

#### **UPRIGHTING CAPSIZED WATERCRAFT (1995 MODELS)**

Because of late changes, the operator's manual indicates the improper direction to upright a capsized watercraft. The proper way to upright all 1995 Tigershark Watercraft is by turning **CLOCKWISE** due to the new exhaust system on the Daytona and 2nd-run Monte Carlo models. The other models may be uprighted in either direction; however, we would like you to educate your customers to always upright their watercraft in the direction indicated on the decal at the rear of the boat. All 1995 model decals (as well as those on any 1993 or 94 model) are correct and should be followed.

#### **ARCTCO GEL COAT**

Because of shipping restrictions, Arctco Gel Coat does not contain Methyl Ethyl Ketone Peroxide (MEKP), the agent that acts as a hardener. When using Arctco Gel Coat, you must pre-mix MEKP with the amount of Gel Coat to be used at a ratio of 1-2% by quantity. For example, use 2 ml MEKP to every 100 ml of Gel Coat. Any remaining mixed solution must be discarded because the MEKP will cause the gel coat to harden. MEKP may be purchased at nearly all auto parts store.

#### **1995 MONTE CARLO STORAGE CANISTER**

The storage canister used in the 1995 Monte Carlo may be used in a 1994 Monte Carlo; however, in order to mount the canister, you will have to drill new holes.

#### **900 JET PUMP OIL**

The 1995 900 jet pump will come from Arctco filled with 81 ml (2 3/4 fl oz.) Tigershark Jet Pump Oil (p/n 0678-120).

#### **1995 DAYTONA OR 900 GAUGES**

If none of the gauges on a 1995 Daytona or 900 model work, check that the 1 amp fuse (located in the wire harness near the carburetor assembly) is not blown.

#### **LOOSE TRIM INSERTS**

To secure a trim insert that has loosened, install 4 push pins (p/n 0623-585) in the center of the trim insert.

#### **SEAT BASE SEALS**

If a seat base seal becomes loose and is not damaged, clean the seat base with alcohol and secure the seat base seal with "super glue". New seals may be ordered through your normal parts channel using part number (p/n 0773-478).

#### **HATCH SEAL KIT (P/N 0637-106)**

To replace a hatch seal that has poor adhesion or prevents the hatch from opening or closing easily, order the Hatch Seal Kit (p/n 0637-106). One kit per watercraft is required and the kit will fit all Tigershark models.

Use failure code M01 and claim a labor allowance of 0.5 hours for each watercraft repaired.

#### **SECURING 1995 DAYTONA & 900 MODELS TO A TRAILER**

Due to changes in the 1995 Daytona and 900 model bow eyes, it is necessary to use either the tie-down strap kit (p/n 0678-266) or the trailer winch kit (p/n 0696-275) to properly secure either of these models to a trailer.

#### **1994 MODEL RIDING CAPACITIES**

Some dealers have called asking if they can convert 1994 Barracuda or Montego Deluxe riding capacities into 1995 Barracuda or Montego Deluxe riding capacities. This modification can not be performed.

#### **1995 DAYTONA CARBURETOR SPECIFICATIONS (SEA LEVEL)**

At sea level, adjust the screws as follows:

**Low speed = 1 turn**

**High speed = 7/8 mag. 3/4 pto**

Other model specifications can be found in the Set-Up and Predelivery Manuals. Until other high altitude specifications are available, refer to the Set-Up and Predelivery manuals.

#### **ENGINE FAILURE TROUBLESHOOTING**

Before disassembling an engine that has seized or burnt a hole in a piston for no obvious reason, please inspect the following areas before calling your service technician:

1. Inspect the fuel line routing for kinks.
2. Inspect the carburetor(s) for improper jetting or dirty orifices.
3. Inspect the oil pump and oil lines for air bubbles.
4. Check the alcohol content of the fuel using the Alcohol Test Kit (p/n 0644-044). Excessive alcohol content is over 10%.
5. If excessive alcohol is not the cause, pressure test the engine using the Pressure Testing Kit (p/n 0644-199) and soapy water to inspect for air leaks around the crankcase halves, crankshaft end seals, or damaged gaskets.

Please perform all of these tests before disassembling the engine or calling your service technician.

# Arctic Cat 770 Monte Carlo Manual

**Albert A Gayle**



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