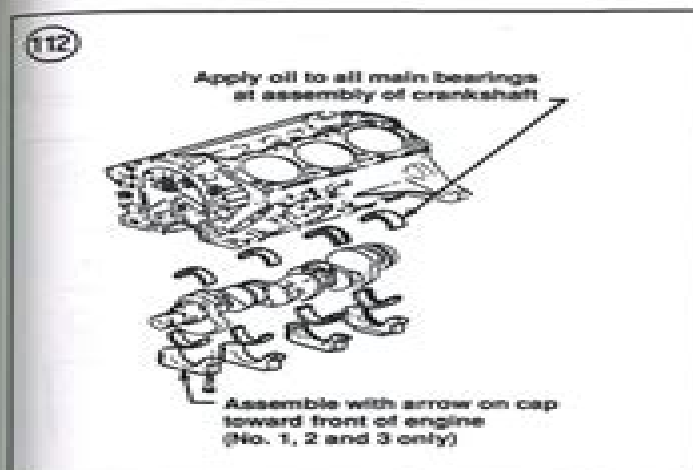


8. Remove the oil pan and oil pump as described in this chapter.
9. Remove the harmonic balancer, front cover and timing chain as described in this chapter.
10. Remove the spark plugs to permit easy rotation of the crankshaft.
11. Measure crankshaft end play as described in this chapter.



12. Remove the rear crankshaft oil seal and retainer as described in this chapter.

13. Rotate the crankshaft to position one connecting rod at the bottom of its stroke.

14. Remove the connecting rod bearing cap and bearing. Move the piston/rod assembly away from the crankshaft.

15. Repeat Step 13 and Step 14 for each remaining piston/rod assembly.

16. Check the caps for identification numbers or marks. If none are visible, clean the caps with a wire brush. If marks still cannot be seen, make your own with quick-drying paint.

17. Unbolt and remove the main bearing caps and bearing inserts. See Figure 113, typical.

NOTE

If the caps are difficult to remove, lift the bolts partway out, then pry them from side to side. See Figure 114.

18. Carefully lift the crankshaft from the engine block and place it on a clean workbench.

19. Remove the bearing inserts from the block. Place the bearing caps and inserts in order on a clean workbench.



Boat Engine Repair Manual

Jean Luc Pallas



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