



Welding Conditions		Welding Speed	
1/8" 30	1/4" 30	1/8" 30	1/4" 30
3/16" 20-25	1/2" 15	3/16" 15	1/2" 15
1/2" 10-15	3/4" 10	1/2" 10	3/4" 10
3/4" 10	1" 10	3/4" 10	1" 10
1" 10	1 1/2" 10	1" 10	1 1/2" 10
1 1/2" 10	2" 10	1 1/2" 10	2" 10
2" 10	3" 10	2" 10	3" 10
3" 10	4" 10	3" 10	4" 10
4" 10	5" 10	4" 10	5" 10
5" 10	6" 10	5" 10	6" 10
6" 10	7" 10	6" 10	7" 10
7" 10	8" 10	7" 10	8" 10
8" 10	9" 10	8" 10	9" 10
9" 10	10" 10	9" 10	10" 10
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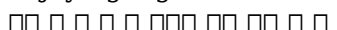
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