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COMMON SPECS FOR ALL POPULAR ENGINE MODELS

Model Series	Idle Speed	Armature Air Gap	Valve Clearance Intake	Valve Clearance Exhaust	Valve Guide Regret Gage	Torque Specifications				Crankshaft Journal Size			Crankshaft End Play	Main Bearing Regret Gage Or Regret Dimension	Cylinder Bore Standard	NOTES
						Flywheel Ft. Lbs.	Cylinder Head Ft. Lbs.	Corn. Rod Torque Ft. Lbs.	Crankcase Cover Bolt Ft. Lbs.	Mag. Journal	Cramp. Journal	PTD Journal				
I-HEAD ALUMINUMCAST SLEEVE SINGLE CYLINDER																
80000	1750	.008 .010	.008 .007	.007 .008	18/122	55	140	100	80	.873	.870	.870	.002 .008	18/184	2.524 2.525	
80000	1750	.008 .010	.008 .007	.007 .008	18/122	55	140	100	80	.873	.868	.870	.002 .008	18/184	2.524 2.525	
80000	1750	.008 .010	.008 .007	.007 .008	18/122	55	140	100	80	.873	.868	.870	.002 .008	18/184	2.523 2.525	* Horizontal Threaded - .862 - .867
10A/102/104/106/1000	1800	.008 .010	.008 .007	.007 .008	18/122	55	140	100	80	.873	.872	.870	.002 .008	18/184	2.523 2.525	
110000	1750	.008 .010	.008 .007	.007 .008	18/122	55	140	100	80	.873	.868	.870	.002 .008	18/184	2.520 2.521	
120000	1750	.008 .010	.008 .007	.007 .008	18/122	55	140	100	80	.873	.868	1.000	.002 .008	18/184 Mag 18/175 PTD	2.523 2.525	* Bore 8/101.000 ** After 8/101.000
130000	1750	.010 .014	.008 .007	.008 .011	18/122	55	140	100	120	.873	.868	.868	.002 .008	18/184 Mag 18/175 PTD	2.523 2.525	* Horizontal Threaded Crankshaft - .862 - .867
170000	1750	.010 .014	.008 .007	.008 .011	18/101	55	140	100	140	.867	1.060	1.176	.002 .008	18/175	2.520 2.521	* Horizontal Threaded Crankshaft - .862 - .867
171750	1750	.010 .014	.008 .007	.008 .011	18/101	55	140	100	140	1.176	1.122	1.176	.002 .008	18/175	2.520 2.521	
180000	1750	.010 .014	.008 .007	.008 .011	18/101	55	140	100	140	.867	1.122	1.176	.002 .008	18/175	2.520 2.521	* Horizontal Threaded Crankshaft - .862 - .867
181750	1750	.010 .014	.008 .007	.008 .011	18/101	55	140	100	140	1.176	1.122	1.176	.002 .008	18/175	2.520 2.521	
220000 260000	1750	.010 .014	.008 .007	.008 .011	18/101	55	140	100	140	1.376	1.247	1.376	.002 .008	18/175	2.520 2.521	
280000	1750	.010 .014	.008 .007	.008 .011	18/101	55	140	- -	Torque Varies By Type Of Cover (See Fig. 1)	1.376	1.247	1.376	.002 .008	18/175	2.520 2.521	* Both Rod & Cover Same Size Torque 18/184 Ft. Lbs. ** Torque Cover Rod & Cover First 180 Ft. Lbs. Torque Large Rod Spline Second 280 Ft. Lbs.
I-HEAD-CAST IRON SINGLE CYLINDER																
230000	1200	.010 .014	.007 .008	.011 .016	18/101	145	180	180	80 Mag 180 PTD	1.377	1.1844	1.377	.002 .008	1.382	2.588 2.589	
240000	1200	.010 .014	.007 .008	.011 .016	18/101	145	180	180	80 Mag 180 PTD	860	1.1844	860	.002 .008	860	2.587 2.588	

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web lucky luke is a western bande dessinée series created by belgian cartoonist morris in 1946 morris wrote and drew the series single handedly until 1955 after which he started collaborating with french writer rené goscinnny their partnership lasted until goscinnny s death in 1977 afterwards morris used several other writers until his own