

25.4 STEERING AND SUSPENSION

25.4.1 Tyres

1. Check steering and suspension (2.2.2.1).
2. Inspect both side hub shaft wear and set up.

25.4.2 Tyres

1. Inspect both side hub shaft wear and set up.
2. Check steering column assembly.

25.4.3 Tyres

1. All steering column bearing sets in set up.
2. Lower steering column assembly (Figure 25.4.3.1).

CHECKING STEERING COLUMN FOR ACCIDENT DAMAGE

Figure 25.4.3.1

NOTES: Vehicles involved in serious accidents or those damaged after a severe impact should have the steering column for front-wheel drive cars inspected for structural damage. If structural damage is found, the steering column should be replaced.

25.4.4.1

1. The steering shaft and column are an integral assembly. If either the shaft or column is bent or deformed, replace the unit as an assembly.

25.4.4.2

1. Inspect for damage to the steering column and upper shaft. If the steering column is bent or deformed, replace the unit as an assembly. If the steering column is bent or deformed, replace the unit as an assembly.



Figure 25.4.3.1 Inspecting Steering Column for Damage

25.4.5

Tools Required:
1. 1000 (1) Dial Indicator
1. 2000 (1) Magnifying Glass

1. Spring shaft length (Figure 25.4.5.1). If the shaft is bent or deformed, replace the unit as an assembly.

Spring column length:
Standard - 780 mm (30.71 in.)
Minimum - 770 mm (30.31 in.)



Figure 25.4.5.1 Measuring Steering Shaft

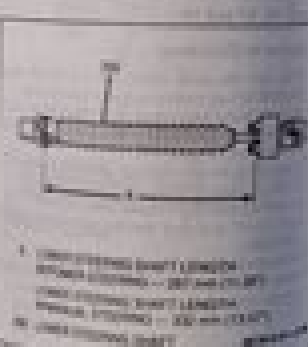


Figure 25.4.5.2 Measuring Lower Steering Shaft

1. Lower steering shaft length (Figure 25.4.5.2). If the shaft is bent or deformed, replace the unit as an assembly.

25.4.6

1. Lower steering shaft length:
With power steering - 287 mm (11.30 inches)
With manual steering - 282 mm (11.09 inches)

1. Lower steering shaft nut using a 1. 1000 (1) and a 1. 2000 (1) (Figure 25.4.6.1). To check assembly, check size of the lower shaft where measurement will be taken. If nut is loose, replace it with a new one.
1. Lower steering shaft maximum allowable nut - 1 mm (0.039 in.)

25.4.7

1. Steering shaft joint and shaft for any damage such as cracks, bends, deformation or excessive play. If anything is found, replace the shaft assembly.
1. Steering shaft for excessive wear. If found, replace the shaft assembly.



Figure 25.4.6.1 Measuring Lower Steering Shaft Nut

SPECIFICATIONS

FASTENER TORQUES

Steering Wheel Bearing Nut	10 Nm (7.4 lb-ft)
Negative (-) Battery Cable to Negative (-) Battery Terminal Nut	15 Nm (11.2 lb-ft)
Steering Column Flange Nut	14 Nm (10.4 lb-ft)
Steering Shaft Axle Nut	20 Nm (14.8 lb-ft)
Lower Steering Shaft to Steering Column Nut	25 Nm (18.5 lb-ft)
Lower Steering Shaft to Steering Column Nut	20 Nm (14.8 lb-ft)

STEERING COLUMN SPECIFICATIONS

Steering Column Capsule to Box Clearance	1 mm (0.039 in.)
Steering Column Length	
Standard	780 mm (30.71 in.)
Minimum	770 mm (30.31 in.)
Lower Steering Shaft Length	
With Power Steering	287 mm (11.30 in.)
With Manual Steering	282 mm (11.09 in.)
Lower Steering Shaft Maximum Allowable Nut	1 mm (0.039 in.)

