

MACHINE SHOP

The shop where machining operations are performed. Machining is a manufacturing process in which the raw material is processed by removing unwanted material with the help of machines. Different machines used in machine shop are:

1. Lathe machine
2. Shaper
3. Milling machine
4. Planing machine
5. Drilling machine
6. Grinding machine
7. Threading machine

LATHE

A lathe is a powered mechanical device in which the work is held and rotated against a suitable cutting tool for producing cylindrical forms in the metal, wood or any other machinable material.

TYPE OF LATHE

- a) Precision lathe
- b) Tool room lathe
- c) Capstan and turret lathe
- d) Automatic lathe
- e) Speed lathe
- f) Engine lathe
- g) Bench lathe
- h) Special purpose lathe

THE PRINCIPLE OF LATHE

1. **BED:** The bed is the base or foundation of lathe. It is casting made in one piece. It holds or support all other parts of lathe.
2. **HEAD STOCK:** It is a permanently fastened on the innerways at the left hand end of the bed. It supports spindle and driving arrangements. All lathe receive their power through head stock.
3. **TAILSTOCK:** It is the counter part of head stock and is situated at the right end of the bed. It is used for supporting the work when turning on centers or when a long component is to be held in a chuck.

Btech Basic Mechanical Engineering Workshop Manual

Robert R. Redfield



Btech Basic Mechanical Engineering Workshop Manual:

A Text Manual of Engineering Workshop Technology N. Balasubramanyam, G. Prasanthi, 2016-05-26 This book on Basic Engineering Workshop Technology has been written as per curriculum of JNT University to help first Year B Tech Students This subject matter is presented in simple language and in a proper sequence so that an average student can be easily grasp the subject matter At the end of each exercise a model viva voice questions is given for the benefit of the book reader and appearing for their lab External examinations and other competitive examinations *International Conference on Vehicle Structures* Institution of Mechanical Engineers (Great Britain). Automobile Division, 1984 Indian Books in Print, 2003 *Popular Science*, 2007-05 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better **Engineering Workshop (Group A)** B Varun, 2020-02-05 Designed for the core course on Engineering Workshop offered to all first year Engineering students This manual presents clear and concise explanation on the basic principles of manufacturing and equips students with overall knowledge on welding and sheet metal works This book describes the general principles of different workshop processes such as Metal joining process surface finishing and heat treatment The book also describes the basic machining processes such as simple turning facing and step turning processes etc Who's who in the Midwest, 1990 A biographical dictionary of noteworthy men and women of the Central and Midwestern States Workshop Manual, 2/e P. Kannaiah, 2009 *Engineering Workshop Manual for Students, Apprentices, Fitters, Turners, and General Machinists ...* Ernest Pull, 1946 **Engineering Workshop Manual** Ernest Pull, 1945 *Who's Who in the Midwest, 1990-91*, 1990-10

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