceability and recall These prerequisite programs based on cGMPs are required to ensure regulatory compliance while minimizing regulatory and fiscal risks

### **The Craft Brewing**

**Handbook** Chris Smart, 2019-11-12 The Craft Brewing Handbook A Practical Guide to Running a Successful Craft Brewery covers the practical and technical aspects required to set up and grow a successful craft brewing business With coverage of equipment options raw material choice the brewing process recipe development and beer styles packaging quality assurance and quality control sensory evaluation common faults in beer basic analyses and strategies to minimize utilities such as water and energy this book is a one stop shop for the aspiring brewer The craft brewing sector has grown significantly around the world over the past decade Many new breweries are technically na ve and have a thirst for knowledge This book not only covers how to maximize the chances of getting production right the first time it also deals with the inevitable problems that arise and what to do about them Focuses on the practical aspects of craft brewing Features chapters on equipment choice QA QC and analyses and beer styles Provides insights into successful breweries around the globe

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