

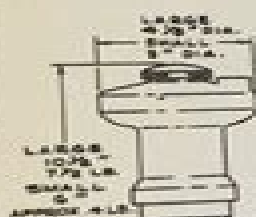
HAND ROUTING

TYPICAL ROUTER SET-UP

STEP II
VIEW SHOWING ROUTER PLATE
BOLTED ON OUTSIDE OF SKIN THEN
PREVIOUSLY DRILLED HOLES
(INSIDE LOCATOR REMOVED)

STEP III
BUSHINGS
FOR DRILLING
COORDINATED
HOLE PATTERN

ROUTER
PLATE
FOR STEEL
SEE PLATE
DETAIL A
SKIN
(OUTSIDE)

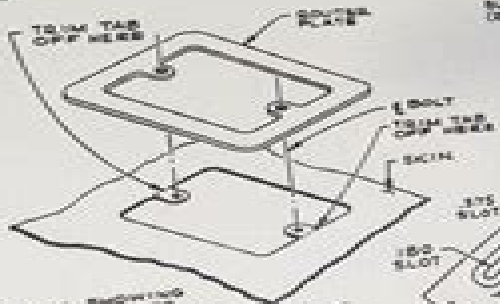
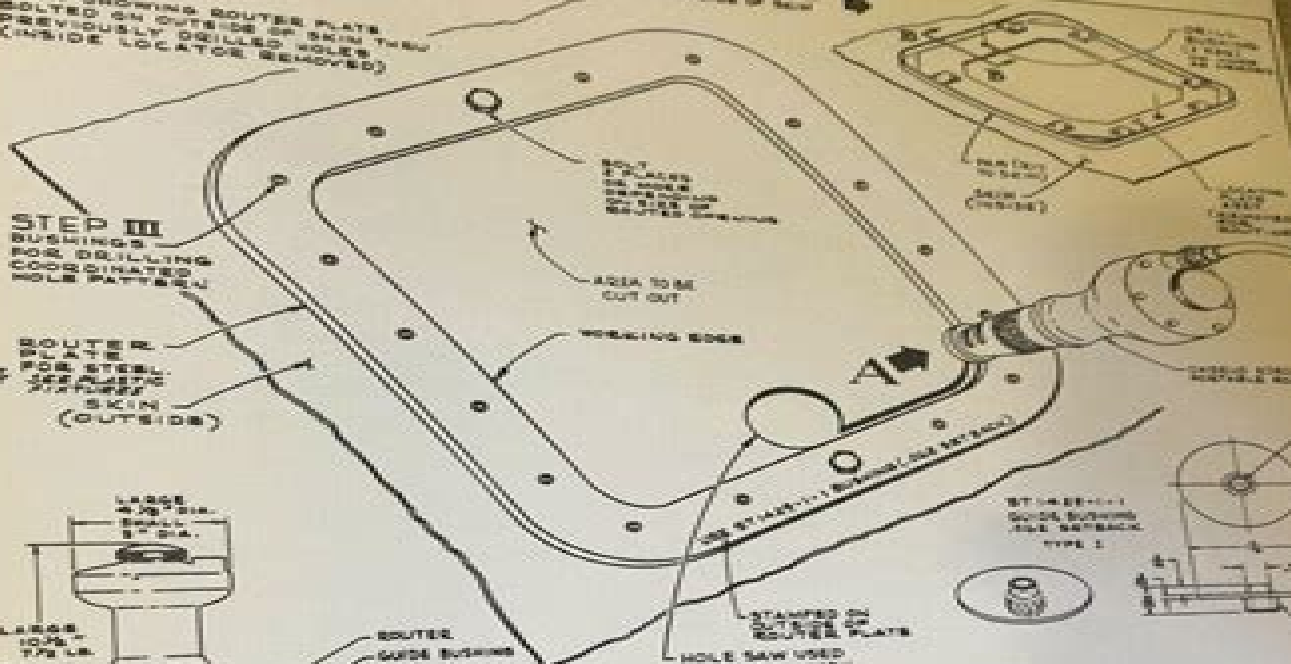


TWO SIZES OF ROUTERS
AVAILABLE IN TOOLROOMS
LARGE TYPE BERT 1/2 HP
SMALL TYPE WDA 3/4 HP



B - B

STEP I VIEW INSIDE OF SKIN SHOWING LOCATOR
FOR DRILLING TWO HOLES TO ATTACH
ROUTER PLATE ON OUTSIDE OF SKIN



DETAIL SHOWING
AN ALTERNATE
CONDITION WHERE DOES NOT
PRODUCTION THAT CAN BE
USED FOR ATTACHING THE
ROUTER PLATE

ST LARS-1-1
ROUTER BUSHING
SEE DETAIL
TYPE 1

ST LARS-1-4
TYPE 2
METHOD OF ADAPTING ROUTER
BUSHING FOR SPECIAL METHOD
(BRIDGE ONE TO TWO) FOR
ROUTING STRAIGHT CUTS

CUT OFF
TO SLOT

FOR OTHER SIZE BUSHINGS SEE SKIN
TYPE 2 IS OBSOLETE (NOT SHOWN)



ROUTER PLATE
PROD. PART

Boeing Tool Design Manual

LaRoux K. Gillespie



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