SERVICE PARTS INFORMATION

Component Name (List in Section 25.2)	Reference Name in Service Parts Catalog	Group Number
Steering Wheel	Wheel, Steering	6.11.1
Steering Column	Column, Steering Wheel	6.11.2
Steering Column	Column, Steering Wheel	6.11.3
Steering Column	Column, Steering Wheel	6.11.4
Steering Column	Column, Steering Wheel	6.11.5
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Steering Column	Column, Steering Wheel	6.11.27
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Steering Column	Column, Steering Wheel	6.11.29
Steering Column	Column, Steering Wheel	6.11.30
Steering Column	Column, Steering Wheel	6.11.31
Steering Column	Column, Steering Wheel	6.11.32
Steering Column	Column, Steering Wheel	6.11.33
Steering Column	Column, Steering Wheel	6.11.34
Steering Column	Column, Steering Wheel	6.11.35
Steering Column	Column, Steering Wheel	6.11.36
Steering Column	Column, Steering Wheel	6.11.37
Steering Column	Column, Steering Wheel	6.11.38
Steering Column	Column, Steering Wheel	6.11.39
Steering Column	Column, Steering Wheel	6.11.40
Steering Column	Column, Steering Wheel	6.11.41
Steering Column	Column, Steering Wheel	6.11.42
Steering Column	Column, Steering Wheel	6.11.43
Steering Column	Column, Steering Wheel	6.11.44
Steering Column	Column, Steering Wheel	6.11.45
Steering Column	Column, Steering Wheel	6.11.46
Steering Column	Column, Steering Wheel	6.11.47
Steering Column	Column, Steering Wheel	6.11.48
Steering Column	Column, Steering Wheel	6.11.49
Steering Column	Column, Steering Wheel	6.11.50
Steering Column	Column, Steering Wheel	6.11.51
Steering Column	Column, Steering Wheel	6.11.52
Steering Column	Column, Steering Wheel	6.11.53
Steering Column	Column, Steering Wheel	6.11.54
Steering Column	Column, Steering Wheel	6.11.55
Steering Column	Column, Steering Wheel	6.11.56
Steering Column	Column, Steering Wheel	6.11.57
Steering Column	Column, Steering Wheel	6.11.58
Steering Column	Column, Steering Wheel	6.11.59
Steering Column	Column, Steering Wheel	6.11.60
Steering Column	Column, Steering Wheel	6.11.61
Steering Column	Column, Steering Wheel	6.11.62
Steering Column	Column, Steering Wheel	6.11.63
Steering Column	Column, Steering Wheel	6.11.64
Steering Column	Column, Steering Wheel	6.11.65
Steering Column	Column, Steering Wheel	6.11.66
Steering Column	Column, Steering Wheel	6.11.67
Steering Column	Column, Steering Wheel	6.11.68
Steering Column	Column, Steering Wheel	6.11.69
Steering Column	Column, Steering Wheel	6.11.70
Steering Column	Column, Steering Wheel	6.11.71
Steering Column	Column, Steering Wheel	6.11.72
Steering Column	Column, Steering Wheel	6.11.73
Steering Column	Column, Steering Wheel	6.11.74
Steering Column	Column, Steering Wheel	6.11.75
Steering Column	Column, Steering Wheel	6.11.76
Steering Column	Column, Steering Wheel	6.11.77
Steering Column	Column, Steering Wheel	6.11.78
Steering Column	Column, Steering Wheel	6.11.79
Steering Column	Column, Steering Wheel	6.11.80
Steering Column	Column, Steering Wheel	6.11.81
Steering Column	Column, Steering Wheel	6.11.82
Steering Column	Column, Steering Wheel	6.11.83
Steering Column	Column, Steering Wheel	6.11.84
Steering Column	Column, Steering Wheel	6.11.85
Steering Column	Column, Steering Wheel	6.11.86
Steering Column	Column, Steering Wheel	6.11.87
Steering Column	Column, Steering Wheel	6.11.88
Steering Column	Column, Steering Wheel	6.11.89
Steering Column	Column, Steering Wheel	6.11.90
Steering Column	Column, Steering Wheel	6.11.91
Steering Column	Column, Steering Wheel	6.11.92
Steering Column	Column, Steering Wheel	6.11.93
Steering Column	Column, Steering Wheel	6.11.94
Steering Column	Column, Steering Wheel	6.11.95
Steering Column	Column, Steering Wheel	6.11.96
Steering Column	Column, Steering Wheel	6.11.97
Steering Column	Column, Steering Wheel	6.11.98
Steering Column	Column, Steering Wheel	6.11.99
Steering Column	Column, Steering Wheel	6.11.100

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Table of Contents Bass Tracker Service Manual

1. Understanding the eBook Bass Tracker Service Manual
 - The Rise of Digital Reading Bass Tracker Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Bass Tracker Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Bass Tracker Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Bass Tracker Service Manual
 - Personalized Recommendations
 - Bass Tracker Service Manual User Reviews and Ratings
 - Bass Tracker Service Manual and Bestseller Lists
5. Accessing Bass Tracker Service Manual Free and Paid eBooks

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- Bass Tracker Service Manual Budget-Friendly Options
- 6. Navigating Bass Tracker Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Bass Tracker Service Manual Compatibility with Devices
 - Bass Tracker Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Bass Tracker Service Manual
 - Highlighting and Note-Taking Bass Tracker Service Manual
 - Interactive Elements Bass Tracker Service Manual
- 8. Staying Engaged with Bass Tracker Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Bass Tracker Service Manual
- 9. Balancing eBooks and Physical Books Bass Tracker Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Bass Tracker Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Bass Tracker Service Manual
 - Setting Reading Goals Bass Tracker Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Bass Tracker Service Manual
 - Fact-Checking eBook Content of Bass Tracker Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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